



Electrosys s.r.l.
Località Sferracavallo, 19/A
05010 - Orvieto (TR) Italy
P.IVA. 075284451003

Phone: +39 0763 3361
Fax: +39.0763.393957
e-mail: electrosys@electrosys.it
website: www.electrosys.it

GENERAL
INFORMATION

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INSTRUCTIONS

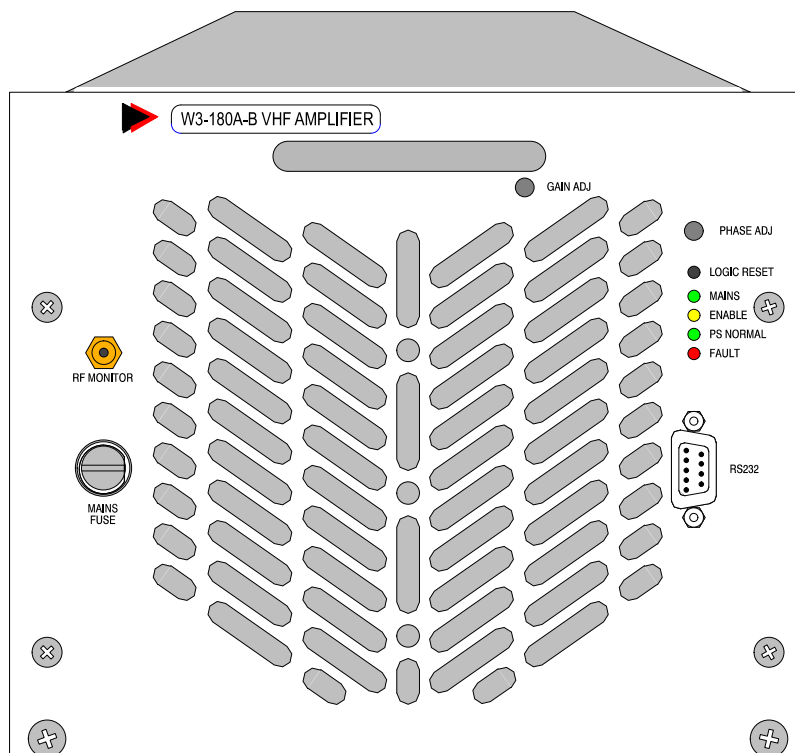
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MAINTENANCE

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W3-180A-B VHF AMPLIFIER

Technical Manual

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1. GENERAL INFORMATION

1.1 INTRODUCTION

1.1.1 Manual applicability

The present technical manual provides information relevant to the following module:

- W3-180A-B VHF LDMOS Amplifier p/n 5030317001

For the sake of simplicity, from now on throughout this manual, W3-180A-B VHF LDMOS Amplifier will be referred to as W3-180A-B.

1.1.2 General information

W3-180A-B is a full LDMOS amplifier module working in AB class so to reach a good compromise between introduced distortion and dissipated power with low current consumption; it is able to work from 174 to 230MHz (VHF, BIII, fully broadband) and designed for TV applications. The gain is approx. $40\text{dB} \pm 1.5\text{dB}$; the output nominal power is as follows:

- 300W rms for DVB-T applications
- 390W rms for ATSC applications
- 800W p.s. for analogue applications with combined audio/video.

W3-180A-B module is self-protected from overdrive of the RF input power, from incidental reflected power, from overvoltage of the amplifier power supply voltages and from driver and final stage abnormal current absorption. The protections are performed through the module Control Section, which consists of a master CPU (*CPU Module* board) and an interface board (*Module Field Interface*). The data acquired by the module Control Section are also transferred to the equipment control logic via RS485 and consequently the module status and functioning can be monitored on equipment control logic monitor (see Fig. 1.6).

Referring to the simplified block diagram of Fig. 1.1, W3-180A-B is divided into 3 sections:

- RF Input and Control Section,
- RF Section including:
 - Driver 40W BIII (*pre-driver stage*)
 - Driver 40W BIII (*driver stage*)
 - 1KW BIII RF Amplifier (*final stage*)
- Power Supply Section including an AC/DC Converter

A general layout of W3-180A-B is shown on Fig. 1.2. The unit is forced air cooled by a fan located on rear panel external side; a high efficiency heat sink length-wise located into the module provides the RF circuitry cooling.

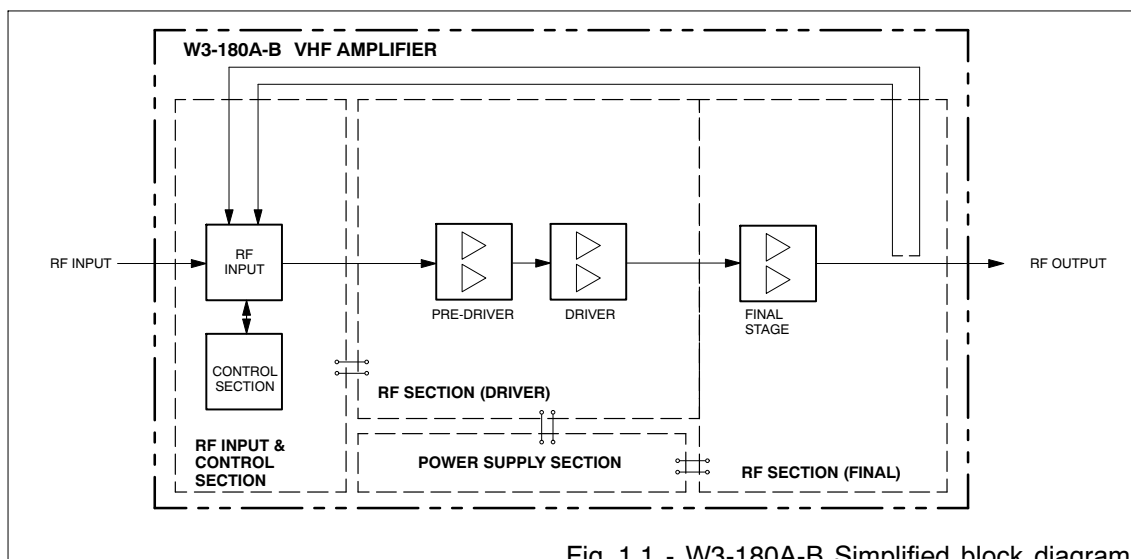


Fig. 1.1 - W3-180A-B Simplified block diagram

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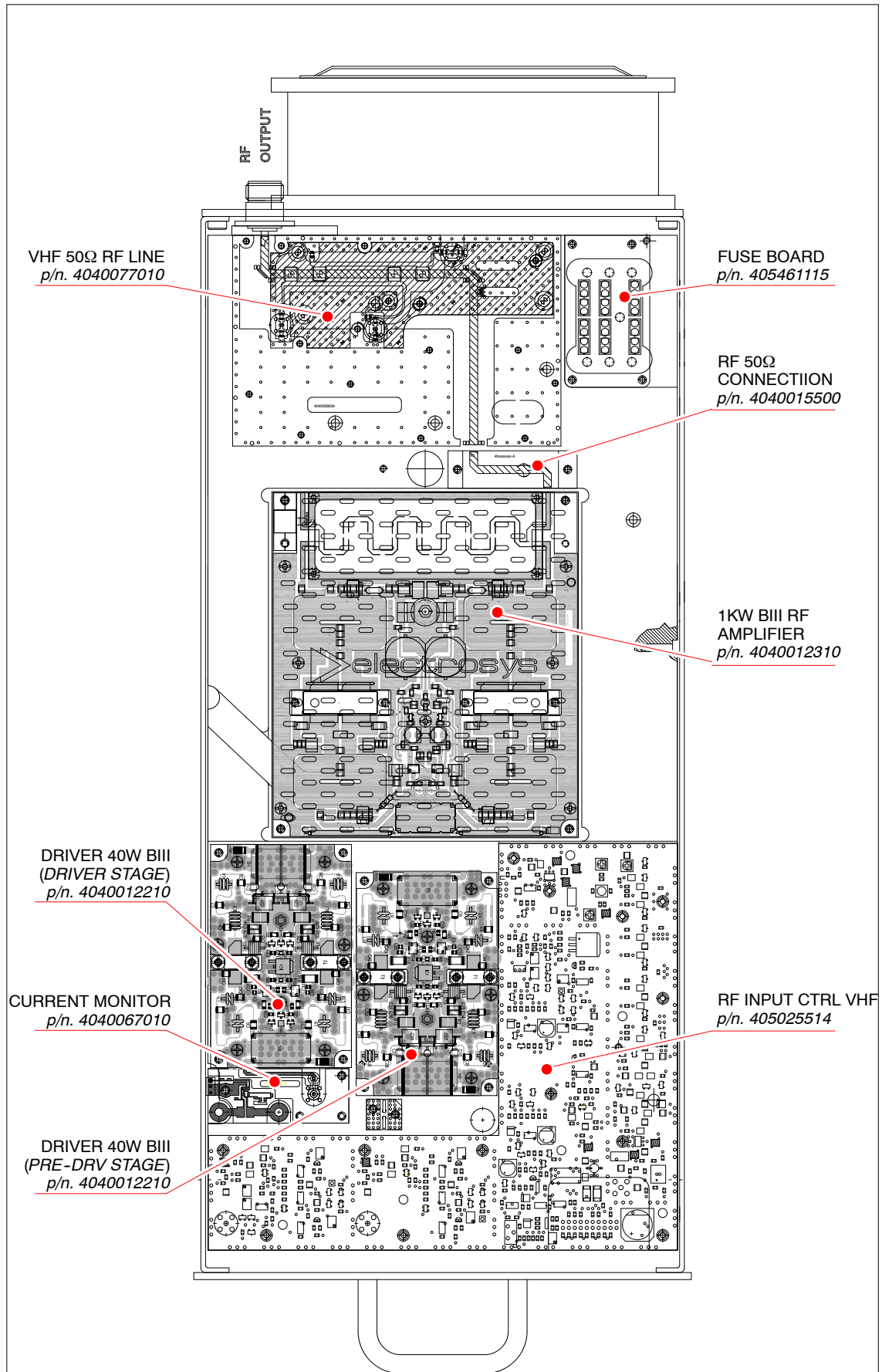
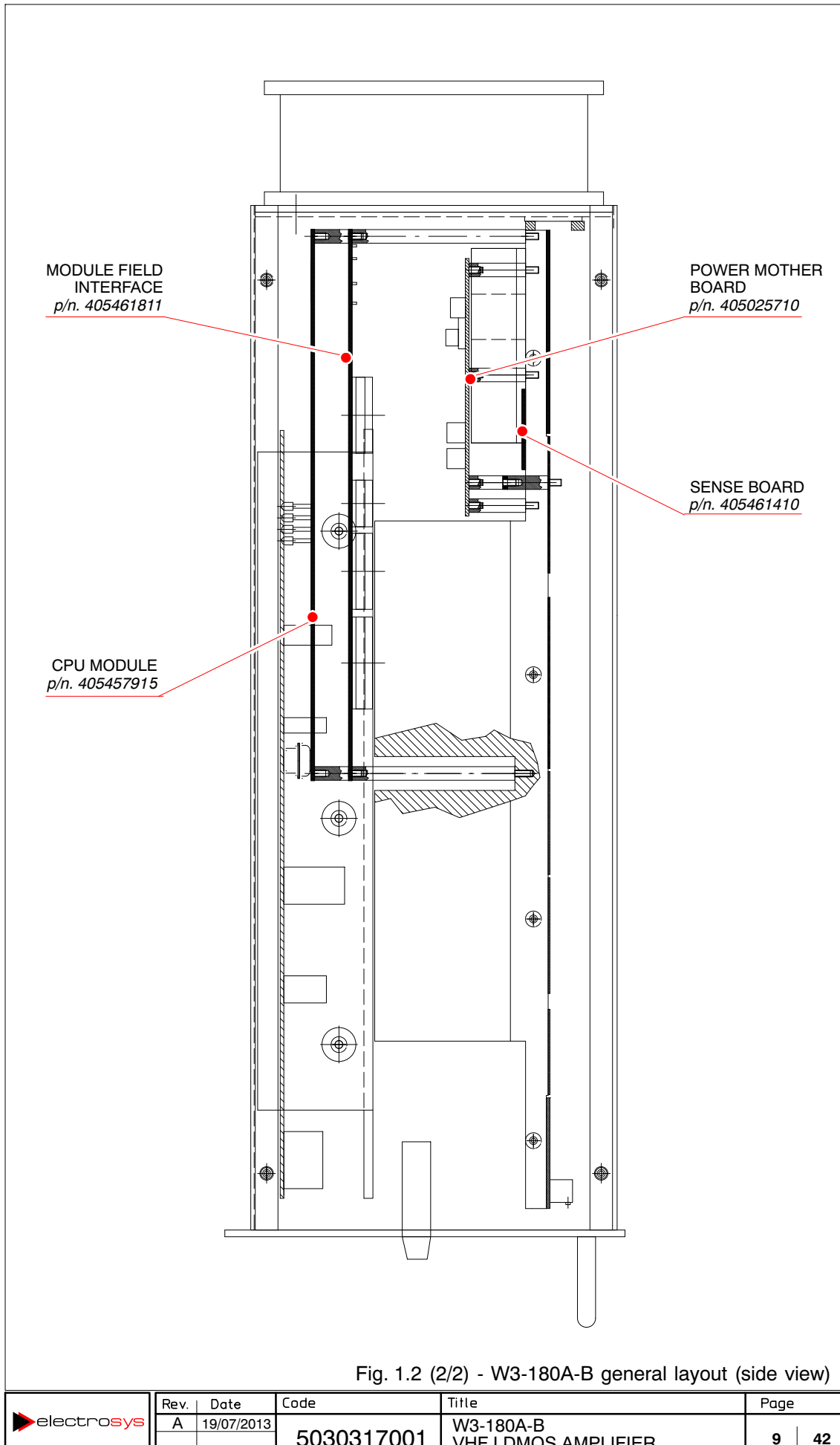


Fig. 1.2 (1/2) - W3-180A-B general layout (top view)

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1.2 TECHNICAL SPECIFICATIONS

RF CHARACTERISTICS	
Frequency Range	174 to 230MHz
Input/Output Impedance	50Ω
Input Nominal Power	30mW (DVB-T) 39mW (ATSC) 80mW(ATV; combined audio/video)
Output Nominal Power	300Wrms (DVB-T) 390Wrms (ATSC) 800Wp.s. (ATV; combined audio/video)
Input Return Loss	<-18dB
Typical Gain	40dB ± 1.5dB
Operation class	AB
IMD (DVB-T signal at $f_c \pm 4.2\text{MHz}$)	≤ -36dBc (with precorrection)
IMD (ATSC signal at $f_c \pm 3.3\text{MHz}$)	≤ -37dBc (with precorrection)
POWER CONSUMPTION	
Power Consumption	1100 VA (DVB-T) 1100 VA (ATSC) 1450 VA (ATV; combined audio/video)
I/O CONNECTORS	
Input Connector	"BNC" female
Output Connector	"N" female
MECHANICAL	
Cooling	Forced Air
Dimensions (mm)	177x212x500 (h x w x d)
Weight (kg)	13
ENVIRONMENTAL DATA	
• temperature	0 to +45°C
• relative humidity	95%
ALARMS and PROTECTIONS	
	• Over-temperature • Over-current • Overdrive • Excessive reflected power

1.3 FUNCTIONAL DESCRIPTION

This paragraph provides a functional description of the parts which make up W3-180A-B. The description deals with the following:

1.3.1 VHF RF Amplifier p/n. 4420300008

1.3.2 Control section (*Module Field Interface + CPU Module*)

1.3.3 Power Supply Section p/n. 1703220004

1.3.1 VHF RF Amplifier (p/n. 4420300008)

RF INPUT CONTROL p/n. 405025514

The functional description of this assembly is referred to block diagram on Fig. 1.3.

An integrated splitter splits (in two) the RF input signal: the former signal is routed to the RF Driver Section (via an RF Attenuator, a Phase Shifter and a Slope Adj. circuit), the latter signal is processed and sent to the *Control Section*, in order to perform the control of the RF input power.

For the purpose the input signal is *envelope* or *rms* detected (depending on analog or digital input signal) and through a suitable circuit (fast comparator and SPDT Driver) drives an RF switch which routes the RF signal on a dummy load if an overdriving occurs. The same signal is also sent (slow comparator output) to the *Control Section* for processing. After the detection the signal is also sent to *Control Section* which routes the information to transmitter control logic unit for displaying the input power of the RF signal.

The *Control Section* processes the data from *RF Input Control* board and sends a signal which drives the variable attenuator in order to perform the reduction of the output power; the variable attenuator can be also adjusted by a trimmer ("*gain adj*") available to the operator behind W3-180A-B front panel). The phase shifter can be also set manually by a rotary switch available to the operator on unit front panel.

A directional coupler at the output of W3-180A-B, picks up two RF signals proportional to *FWD* and *REF* power and sends them to *RF Input Control* board:

- *FWD* signal is *envelope* or *rms* detected (depending on analog or digital input signal) and sent to the *Control Section* which, in turn, routes the information to transmitter control logic unit for displaying the RF output power.
- *REF* signal is *envelope* or *rms* detected (depending on analog or digital input signal) and used to trigger the SPDT Driver (via fast comparator) in case of dangerous VSWR. The *REF* signal is also sent to the *Control Section* for VSWR indication (via slow comparator) and for reflected power measurement to be sent to transmitter control logic unit.

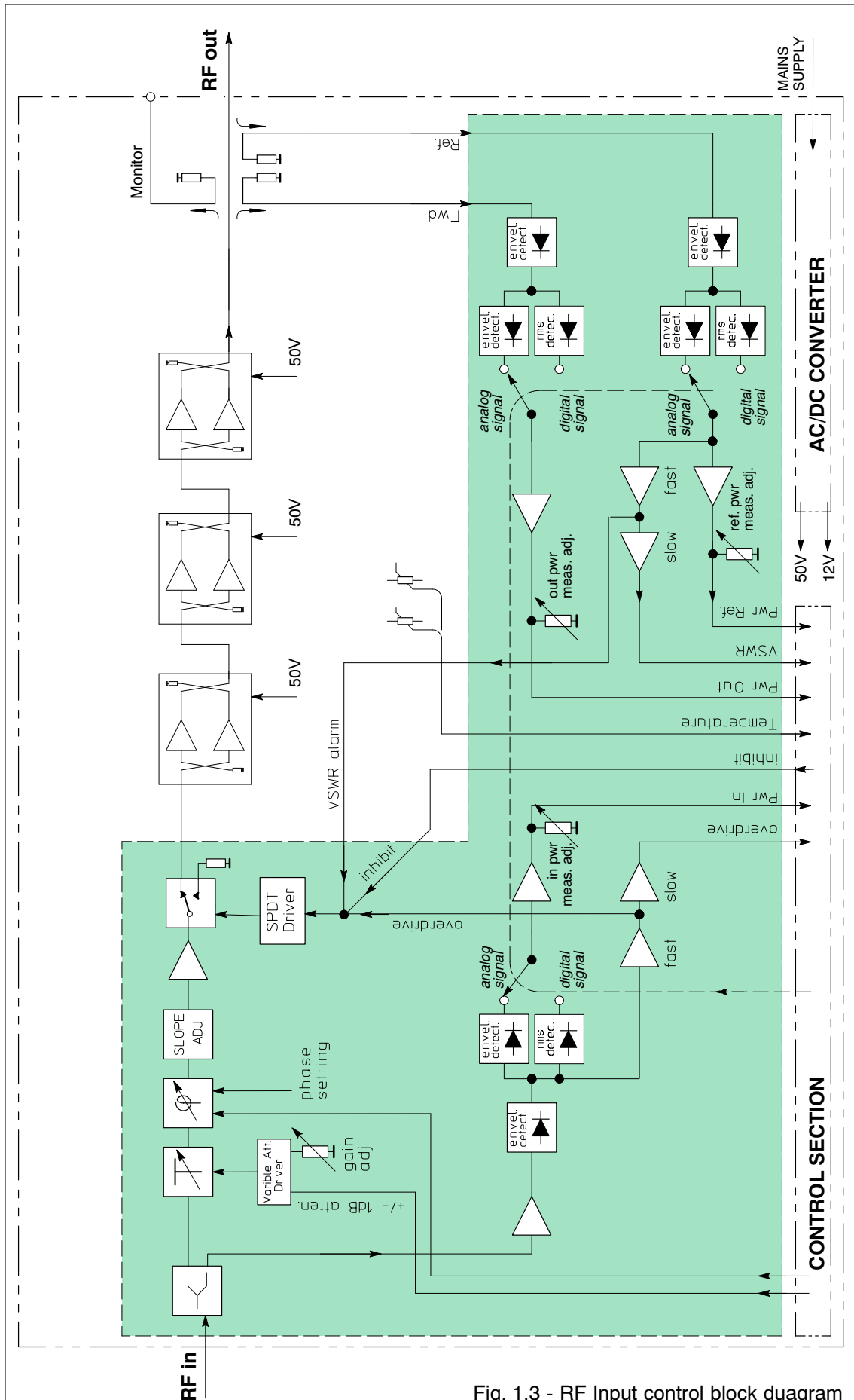


Fig. 1.3 - RF Input control block diagram

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DRIVER 40W BIII p/n. 4040012210*(pre-driver and driver stage)*

The same pallet is used both for pre-diver and driver stage. The pallet is a balanced amplifier ($26\text{dB} \pm 1\text{dB}$ gain) with two LDMOS devices coupled by 90° hybrid couplers; the stage is made to work in AB class.

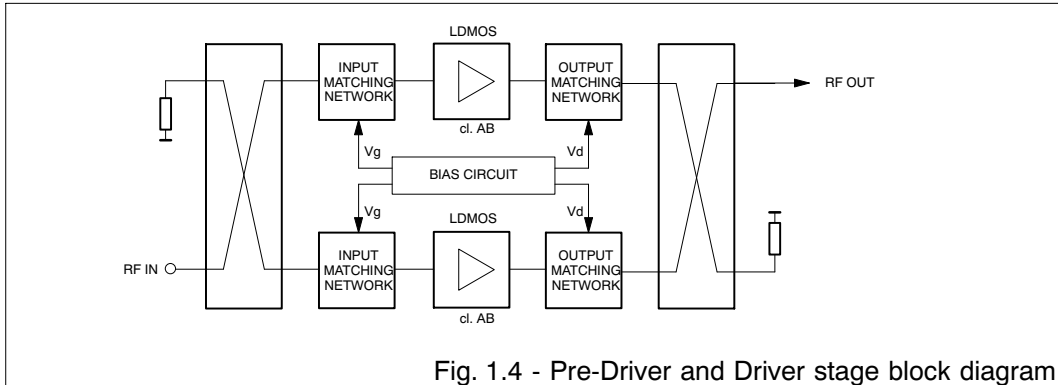


Fig. 1.4 - Pre-Driver and Driver stage block diagram

1KW BIII RF AMPLIFIER p/n. 4040012310*(class "AB" final stage)*

The stage is made up by a couple of LDMOS devices coupled by 90° hybrid couplers. The transistors are made to work in class AB with a gain of $24\text{dB} \pm 1\text{dB}$.

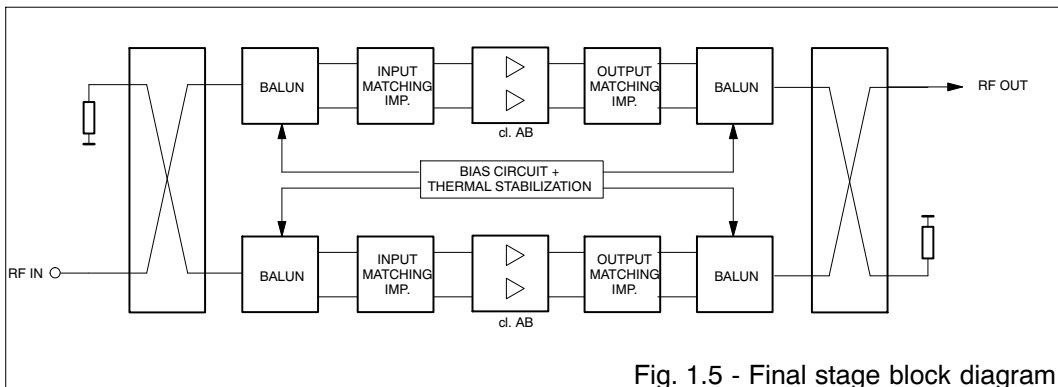


Fig. 1.5 - Final stage block diagram

1.3.2 Control section

The *Control Section* (block diagram on Fig. 1.6) receives and manages all information provided by the RF section and by *AC/DC Converter*.

W3-180A-B control functions are carried out by the *CPU Module Board* equipped with a H8-3003 family μ P, and by a *Module Field Interface* board performing the interfacing of the analog measurements from *RF Amplifier section*. A *Power Mother Board* interfaces AC/DC Converter and allows the communication with transmitter Control Logic.

In order to protect the module from serious damages, the *CPU Module Board* has been designed to control directly the W3-180A-B functioning and, at the same time, to transfer information to the equipment supervisory control logic, which is enabled to carry out only few, but extremely important, controls on the module itself. Measures and alarms can be displayed on transmitter Control Logic display by recalling the relevant menus (see transmitter Control Logic technical manual).

RS485 is the serial line which carries all the information between W3-180A-B Control Logic and transmitter Control Logic. It allows connecting up to 16 modules, that is proper of a multi-drop link. Each W3-180A-B module is identified by a 4 bit address.

The over voltage protection circuit (on *Module Field Interface*) has been designed to control the $50V_{DC}$ output voltages: when they exceed 10% of the nominal values this circuit sends an inhibit signal to *RF Input Control* board which cuts-off the RF input signal.

A temperature detector (located on final stages heatsink) detects the temperature.

The *Control Section* circuits are supplied by the $12V_{DC}$ voltages coming from *Power Mother Board* which is fed by the *AC/DC Converter*.

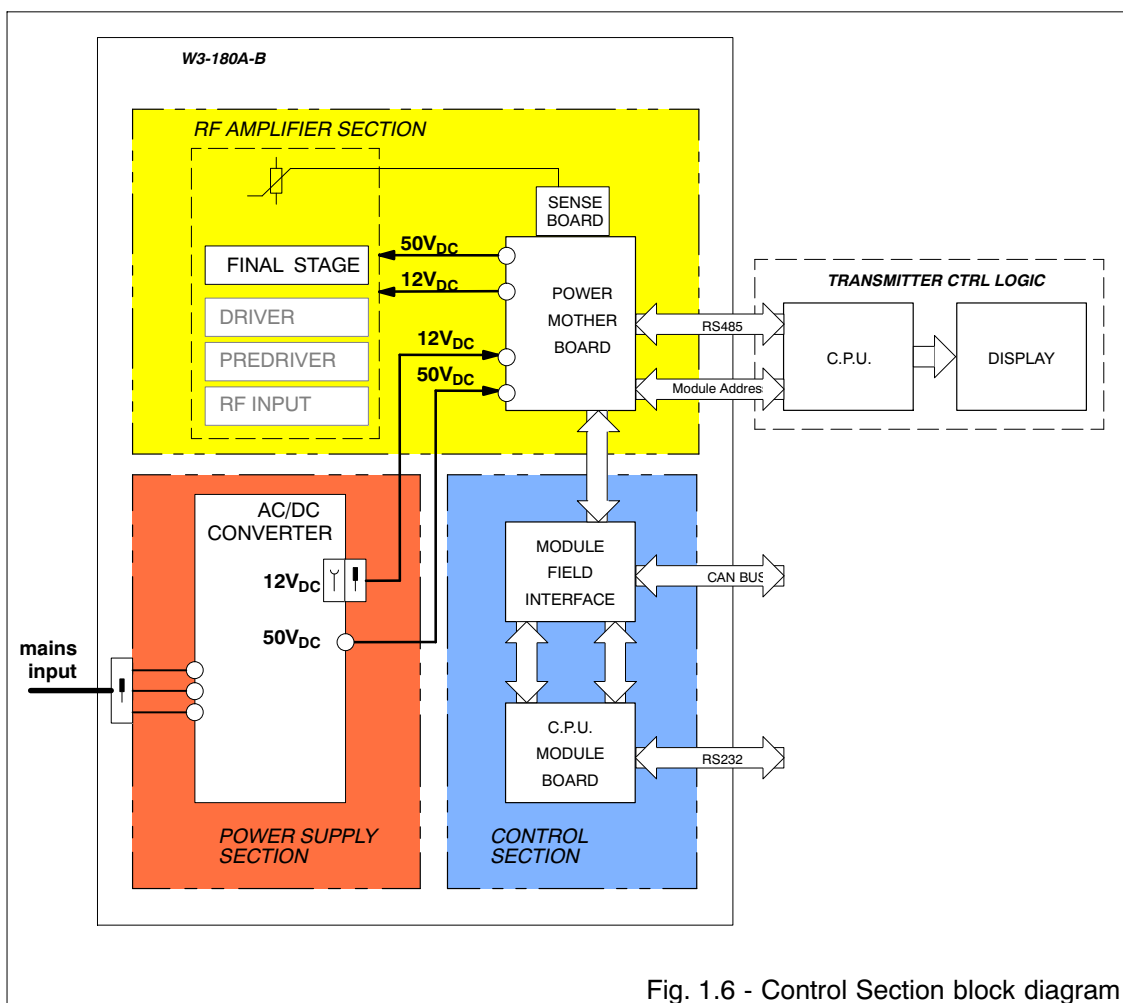


Fig. 1.6 - Control Section block diagram

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1.3.3 Power Supply section

The power supply section (block diagram on Fig. 1.7) is made up by an AC/DC Converter (42V/35A) feeding the different sections of W3-180A-B through *Power Mother Board*. The mains supply enters AC/DC Converter which delivers three output voltage levels:

- +50Vdc feeding *Pre-Driver*, *Driver* and *Final Power Amplifiers* (through *Power Mother Board*);
- +12V_{DC} feeding *Power Mother Board* which delivers +12V_{DC} to *Module Field Interface*. This last, in turn, feeds +12V_{DC} and +5V_{DC} to *RF Input board*.

The 12.5V_{DC} output voltage is always present even if a fault or a foldback or a crowbar insertion occur. The control of the power supply status and functioning is carried out by the *Control Section* of W3-180A-B. The technical characteristics of AC/DC Converter are listed here below.

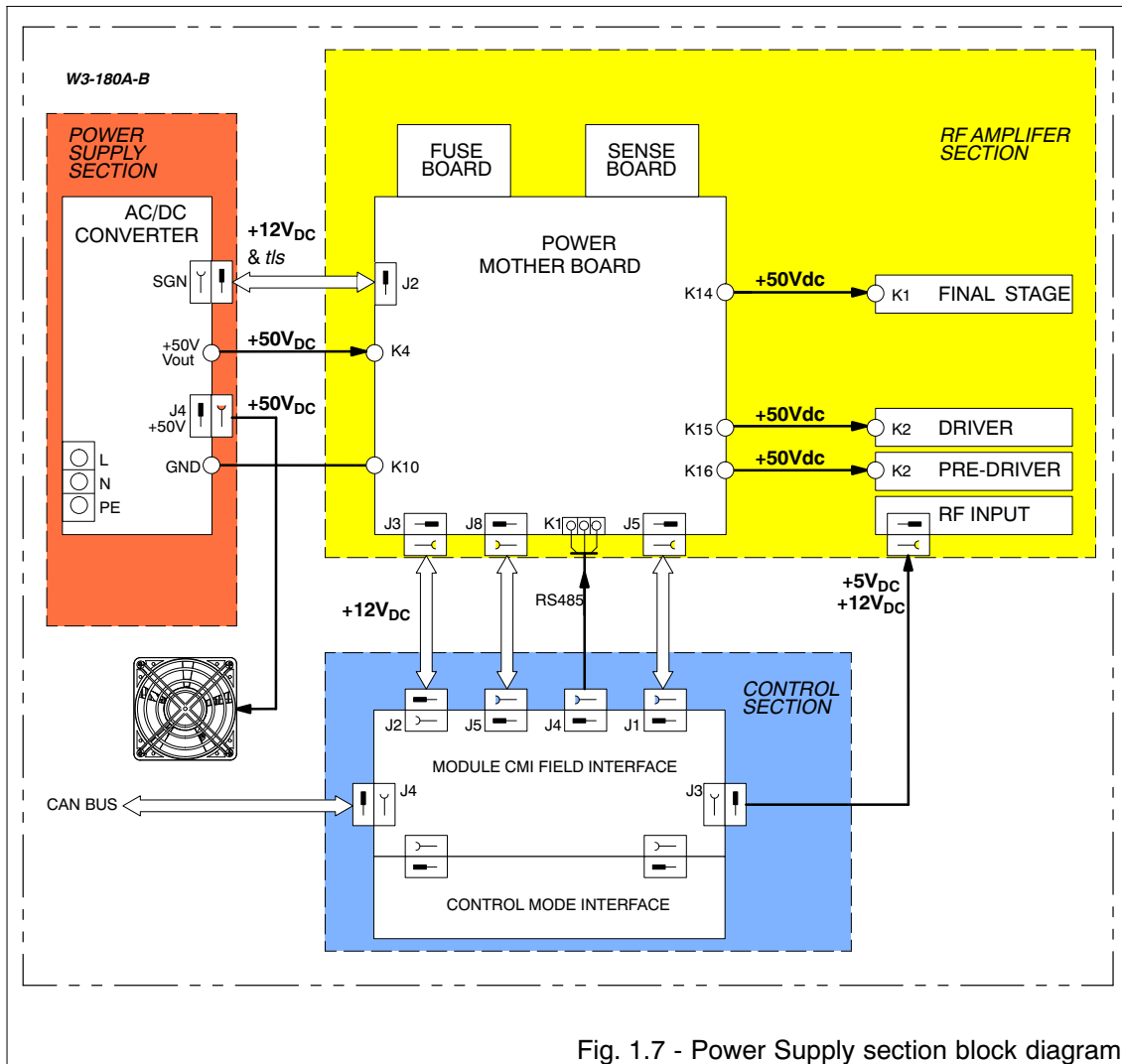


Fig. 1.7 - Power Supply section block diagram

AC/DC CONVERTER <i>Technical Characteristics</i>	
INPUTS	
Input voltage range	230V _{AC} (+20%, -25%)
Frequency	50/60Hz
Maximum power absorption	2083W
OUTPUTS	
• Out 1	50V _{DC} (adjustable from 40 to 50V _{AC})
• Out 2	12V _{DC}
Maximum current	
• Out 1	50A
• Out 2	2A
Static stability (<i>V_{in} variations ±20%</i>)	
• Out 1	± 80mV
• Out 2	± 10mV
Dynamic stability (<i>variations of load current absrpt. 40 to 70%</i>)	
• Out 1	± 400mV
• Out 2	± ≈ 0mV
Recovery time	≤ 0.3 msec
PROTECTIONS	
Maximum output current threshold	+10% (referred to the nominal current) with foldback and <i>automatic reset</i>
Maximum output voltage threshold	+15% (referred to +50V _{DC})
TELESIGNALS on I/O CONNECTORS (<i>CMOS logic levels 0-12V</i>)	
Not regular functioning	= high level
Overtemperature	= high level
Crowbar	= high level

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2. OPERATING INSTRUCTIONS

2.1 INTRODUCTION

The present Chapter describes all the controls and indicators available to the operating personnel.

Note that the W3-180A-B is not provided with turn-on control since the ON/OFF condition is determined by the equipment housing it.

Therefore refer to the equipment technical manual which the W3-180A-B is part of, for the operating instruction related to turn-on and off.

A FAULT signal and an ALARM signal to be sent to the equipment dedicated to the RF Amplifier performance monitoring is available on the REMOTE CONTROL connector.

An ENABLE/DISABLE signal, available on the same connector, is going in the opposite direction allowing the turn-on/off remote control of the W3-180A-B RF Amplifier.

2.2 CONTROLS AND INDICATORS

All the indicators are easily available to the operator. The following Tab. 2.1 refers to Fig. 2.1 in which the front and rear panels of the W3-180A-B are shown.

In this table the left-column numbers are the call-outs of all controls, indicators, connectors, meters, displays, etc. mounted on the W3-180A-B. Furthermore, a brief description is given for each function.

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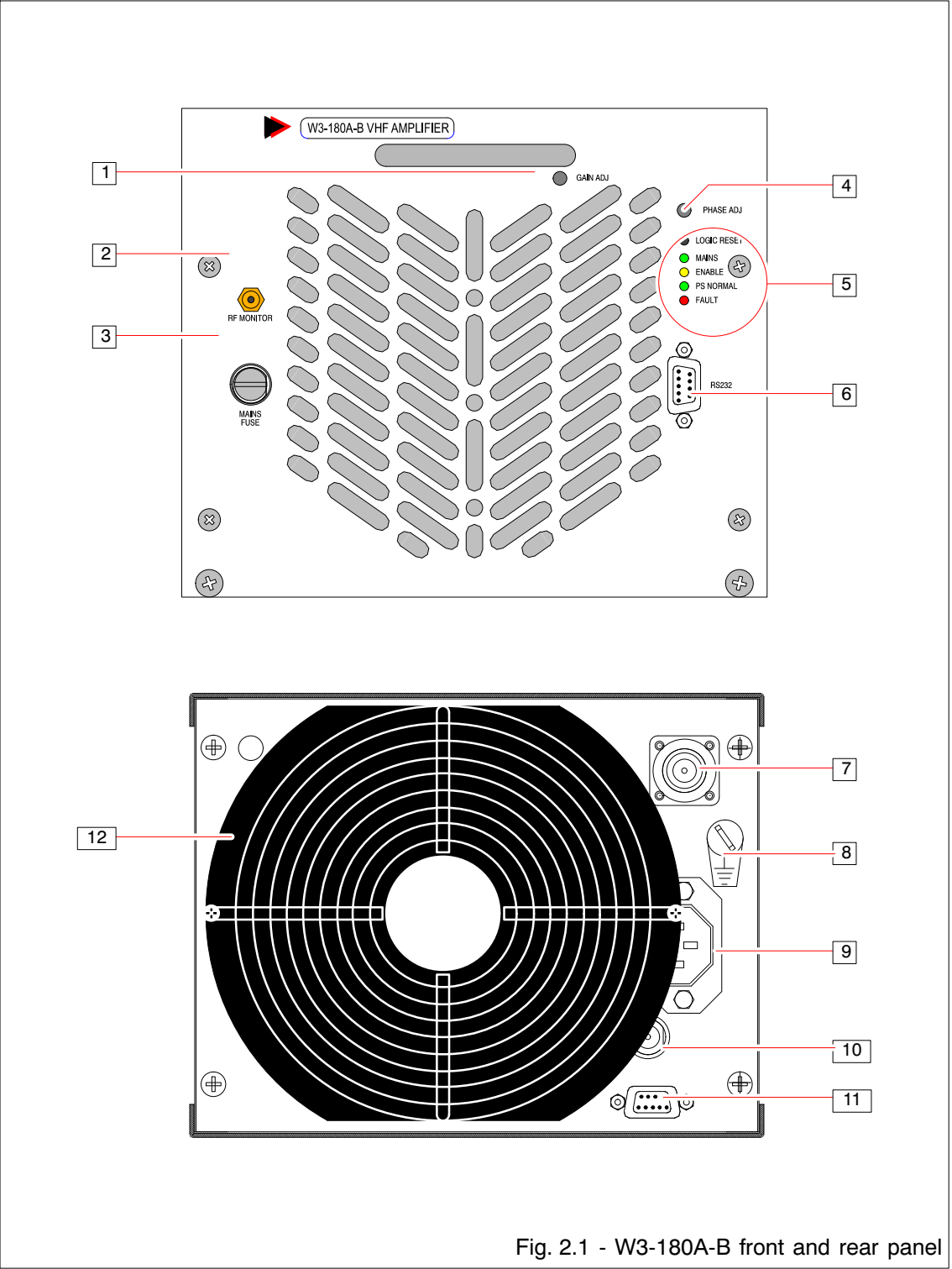


Fig. 2.1 - W3-180A-B front and rear panel

Tab. 2.1 - W3-180A-B RF Amplifier front and rear panel legend (ref. Fig. 2.1)

NO.	LABEL	FUNCTION
1	GAIN ADJ	Trimmer (multi-turn); allows adjusting the gain of the amplifier in a $\pm 3\text{dB}$ range.
2	RF MONITOR	SMB connector (male); allows monitoring the RF output signal of the amplifier.
3	FUSE	Protection fuse (10A); the luminous cap ights up when the fuse has blown.
4	PHASE ADJ	<i>NOT USED</i>
5	LOGIC RESET MAINS ENABLE PS NORMAL FAULT	Push-button; allows resetting the logic section of the amplifier. Green led; lights up when the Mains is supplied to the DC/DC Power Supply. Yellow led; indicates that the enable signal for the DC/DC power supply has been sent by the Master CPU Logic. In this condition the DC/DC Power Supply is enable properly. Green led; indicates that the DC/DC converter works regularly (No P.S. fault). Red led; indicates that the RF amplification chain has been interrupted because of a unit fault.
6	RS232	Connector ("D" 9-pins female); RS232 serial line. It allows monitoring directly the amplifier status.
7		Connector ("N" female); it is the RF output of the amplifier.
8		Grounding screw of the amplifier frame.
9		Line socket.
10		Connector ("BNC" female); it is the RF input of the amplifier.
11		Connector ("D" 9-pins male); it is used for exchanging I/O signals with transmitter Control Logic unit. It also addresses the amplifier (for the acknowledgement on transmitter Control Logic unit).
12		Fan; delivers the air cooling to the amplifier.

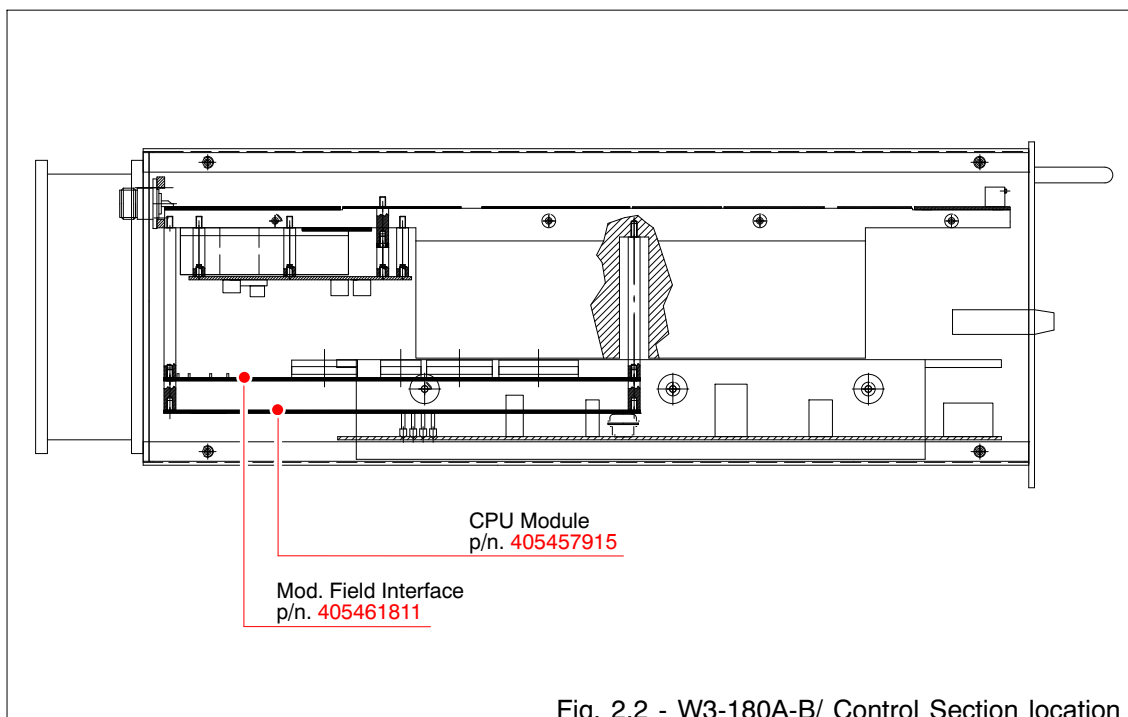
2.3 W3-180A-B INTERFACING TOWARD TRANSMITTER CONTROL LOGIC UNIT

The pin-out assignment of I/O signals connector (type "D" 9 pin; #10 on Fig. 2.1), is listed on Tab. 2.2. The interfacing between W3-180A-B module and transmitter Control Logic unit, is performed through *Power Mother Board* (p/n. 405025710) and *Module Field Interface* (p/n. 405461811) board. The connector is available on the rear panel of the amplifier module.

Tab. 2.2 - Pin-out assignment of 9 pin "D" connector for I/O signals	
PIN	FUNCTION
1	ALARM
2	ADDRESS 0
3	ADDRESS 2
4	TX1C (RS485)
5	RX1C (RS485)
6	INTERLOCK
7	ADDRESS 1
8	ADDRESS 3
9	GND

2.4 W3-180A-B CONTROL SECTION SETTINGS

The boards of W3-180A-B Control Section (location on Fig. 2.2) are factory set, and do not require any other setting. In case a board of the logic section have to be replaced it is advisable to check the correct settings of jumpers and dip-switches. The following paragraphs give the information about the correct settings of the logic boards of the W3-180A-B.



2.4.1 CPU Module Board (p/n. 405457915)

DIP-SWITCHES

The dip-switches location and relevant settings are shown on Fig. 2.3.

JUMPERS

The jumpers location and relevant settings are shown on Fig. 2.3.

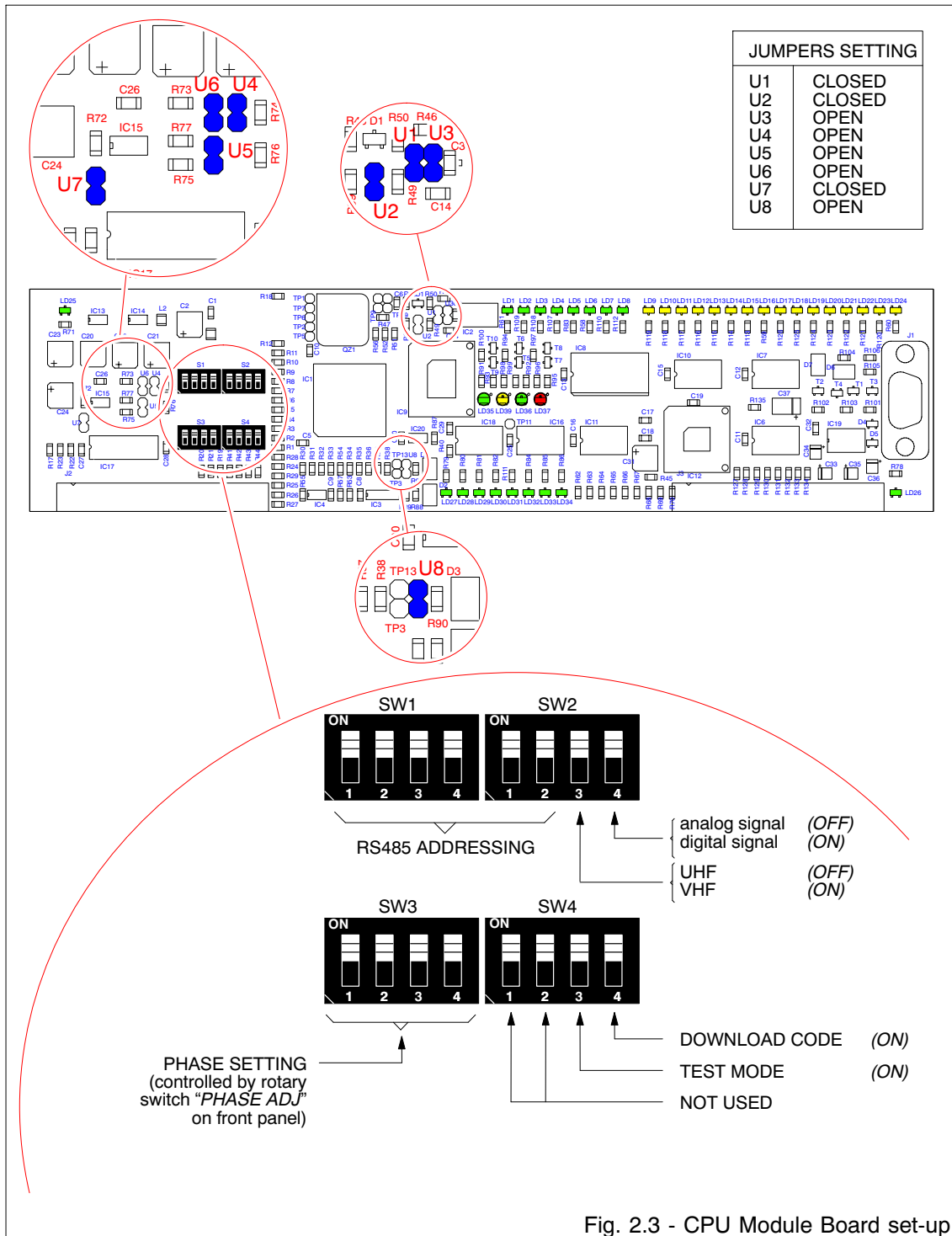
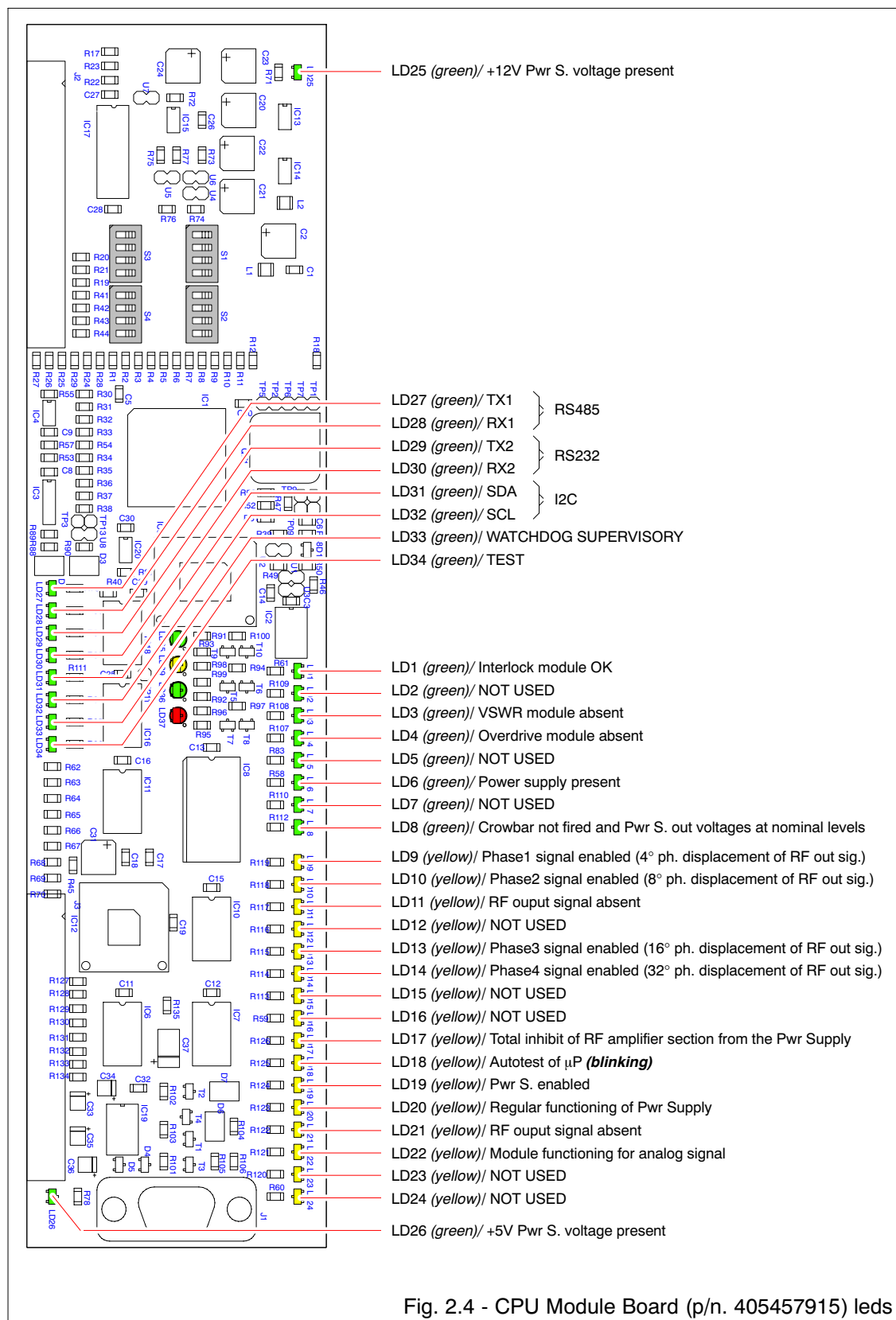


Fig. 2.3 - CPU Module Board set-up

2.4.2 LEDs description

The functioning state of the W3-180A-B module is shown by leds placed on the module control logic boards as indicated on Fig. 2.4 (*CPU Module Board p/n. 405457915*) and Fig. 2.5 (*Module Field Interface p/n. 405461811*).

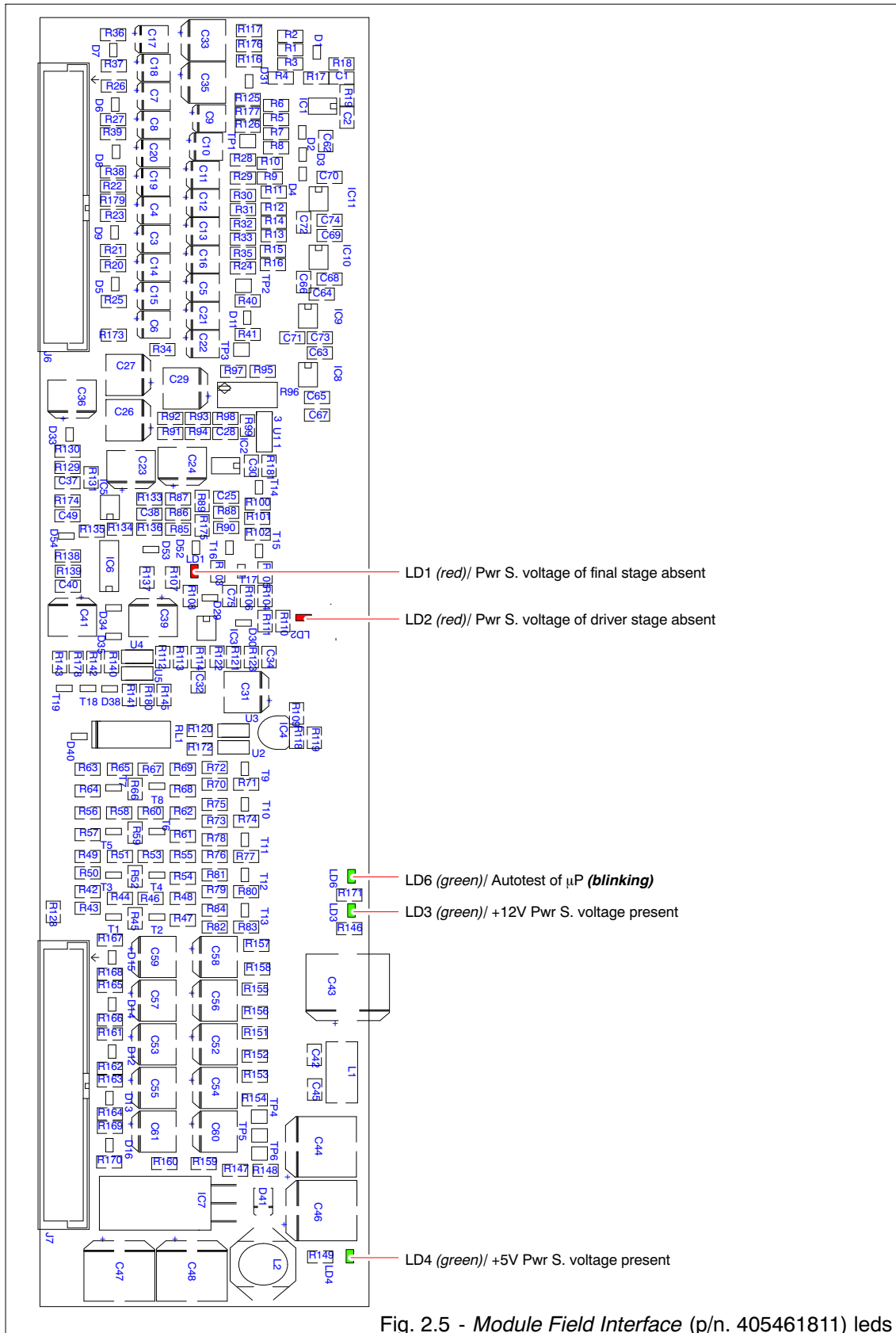


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2.4.3 Module Field Interface (p/n. 405461811)

LEDs

Functioning state of the module is shown by leds placed on the board as indicated on Fig. 2.5.



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2.5 MEANING OF ANA_IN/OUT AND DIG_IN/OUT SIGNALS

In order to make the comprehension of the circuit diagrams easier, the following paragraph gives information on the meaning of ANA_IN/OUT and DIG_IN/OUT signals used on circuits diagrams of the *Control Section* of the amplifier. Tab. 2.3 lists the meaning of ANA_IN/OUT signals (*analogic signals*); Tab. 2.4 lists the meaning of DIG_IN/OUT signals (*digital signals*). For both tables are also given the references to the signals on transmitter Control Logic unit display.

Tab. 2.3 - Meaning of ANA_IN/OUT signals

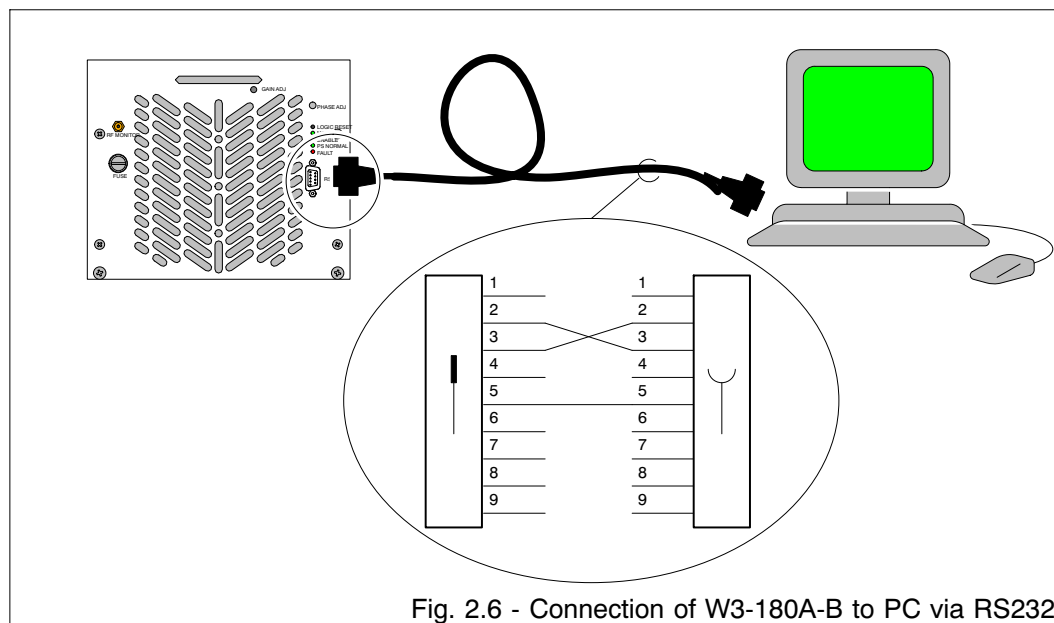
ANALOG INPUTS	REF. ON G042	MEANING
ANA_IN1	FnI1	<i>Current absorption of Final stage 1</i>
ANA_IN2	NOT USED	
ANA_IN3	Drv	<i>Current absorption of Driver stage</i>
ANA_IN4	NOT USED	
ANA_IN5	Heatsink Temperature	<i>Temperature of the final stages heatsink</i>
ANA_IN6	NOT USED	
ANA_IN7	NOT USED	
ANA_IN8	NOT USED	
ANA_IN9	NOT USED	
ANA_IN10	NOT USED	
ANA_IN11	NOT USED	
ANA_IN12	NOT USED	
ANA_IN13	NOT USED	
ANA_IN14	NOT USED	
ANA_IN15	Pwr_Out	<i>Output Power meas.</i>
ANA_IN16	Pwr_In	<i>Output Power meas.</i>
ANA_IN17	NOT USED	
ANA_IN18	Pwr_Refl	<i>Reflected Power meas.</i>
ANA_IN19	NOT USED	
ANA_IN20	NOT USED	
ANA_IN21	VAmp	<i>Power Supply voltage of Final stages meas.</i>
ANA_IN22	NOT USED	
ANA_IN23	VSer	<i>Power Supply Service voltage meas.</i>
ANA. OUTPUTS	REF. ON G042	MEANING
PWM2	Gain_Adj	
PWM1	NOT USED	

Tab. 2.4 - Meaning of DIG_IN/OUT signals

DIGITAL INPUTS	REF. ON G042	MEANING
DIG_IN1	Module Interlock	<i>Interlock presence</i>
DIG_IN2	NOT USED	
DIG_IN3	Vswr	<i>Absence of Vswr</i>
DIG_IN4	Overdrive_Mod	<i>Absence of overdrive</i>
DIG_IN5	NOT USED	
DIG_IN6	Ps_Fault	<i>Failure of AC/DC Converter</i>
DIG_IN7	NOT USED	
DIG_IN8	Ps_Crow	<i>AC/DC Converter crowbar fired</i>
DIGITAL OUTPUTS	REF. ON G042	MEANING
DIG_OUT1	Phase1	
DIG_OUT2	Phase1	
DIG_OUT3	Fault	<i>Indication of 'FAULT' (absence of RF output) on connector located on unit rear panel</i>
DIG_OUT4	NOT USED	
DIG_OUT5	Phase3	
DIG_OUT6	Phase4	
DIG_OUT7	NOT USED	
DIG_OUT8	NOT USED	
DIG_OUT9	Total Inhibit	<i>Total Inhibit signal generated by Module Field Interf.</i>
DIG_OUT10	Test	<i>Blinking</i>
DIG_OUT11	Enable	<i>'Enable' signal for AC/DC Converter</i>
DIG_OUT12	Panel_Ps_Normal	<i>Indication of 'POWER SUPPLY NORMAL' on unit front panel</i>
DIG_OUT13	Panel_Prfl_Fault	<i>Indication of 'FAULT' (absence of RF output) on unit front panel</i>
DIG_OUT14	Module_Analog	<i>Indication of 'ANALOG' or 'DIGITAL' module</i>

2.6 MONITORING W3-180A-B BY PC

It is possible to monitor W3-180A-B functioning by personal computer, via serial line RS232 (connector available on W3-180A-B front panel, see item #6 of Fig. 2.1). For this purpose a suitable cable has to be connected between RS232 connector on unit front panel and a PC where a dedicated software “PCmodule” has been installed; connection of W3-180A-B to PC is shown on Fig. 2.6 along with cable wiring.



Once the connection between W3-180A-B and PC is activated, operate as follows:

- 1) supply W3-180A-B with a suitable line cord connected to line socket on its rear panel (see item #9 of Fig. 2.1).
- 2) On "D" 9-pins male connector on rear panel (see item #11 of Fig. 2.1) link pins 6-9 (*interlock*) and pins 9-2 (*address 0*) or pins 9-7 (*address 1*) or pins 9-3 (*address 2*) or pins 9-8 (*address 3*). This last operation is needed to have the module addressed.
- 3) Start PC and click "PCmodule.exe" included on floppy-disk delivered.



NOTE!

Copying the software included on floppy to another directory of your PC, it is possible, but you must type the new path in the DebugFile and FSFile lines inside "Pcmodule.ini" file.

After the software runs, the screen shot on Fig. 2.7 will be displayed. The figure are also gives information for monitoring the functioning parameters of the module ('Measures' and 'Debug' buttons).

'Measures' menu (Fig. 2.8) displays the power and voltage measurements of the amplifier;

'Debug' menu (Fig. 2.8) displays the current settings of the amplifier; it is used for factory test.

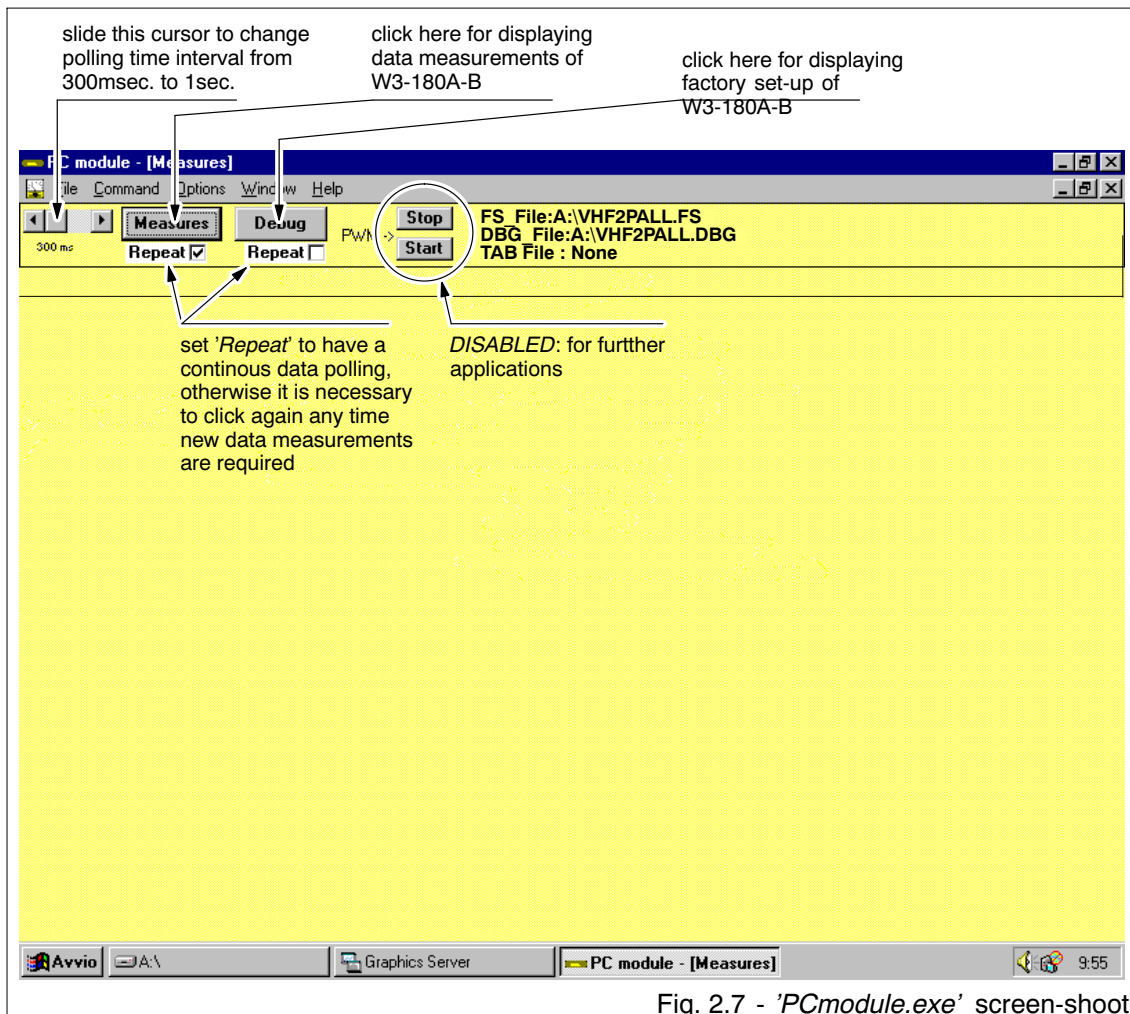


Fig. 2.7 - 'PCmodule.exe' screen-shoot

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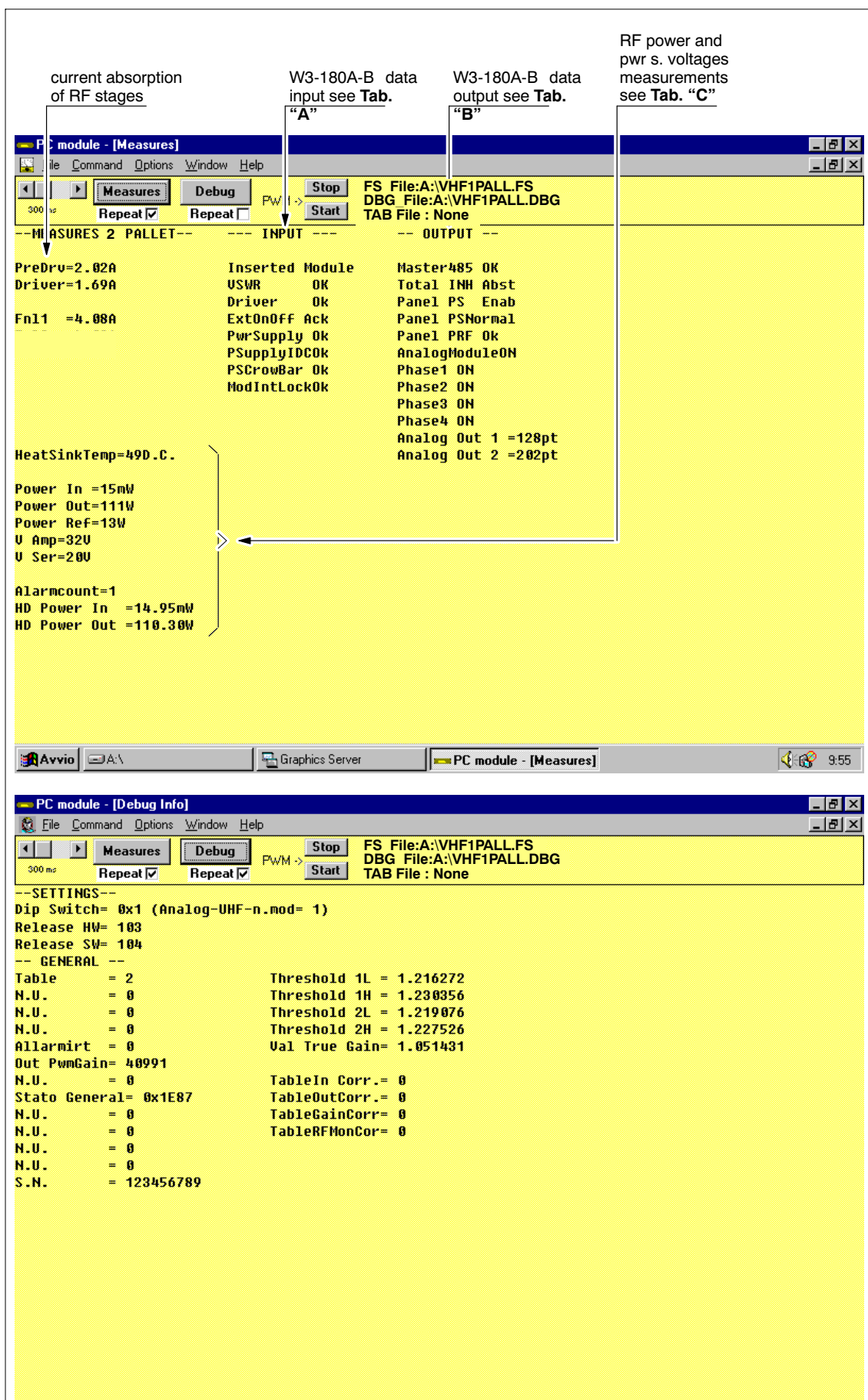


Fig. 2.8 - PC module 'Measures' and 'Debug' screen-shoots

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Tab. A - INPUT

parameter	possible values	description
Inserted module	OK	<i>NOT USED</i> for this application
VSWR	OK / NotOK	Presence (OK) or absence (NotOk) of VSWR at module input
Driver	OK / NotOK	Driving power at correct level (OK) or overdrive condition (NotOK)
ExtOnOff	Ack	<i>NOT USED</i> for this application
PwrSupply	OK / NotOK	Normal operating condition (OK) or fault (NotOK) of the module internal power supply
PSupplyIDC	OK / NotOK	<i>NOT USED</i> for this application
PSCrowbar	OK / NotOK	No intervention of crowbar circuit of p.s. (OK) or intervention (NotOK)
ModIntLock	OK / NotOK	Presence (OK) or absence (NotOk) of module <i>interlock</i> signal

Tab. B - OUTPUT

parameter	possible values	description
Master485	OK / NotOK	Module is connected (OK) or not connected (NotOK) with transmitter control logic unit via RS485
Total INH	Abst / Pres	It indicates absence (Abst) or presence (Pres) of the <i>inhibit</i> signal
Panel PS	Enab / Disab	Presence (Enab.) or absence (Disab.) of mains voltage on module DC/DC Power Supply. It corresponds to 'MAINS' green led on module front panel
Panel PSNormal	Enab / Disab	Module DC/DC Power Supply works regularly (Enab.) or has a fault (Disab.). It corresponds to 'PS NORMAL' green led on module front panel
Panel PRF	OK / NotOK	Normal operating condition (OK) or fault (NotOK) of RF section. It corresponds to 'FAULT' red led on module front panel.
Analog Module	ON / OFF	It indicates an input signal analog (ON) or digital (OFF)
Phase1/2/3/4	ON / OFF	Current set-up of the dip-switches which set the module in/out phase
Analog Out 1	xxxpt	<i>FOR FACTORY TEST</i> (gain set-up)
Analog Out 2	xxxpt	<i>FOR FACTORY TEST</i> (APL set-up)

Tab. C

parameter	possible values	description
HeatSink Temp		Measurement of heatsink temperature (in Celsius degrees)
Power In		Measurement of RF input power (in mW)
Power Out		Measurement of RF output power (in W)
Power Ref		Measurement of reflected power (in W)
V Amp		Measurement of power supply voltage of the RF stages
V Ser		Measurement of service power supply voltage
Alarmcount		Counter of the alarms occurred during the module functioning
HD Power In		Measurement of RF input power (in mW) with a greater number of decimal digits (HD = high definition)
HD Power Out		Measurement of RF output power (in W) with a greater number of decimal digits (HD = high definition)

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3. MAINTENANCE

3.1 INTRODUCTION

3.1.1 Introduction to Maintenance

The purpose of this section is to assist the maintenance personnel in keeping the RF Amplifier Unit at best operational status. Maintenance can be subdivided into the following actions:

- PREVENTIVE MAINTENANCE,
- CORRECTIVE MAINTENANCE.

Preventive maintenance refers to maintenance procedures which have to be carried out periodically so as to prevent malfunctions. Corrective maintenance includes a series of tables representing a troubleshooting guide used to locate the most likely area where a malfunction has occurred or reference to the unit manuals.

3.1.2 Maintenance Tools

Maintenance tools include Commercial, Standard and Special Tools used for the 1st and 2nd levels of Maintenance. Commercial Tools include the tools normally used for the maintenance activities (screwdrivers, pliers, soldering irons, etc.) and are normally available on the local market. Standards Tools include those materials considered as standard for maintenance activities (coax cables of standard length, coax adapters, etc.) and are available on the local market and/or from the manufacturer of the unit. Special Tools include tools prepared by the manufacturer for maintenance requirements and are available only from the manufacturer of the unit for which they are designed.

Only Commercial and Standard tools are requested for amplifier maintenance.

3.1.3 Test Instruments

The Test Instruments required on-site in order to carry out the maintenance activities are listed in paragraph 3.4 "Maintenance Procedures". Please note that all the listed Test Instruments are of commercial type and may be substituted by equivalents available on the local market.

3.2 PREVENTIVE MAINTENANCE

This paragraph deals with the suggested preventive maintenance operations to guarantee continued performance of the RF Amplifier Unit.

All unit parts shall be examined to check for dust or dirt, overheating, loose screws and foreign bodies. Dust, for example, may cause current discharges or leakages.

1) *Frames*

Frames, through which the ventilation air flows, need to be internally cleaned from dust. Cleaning can be carried out using a vacuum cleaner for the accessible parts or a clean, dry cloth or bristle brush.

2) *Printed Circuit Boards (PCB)*

PCBs shall not be removed unless dust is noted on their surface. In this case, the PCBs shall be removed one at a time. Use only moderately compressed air or a soft bristle brush to remove the dust. Clean the lance contacts of the connectors on the PCB using a bristle brush soaked in pure alcohol.

3) *Power Supply Modules and Converters*

Removal of the dust accumulated on the housing and components is normally sufficient to clean power supply modules. To clean the PCBs extract them from the Module, then carefully clean the connector pins using a bristle brush soaked in pure alcohol.

4) *Indicator Lamps*

Lamps must be well inserted in their socket. Remove any trace of corrosion, oxidation or dirt by the use of a cloth soaked in carbon tetrachloride.

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5) *Fuses*

Fuse tips are subject to oxidation and must be periodically removed from their holders to check for any presence of oxidation. The oxidation or dust increases the resistance of the electrical circuit. Fuse tips shall be cleaned using a cloth soaked in carbon tetrachloride.

**TIP**

FUSES SHALL BE REMOVED ONE AT A TIME IN ORDER TO AVOID INSERTING THEM INTO A WRONG HOLDER.

THE VALUE PRINTED ON THE FUSES SHALL CORRESPOND TO THAT PRINTED ON THEIR OWN HOLDERS.

6) *Connections Cables*

Connection cables shall be periodically examined to ensure that breaks in the external insulating coating are not present to cause possible short-circuits. Cover the parts showing deterioration of the insulating coating. Coaxial cables shall be carefully examined since they can be easily damaged by crushing or sharp bends. Connectors shall be checked to ascertain that corrosion is not present on their metallic contacts. Cables showing damages must be protected and eventually replaced.

7) *Terminal Boards*

Terminal boards shall be examined to ascertain that there are no traces of dirt, loose wires or excess solder on the terminals, which could cause undue contacts with the adjacent terminals. Fixing screws or mounting brackets shall be tightened. Terminal boards shall be cleaned using a dry cloth or bristle brush.

8) *Resistors*

Resistors shall be checked for evidence of cracks, discoloration or "cooking". Discoloration indicates that the resistor is subject to overload which could be caused by an incorrect operation of the circuit. Examine resistor leads for dust, dirt or loose connections.

9) *Transformers and Coils*

Examine transformers and coil leads for any trace of dust, dirt or humidity. Check that they are secured in their seats; tighten fixing screws and mounting brackets. Housings, terminals and insulators supporting transformers and coils should be free from foreign objects. Use a dry cloth or, if necessary, moisten the cloth with a suitable solvent. Should the wiring be corroded, tag each wire, disconnect and clean the contact surface using emery paper with a fine grain and then clean the surfaces using a clean cloth. Reconnect the wires.

10) *Potentiometers and Variable Resistors*

Potentiometers and variable resistors, with the exception of those with special features and mounting, shall be examined to ascertain that there is not mechanical backlash. If necessary, disassemble the knob mounted on the axis and tighten the locking screw. The knob must be reassembled in its original position. The housing, if any, must be cleaned from dust by using a bristle brush or compressed air. Ascertain that there are no traces of overheating which indicates an irregular operation of the circuit on which the potentiometer or the variable resistor is inserted. Look for the cause of overheating and eliminate it as soon as possible.

11) *Mechanical Inspection*

According to the environmental conditions, periodically check and lubricate the following mechanical parts:

- hinges of front doors;
- hinges of rear doors.

3.3 CORRECTIVE MAINTENANCE

Causes which give rise to a corrective maintenance action can derive from:

- Out of tolerance conditions of standard levels, waveforms and timings, detected during preventive maintenance;
- Failure conditions shown either by indicator lamps, displays, LEDs located on PCB (if any), TTY diagnostic print outs.
- Failure conditions detected by operative personnel.

Restoring the unit to operation in a short time also depends on the availability of spare parts and components.

3.4 MAINTENANCE PROCEDURES

The maintenance procedures can be utilized for periodic performances checks or after a substitution of failed component or board.

These procedures can be utilized one at a time or in sequence, depending from the needs. The procedures are divided in paragraphs as follows:

3.4.1 Functional checks of "DRIVER 40W BIII" p/n. 4040012210 ... (*Pre and Driver*)

3.4.2 ... Functional checks of "1KW BIII RF Amp" p/n. 4040012310 (*Final*)



NOTE!

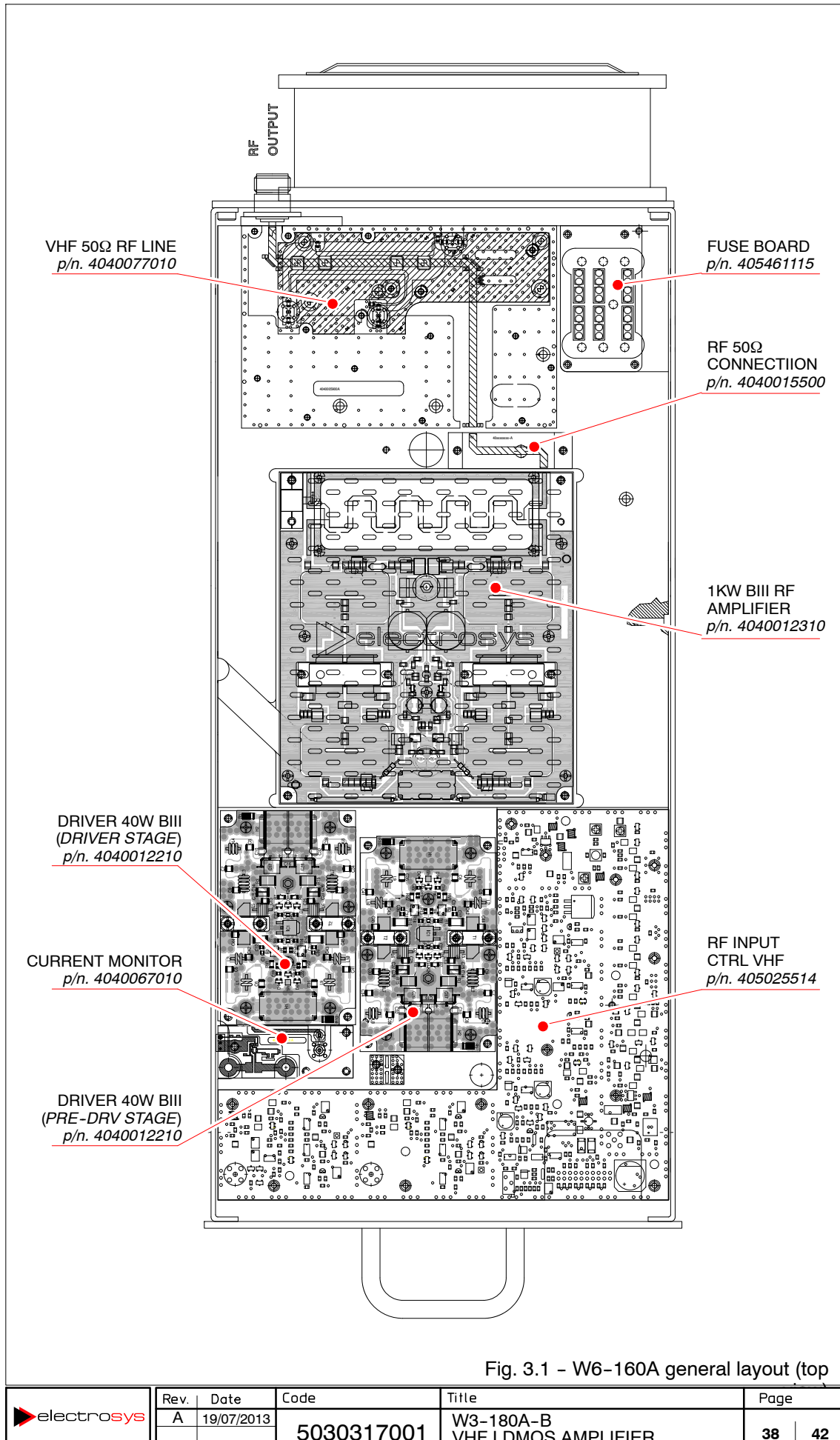
The following checking, unless otherwise specified, have to be performed with the amplifier supplied and without RF input signal



NOTE!

Fuses of the pallets must be left in their place (connected), but for the one of the pallet under testing which has to be replaced with an ammeter in series.

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3.4.1 Functional checks of "DRIVER 40W Bll" p/n. 4040012210 (PreDriver and Driver)

Remove the top cover of the amplifier module in order to access the "DRIVER 40W BIII" (pre-driver and driver amplifier); location of the pallet is shown on Fig. 3.2. Remove the electric shield to access the components. The functional checks on the pallet can be carried out by following the indication given in Tab. 3.1. Keep in mind that:



“F2” (5A) is the protection Fuse of **pre-driver** stage

“F3” (10A) is the protection Fuse of **driver** stage

Tab. 3.1 - Functional checks on *DRIVER* stage

checking	measure point / component	measurements	regulation
Transistors power supply	T1, T2 "drain"	$50V_{DC} \pm 0.3V_{DC}$	
T1 biasing (quiescent curr.)	F3 fuse (10A) <i>(remove fuse and insert in its place the ammeter probes)</i> see Fig. 3.2.		rotate R2 and R16 completely anticlockwise (minimum of the current I_0); adjust R14 in order to read on Control Unit display $I_0 + 350mA$
T2 biasing (quiescent curr.)	F3 fuse (10A) <i>(remove fuse and insert in its place the ammeter probes)</i> see Fig. 3.2.		adjust R14 in order to read on Control Unit display $I_0 + 700mA$ $(I_0 + 350mA + 350mA)$

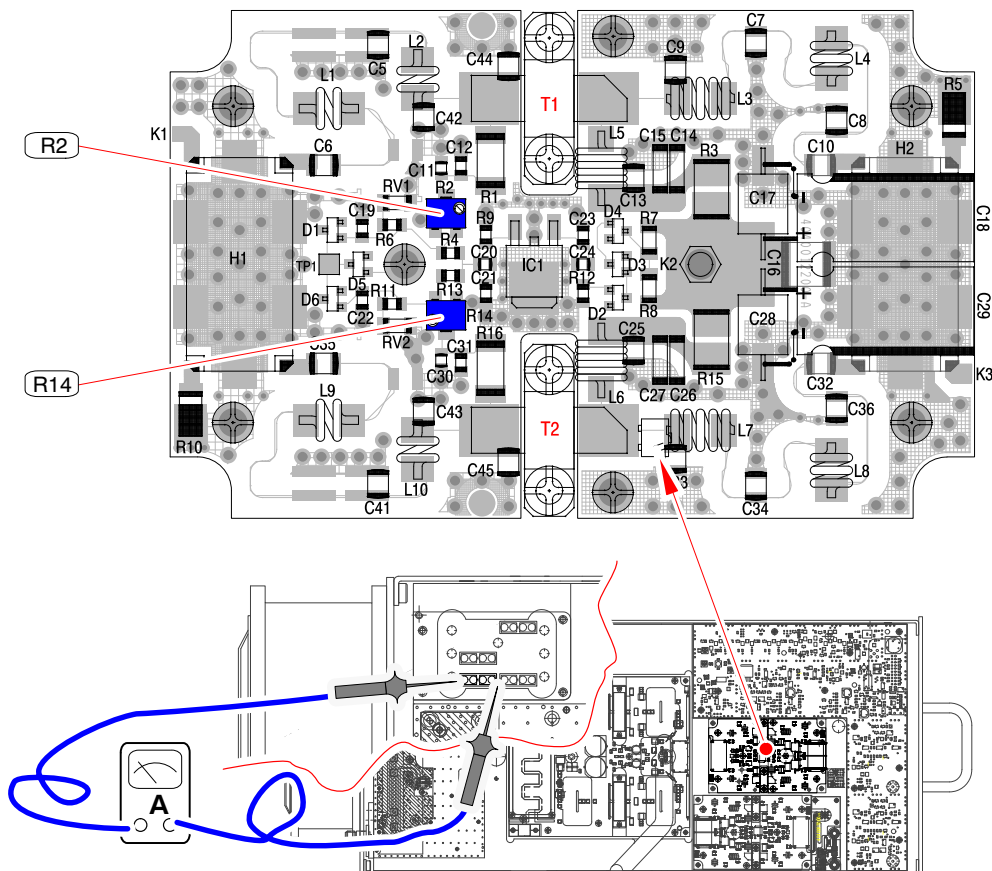


Fig. 3.2 - DRIVER stage (VHF Driver Stage p/n. 4040012210) layout

3.4.2 Functional checks of "1KW BIII RF Amplifier" p/n. 4040012310 (Final)

Remove the top cover of the amplifier module in order to access the "500W VHF RF Amplifier" (Final amplifier); location of the pallet is shown on Fig. 3.3. Remove the electric shield to access the components. The functional checks on the pallet can be carried out by following the indication given in Tab. 3.2.

Tab. 3.2 - Functional checks on <i>DRIVER</i> stage			
checking	measure point / component	measurements	regulation
Transistors power supply	Q1, Q2 "drain"	$50V_{DC} \pm 0.3V_{DC}$	
Q1 biasing (quiescent curr.)	F4 fuse (30A) (remove fuse and insert in its place the ammeter probes) see Fig. 3.3.		rotate R8 and R21 completely anticlockwise (minimum of the current I_0); adjust R8 in order to read on ammeter $I_0 + 1.9A$
Q2 biasing (quiescent curr.)	F4 fuse (30A) (remove fuse and insert in its place the ammeter probes) see Fig. 3.3.		adjust R21 in order to read on ammeter $I_0 + 3.8A$ ($I_0 + 1.9A + 1.9A$)

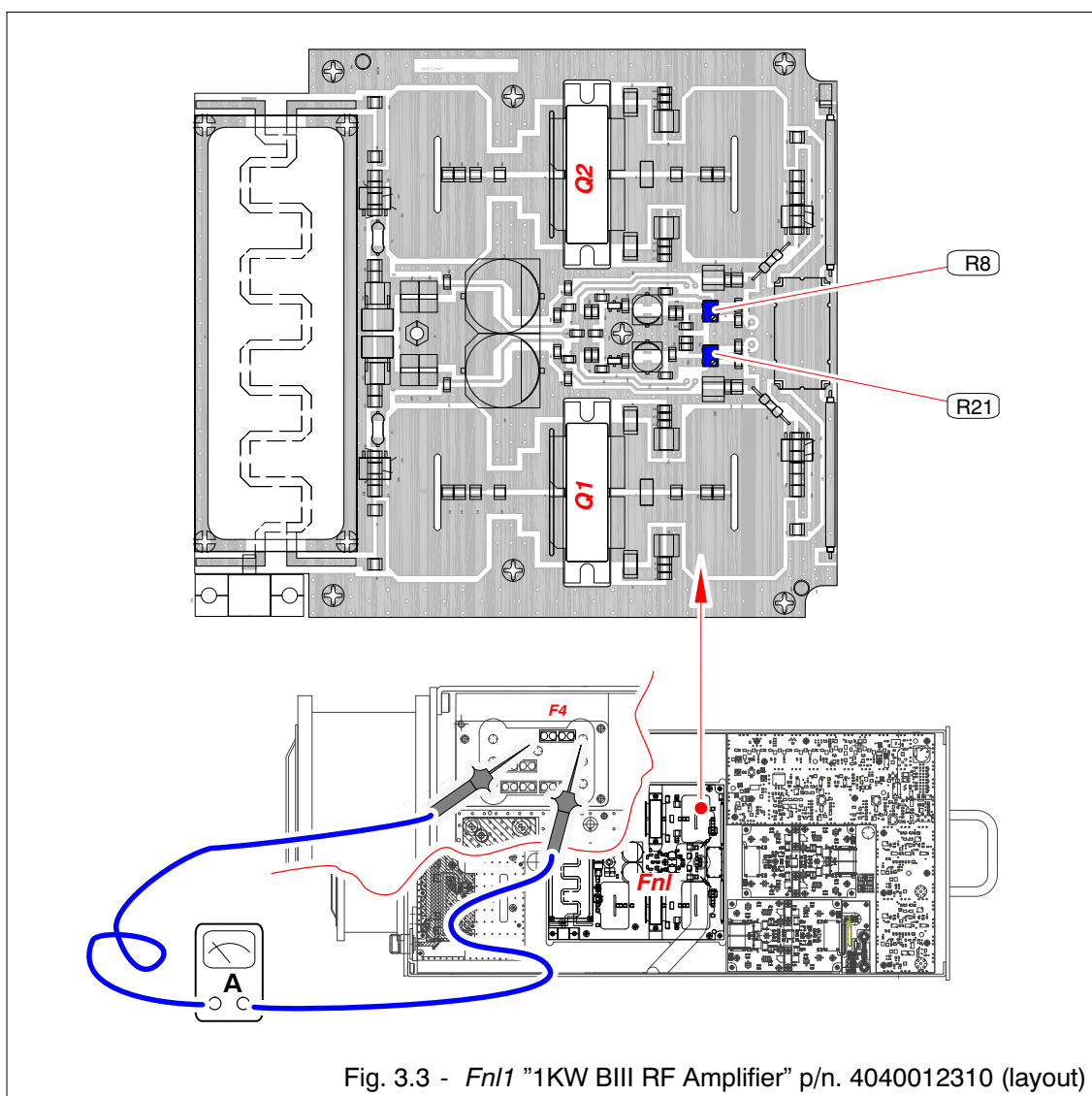


Fig. 3.3 - *Fnl* "1KW BIII RF Amplifier" p/n. 4040012310 (layout)

4. CIRCUITS DIAGRAMS

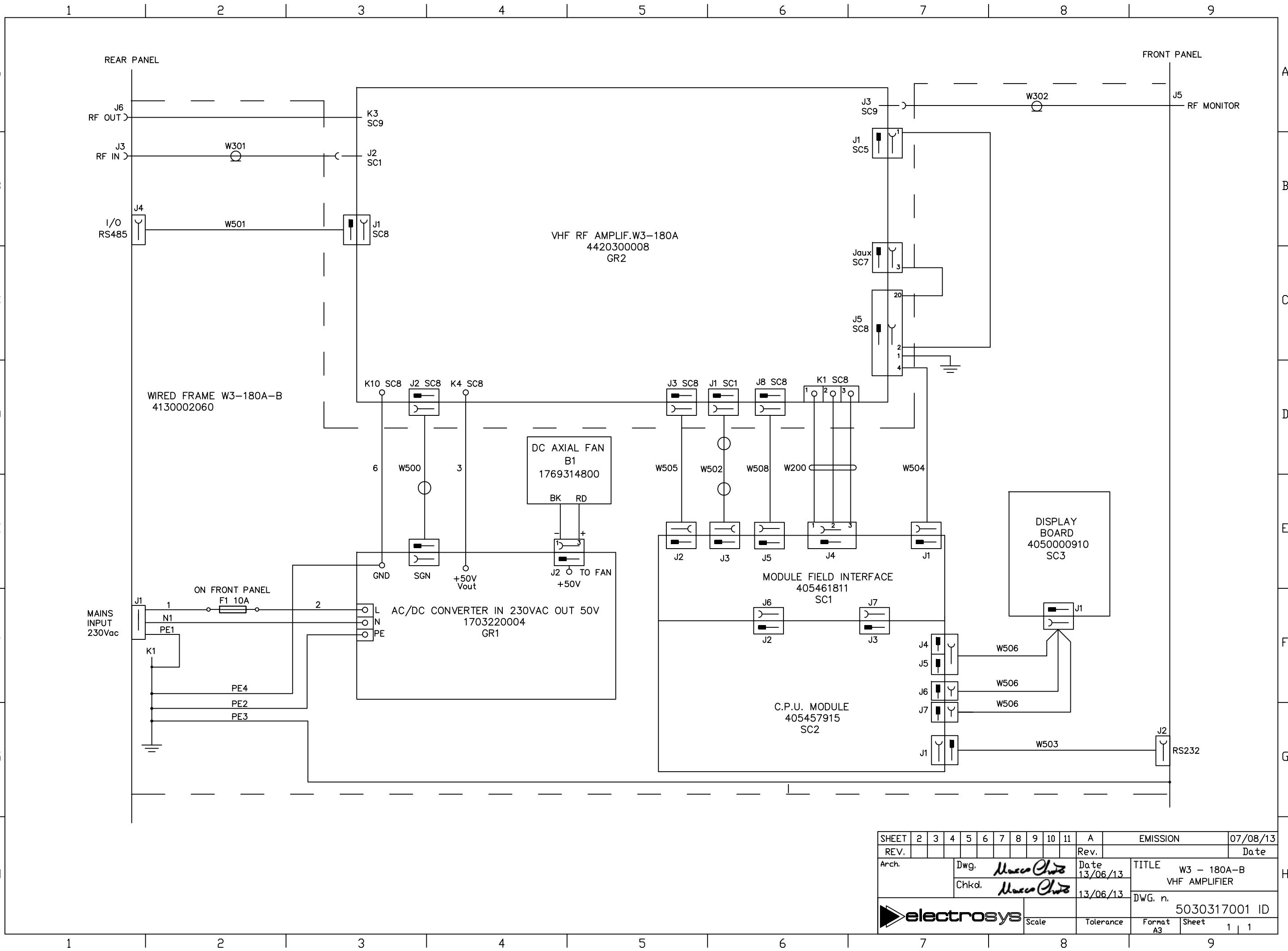
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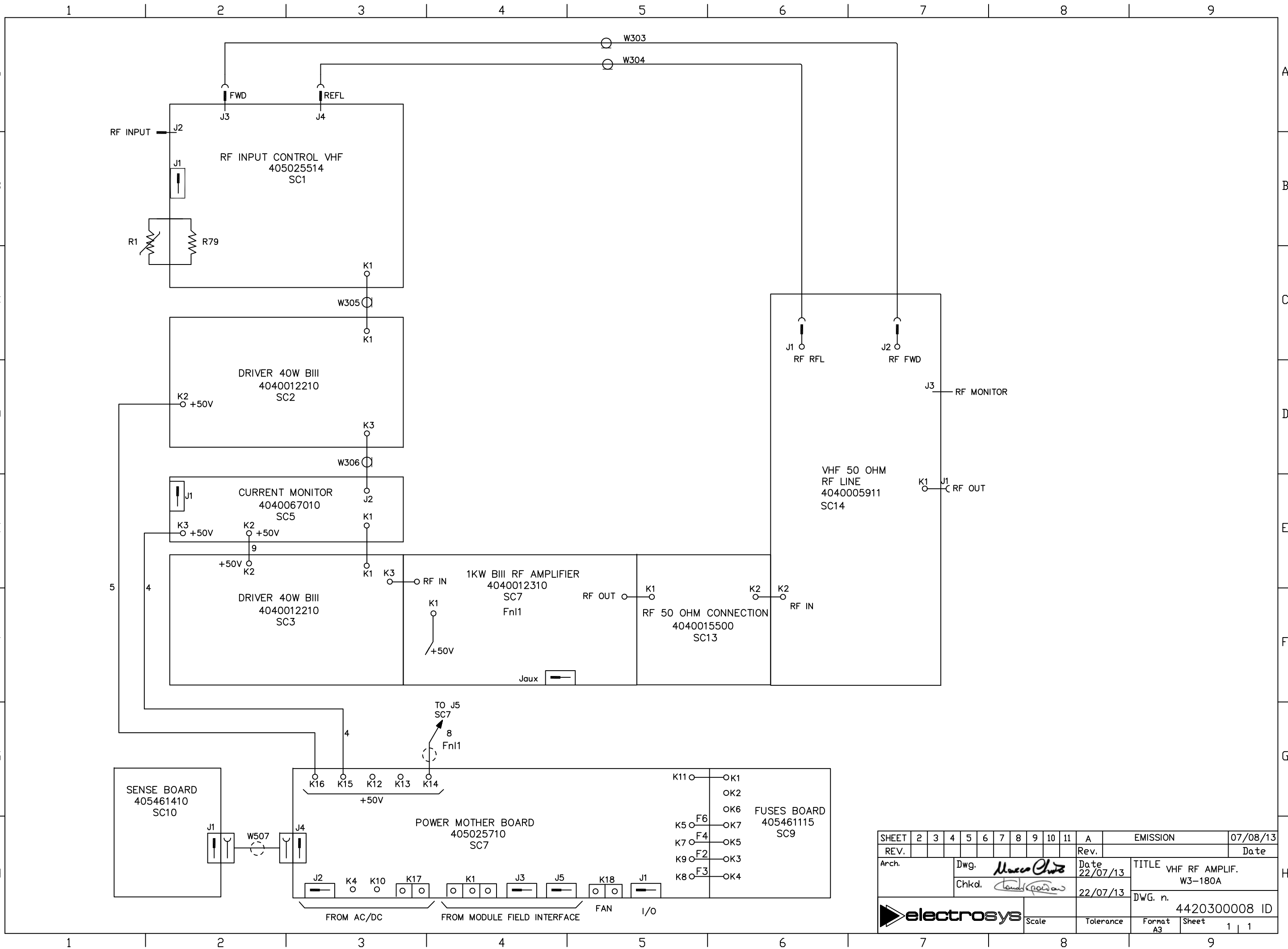
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				Chkd.		<i>Marcio Chis</i>				13/06/13				
										13/06/13		DWG. n.		
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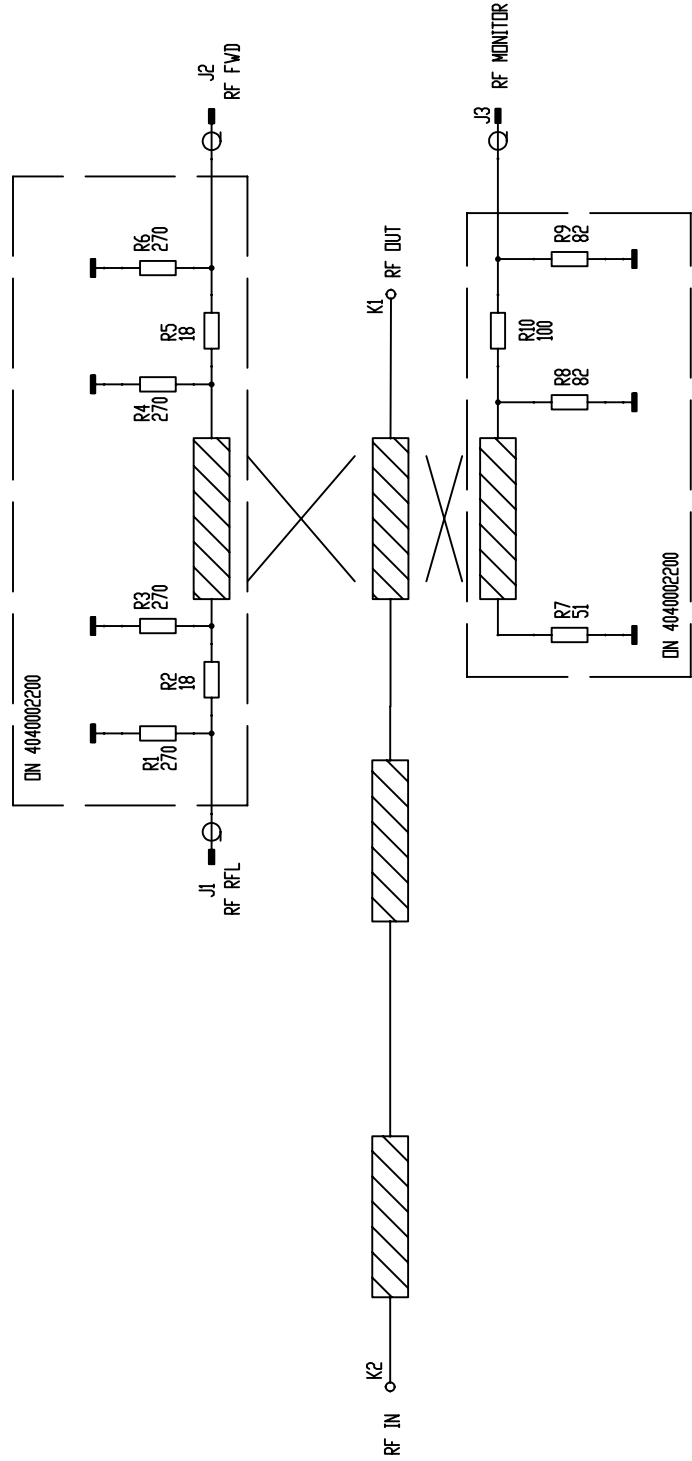
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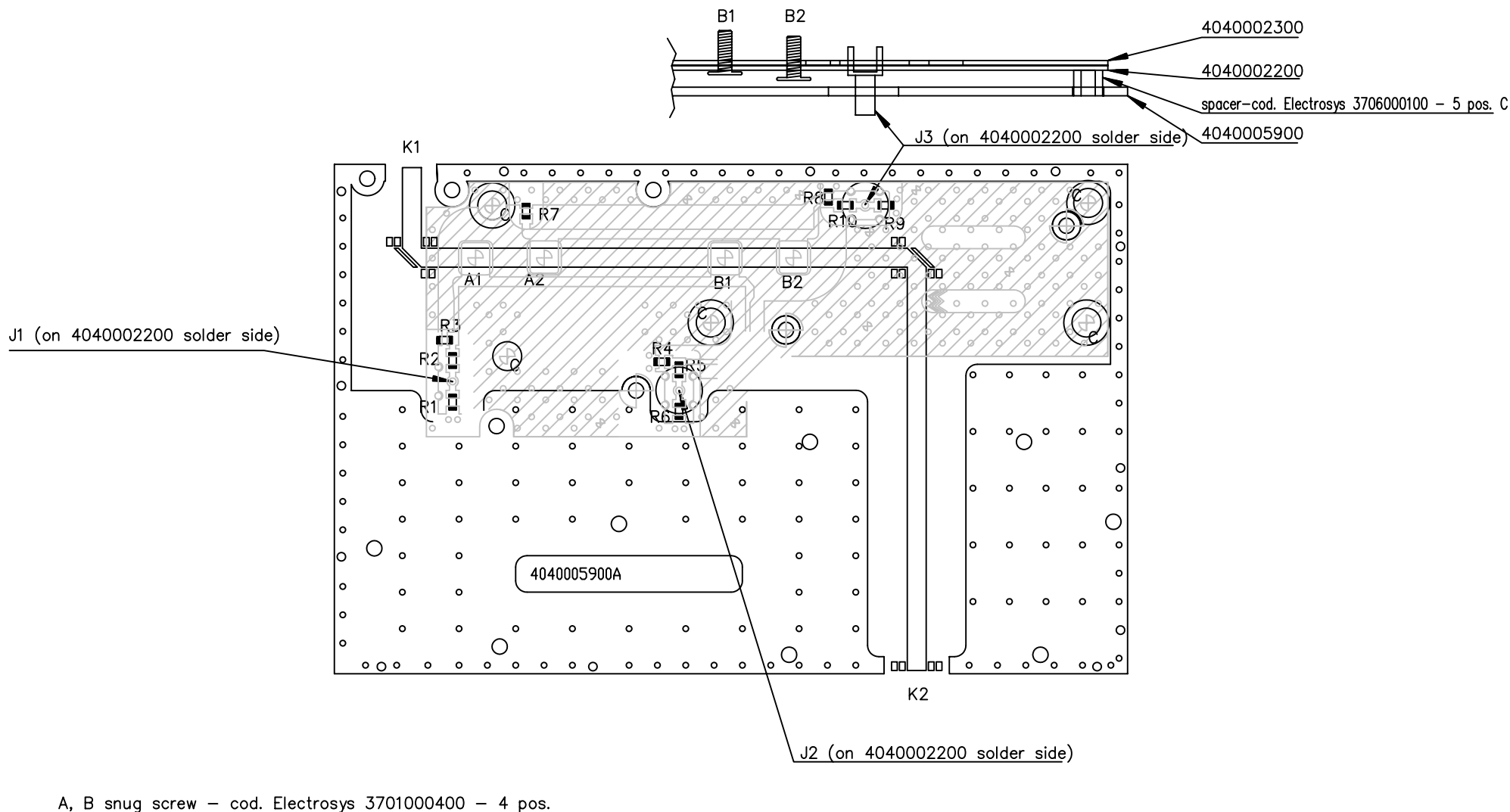
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Arch.			Dwg. <i>Manlio Contadini</i>								Date	TITLE 50 OHM VHF RF LINE				
			Chkd. <i>Ross Massimo</i>								29/01/08					
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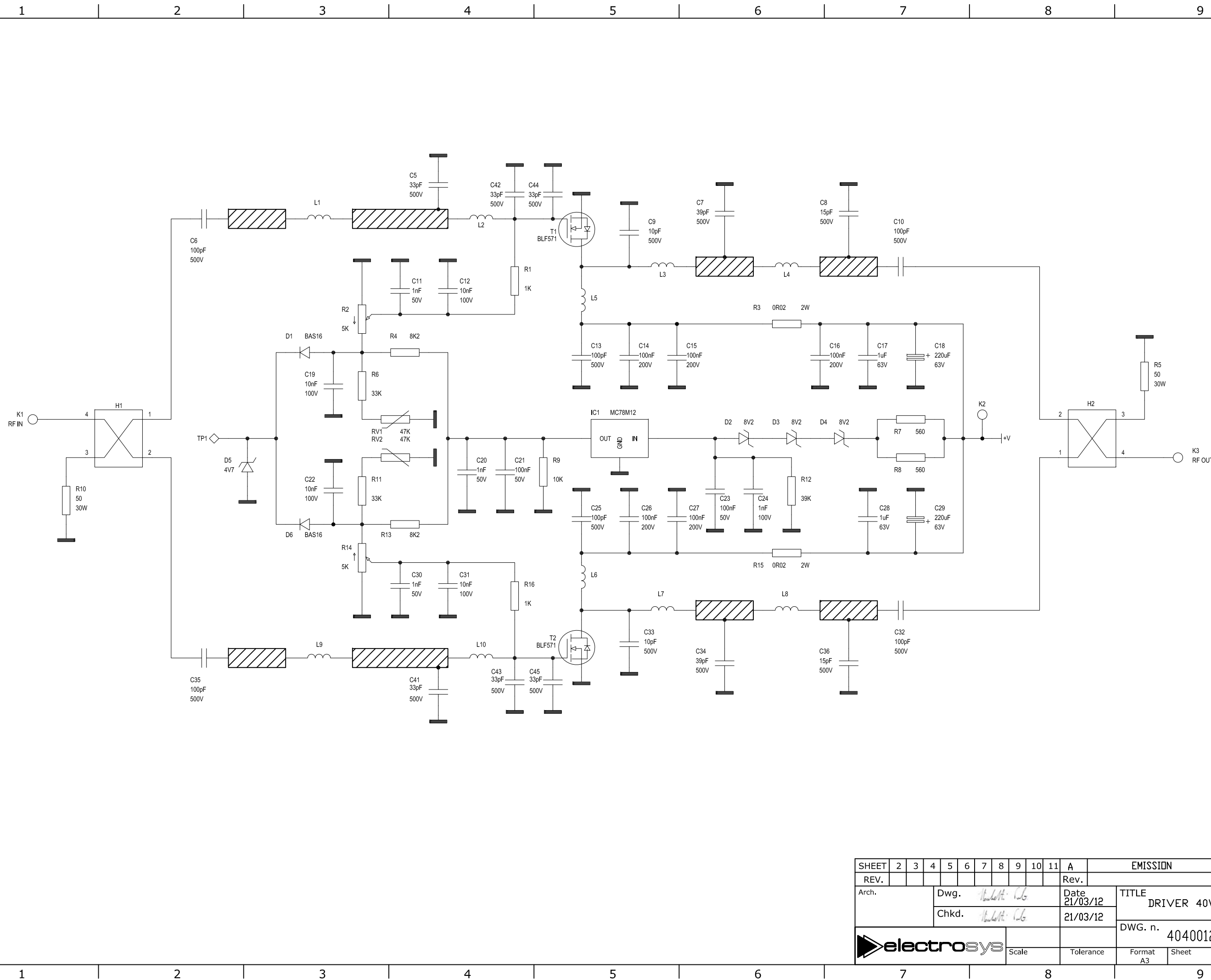
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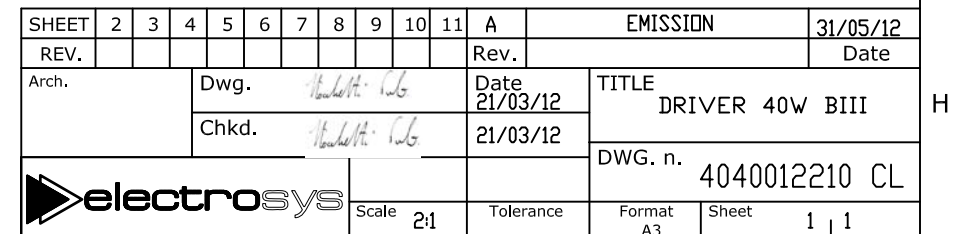
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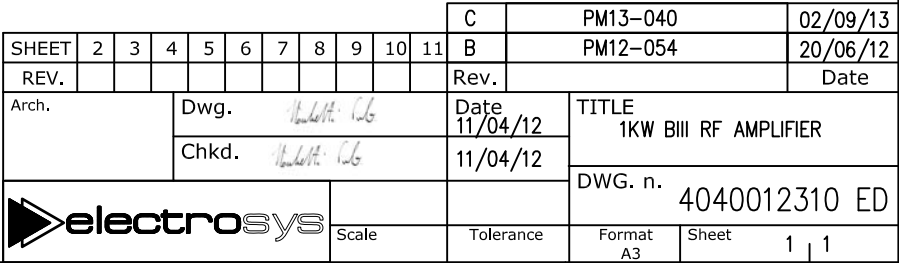


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			Chkd.								21/03/12					
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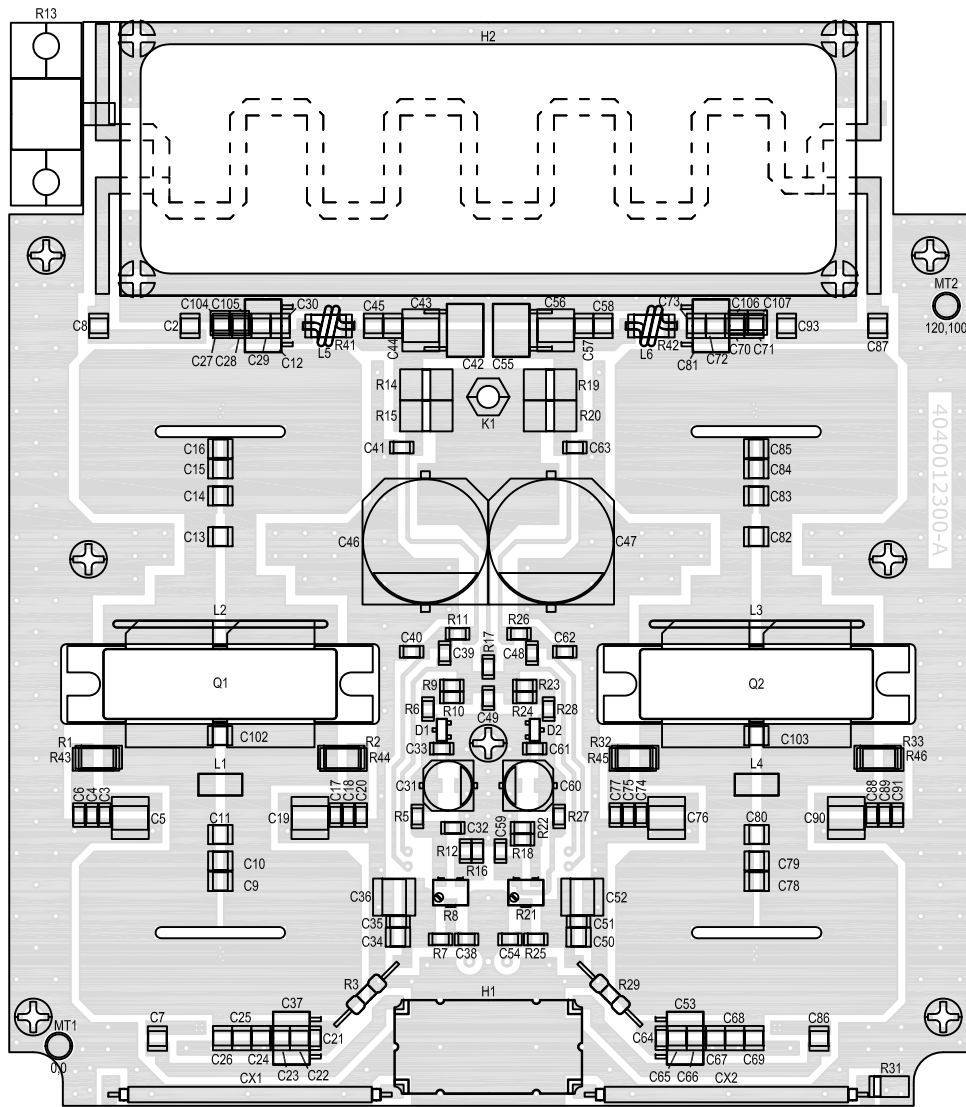
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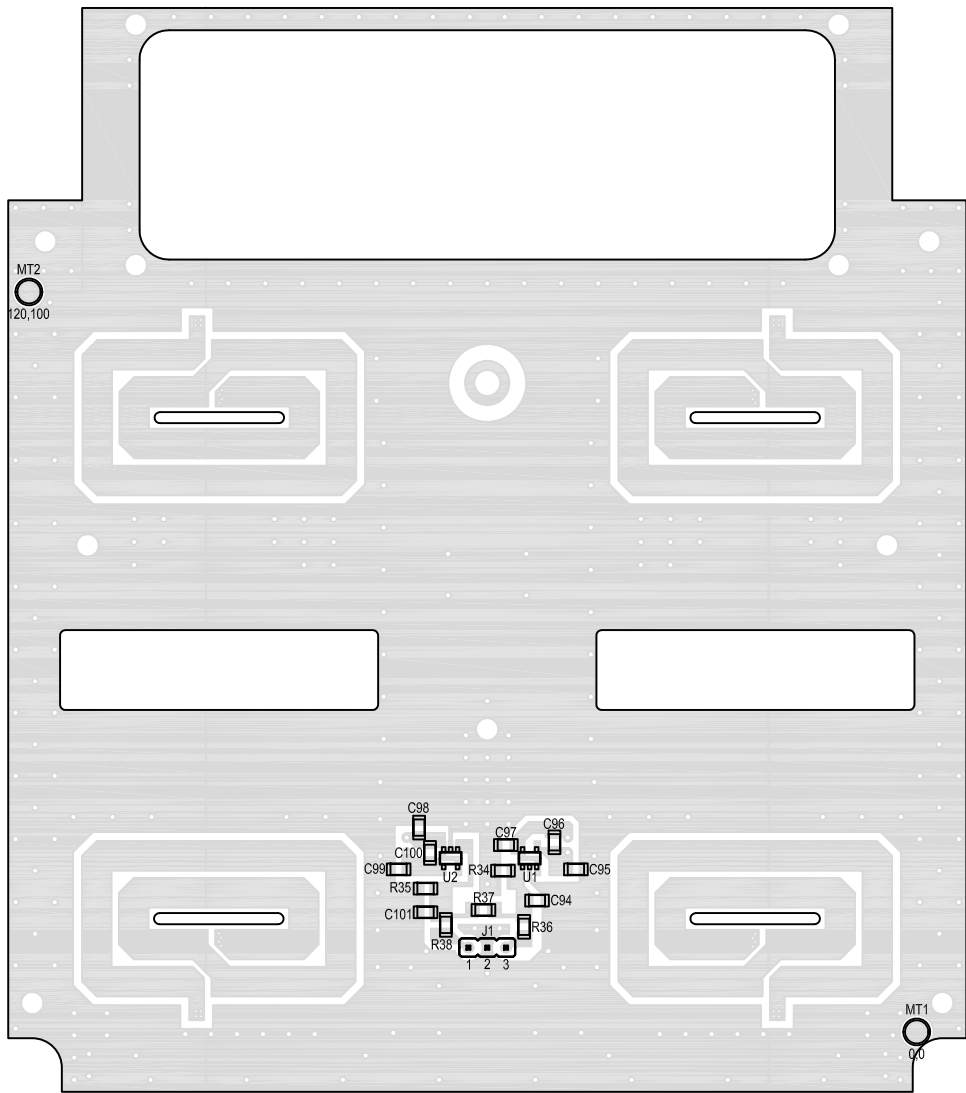
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COMPONENT SIDE

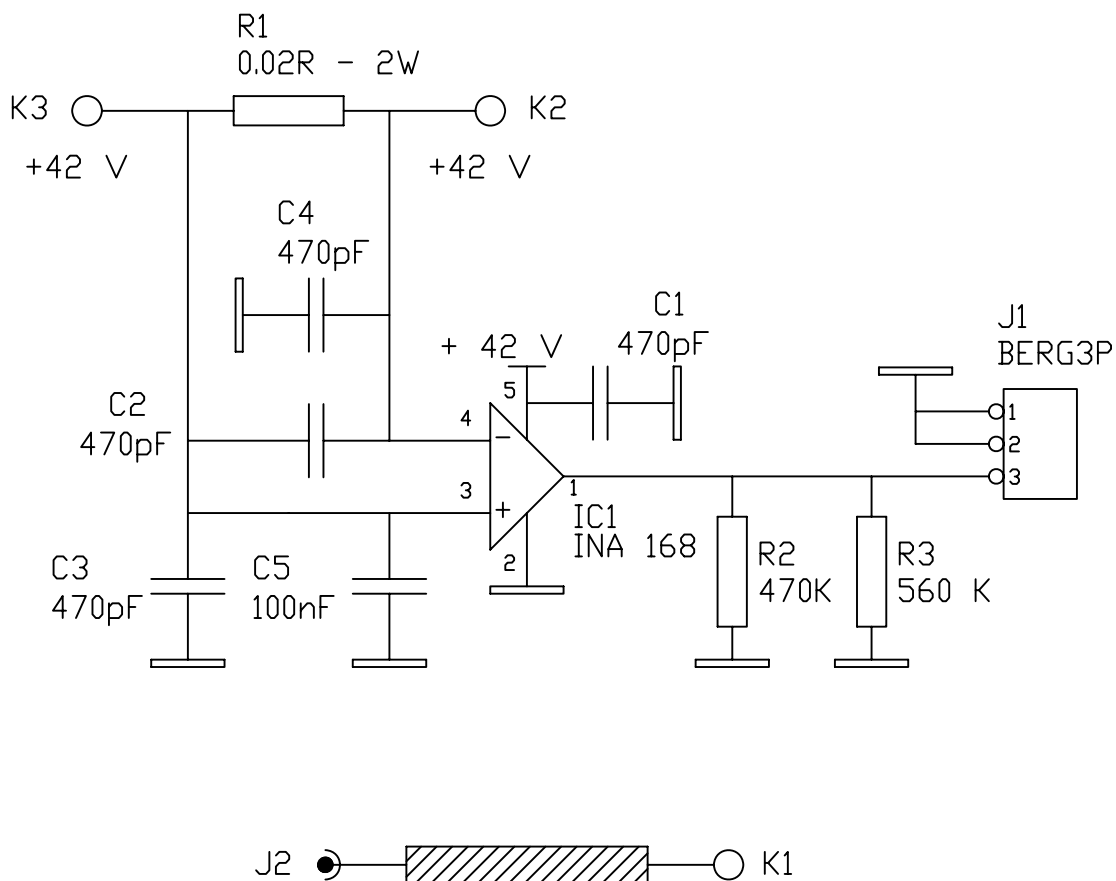


SOLDER SIDE



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	REV.										B	PM12-054	20/06/12
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		Chkd.									11/04/12		
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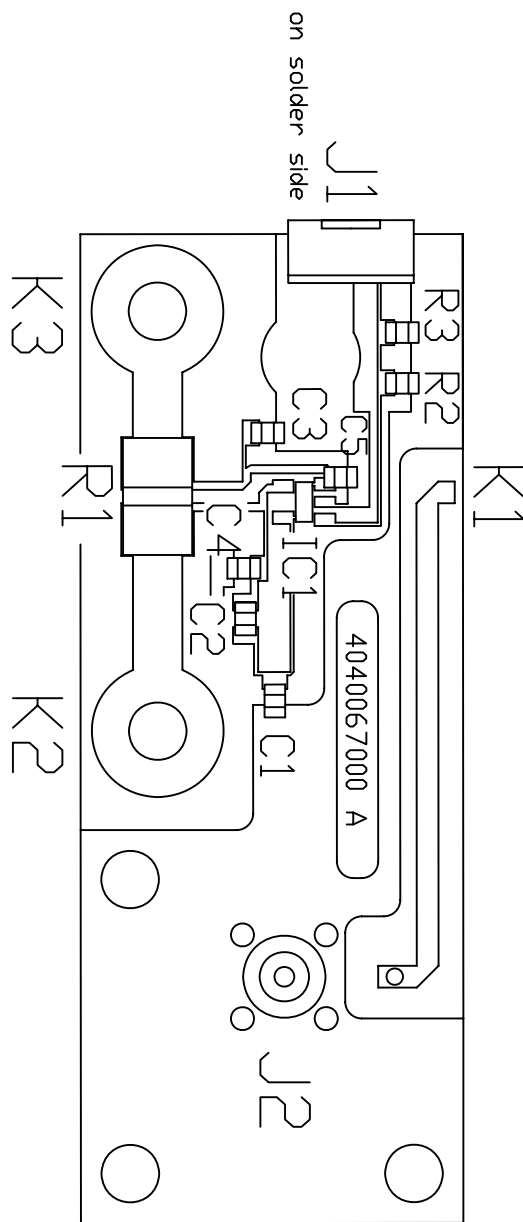


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SHEET	2	3	4	5	6	7	8	9	10	11	A	EMISSION		08/03/10		
REV.											Rev.			Date		
Arch.			Dwg. <i>Rossi Massimo</i>								Date 21/04/09		TITLE CURRENT MONITOR			
			Chkd. <i>Rossi Massimo</i>								21/04/09					
											Scale		Tolerance		DWG. n. 4040067010 ED	
															Format A4	

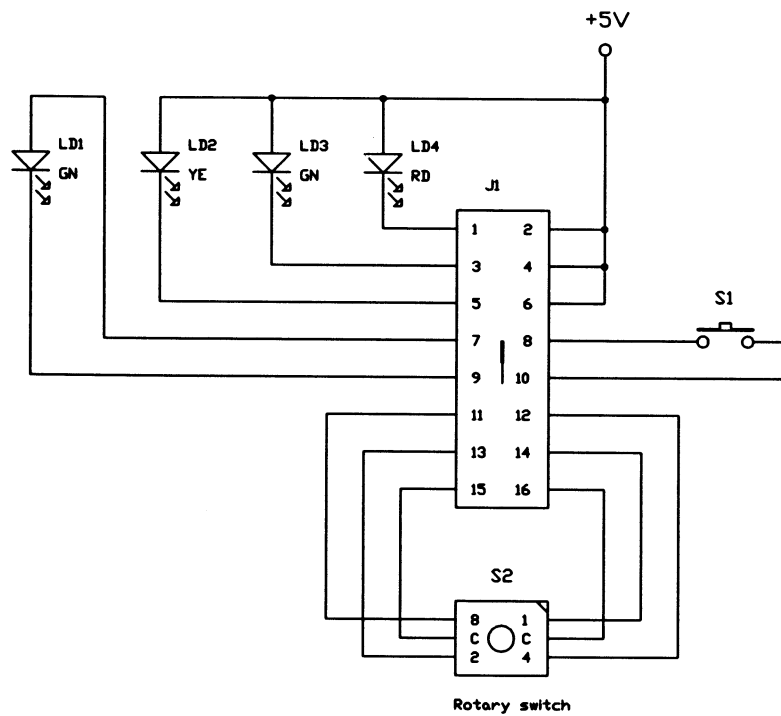
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SHEET	2	3	4	5	6	7	8	9	10	11	A	EMISSION			08/03/10	
REV.											Rev.				Date	
Arch.			Dwg. <i>Rossi Massimo</i>									Date	TITLE CURRENT MONITOR			
			Chkd. <i>Rossi Massimo</i>									21/04/09				
											21/04/09		DWG. n. 4040067010 CL			
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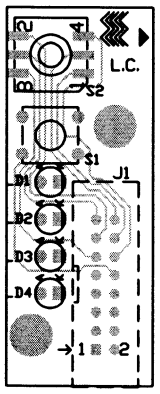
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SHEET	2	3	4	5	6	7	8	9	10	11	A	EMISSION		03/03/05		
REV.											Rev.			Date		
Arch.		Dwgt. <i>Carino</i> M. <i>Carino</i> Chkd. <i>U. Cesari</i> U. <i>Cesari</i>										Date	TITLE DISPLAY BOARD			
												<i>03/03/05</i>				
 Electrosys												<i>03/03/05</i>	DWG. n.			
												4050000910ED				
		Scale										Tolerance	Format: A4	Sheet	1 1 1	

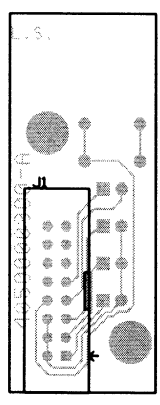
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COMPONENT SIDE

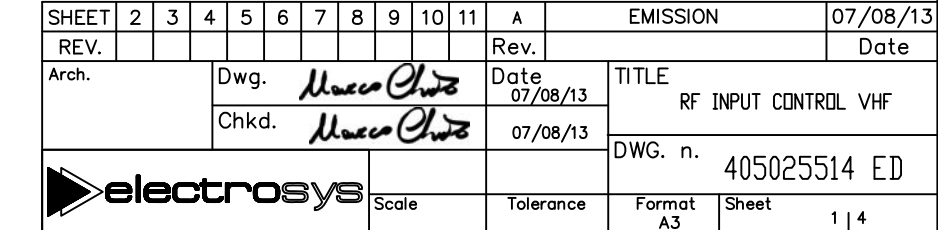


SOLDER SIDE



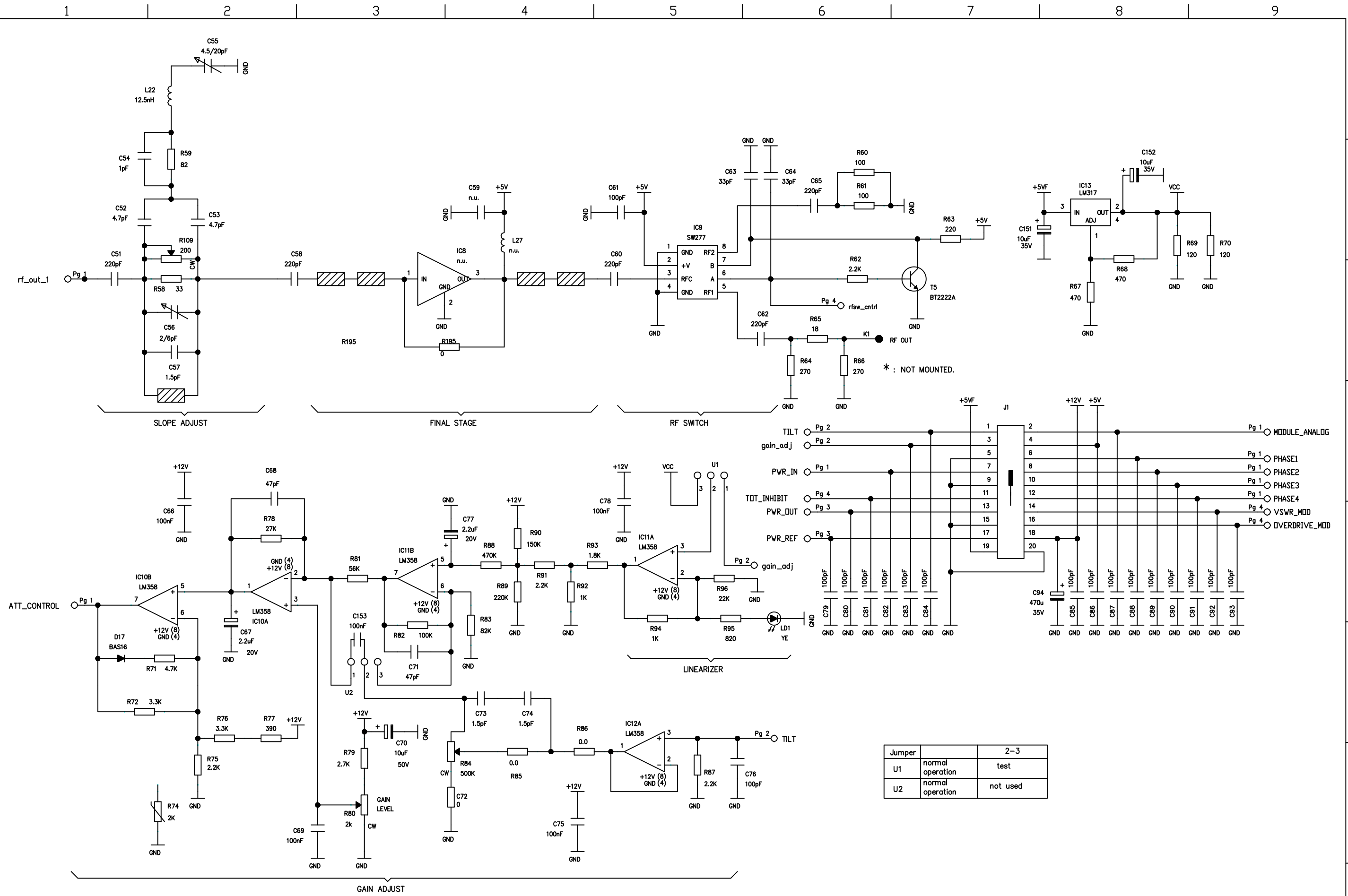
SHEET	2	3	4	5	6	7	8	9	10	11	A	EMISSION		03/03/05
REV.												Rev.		Date
Arch.		Dwg. <i>M. T...</i> Chkd. <i>U. Cesari</i> Date <i>03/03/05</i>										TITLE		
Electrosys												DISPLAY BOARD		
												DWG. n. 4050000910CL		
		Scale										Tolerance	Format A4	Sheet 1 1

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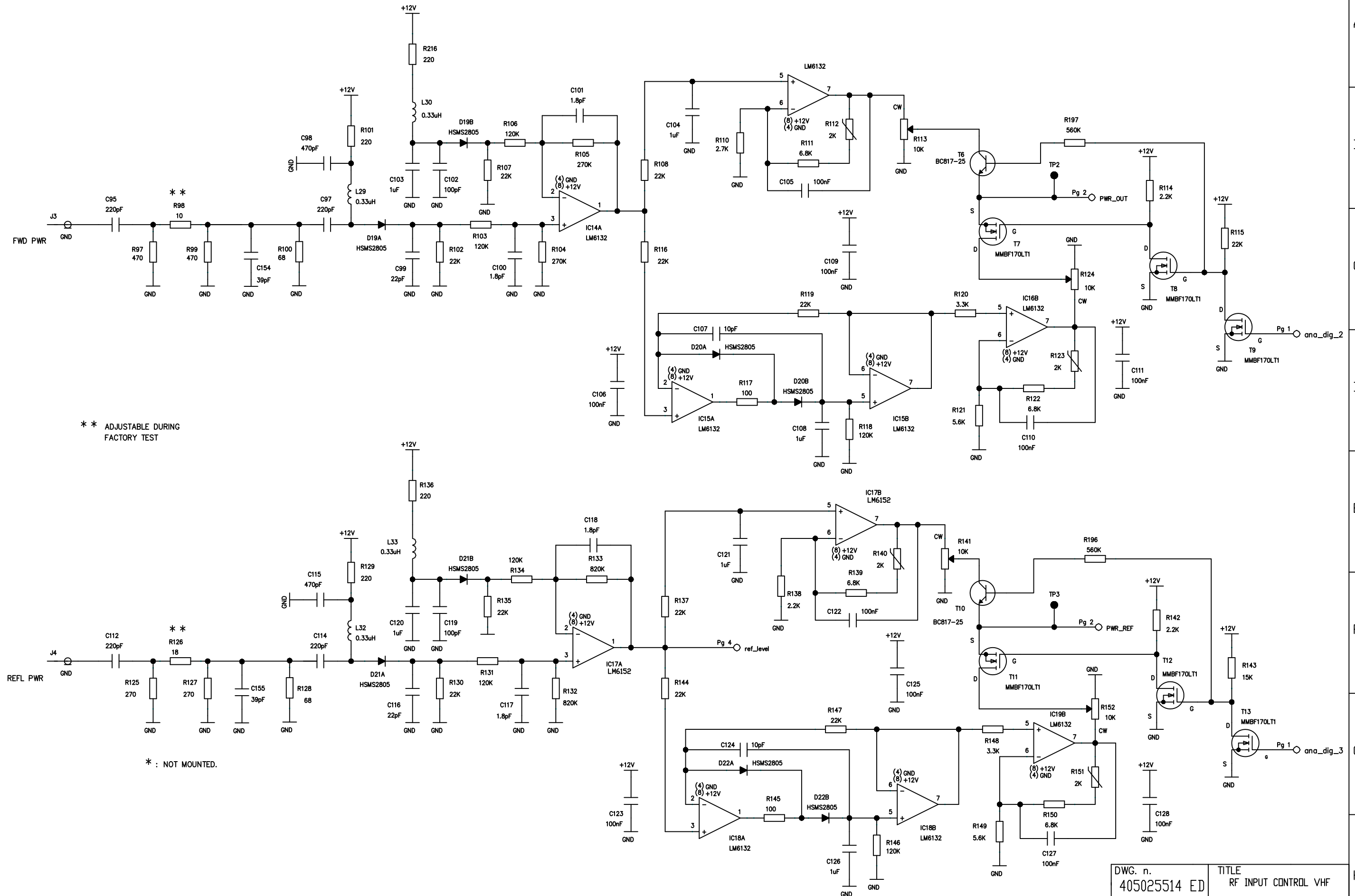
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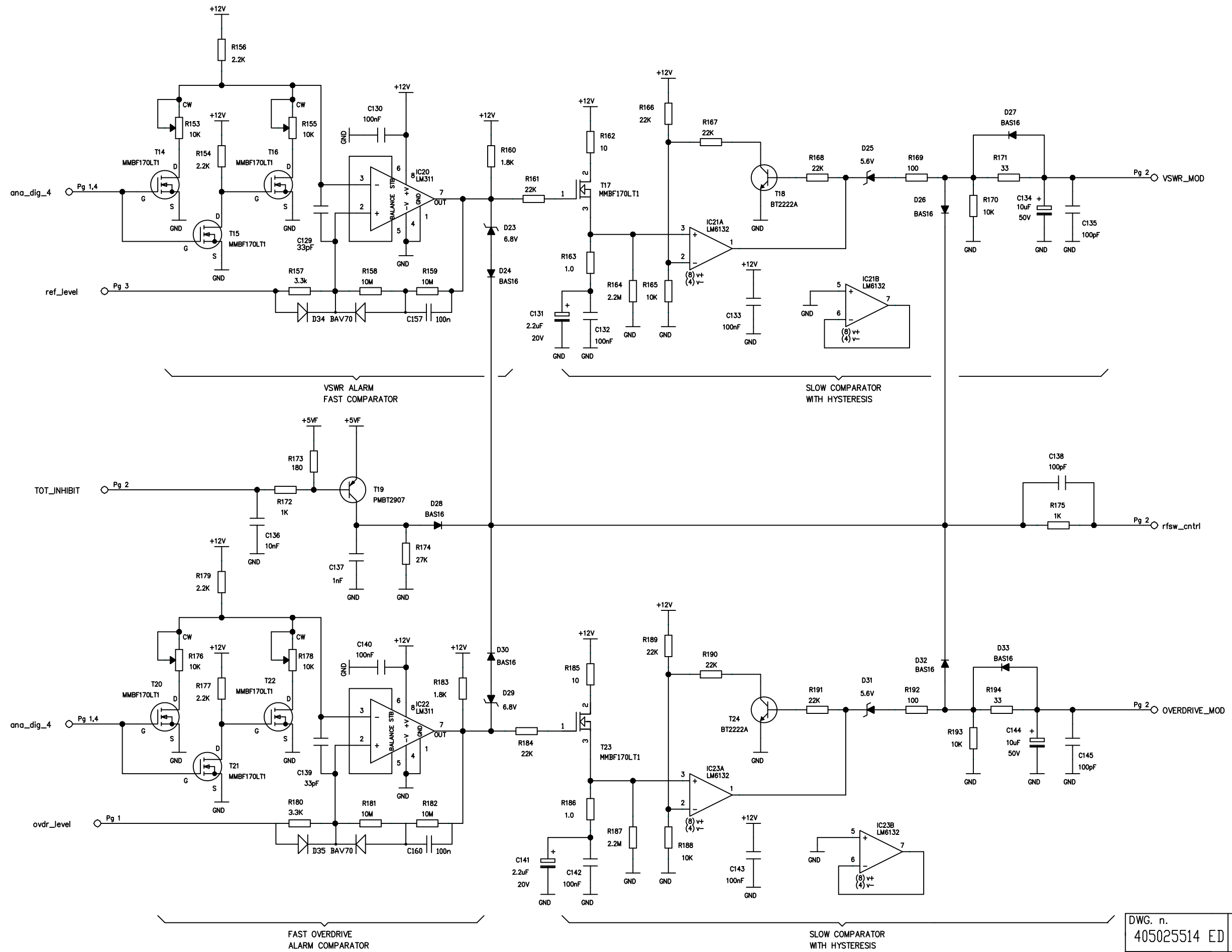
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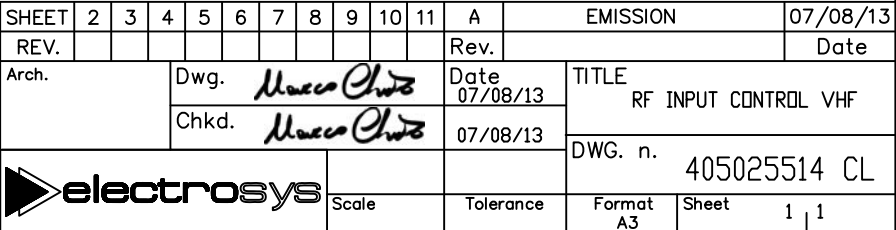


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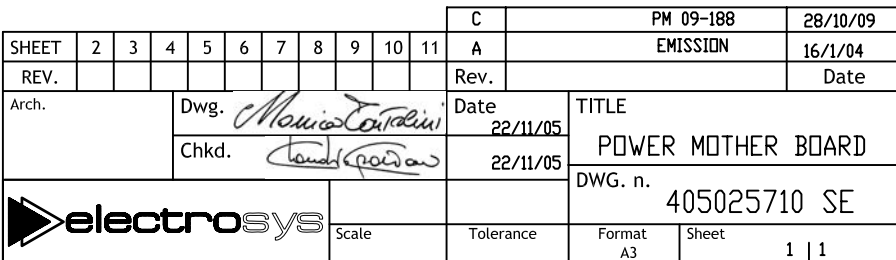
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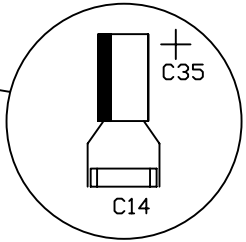
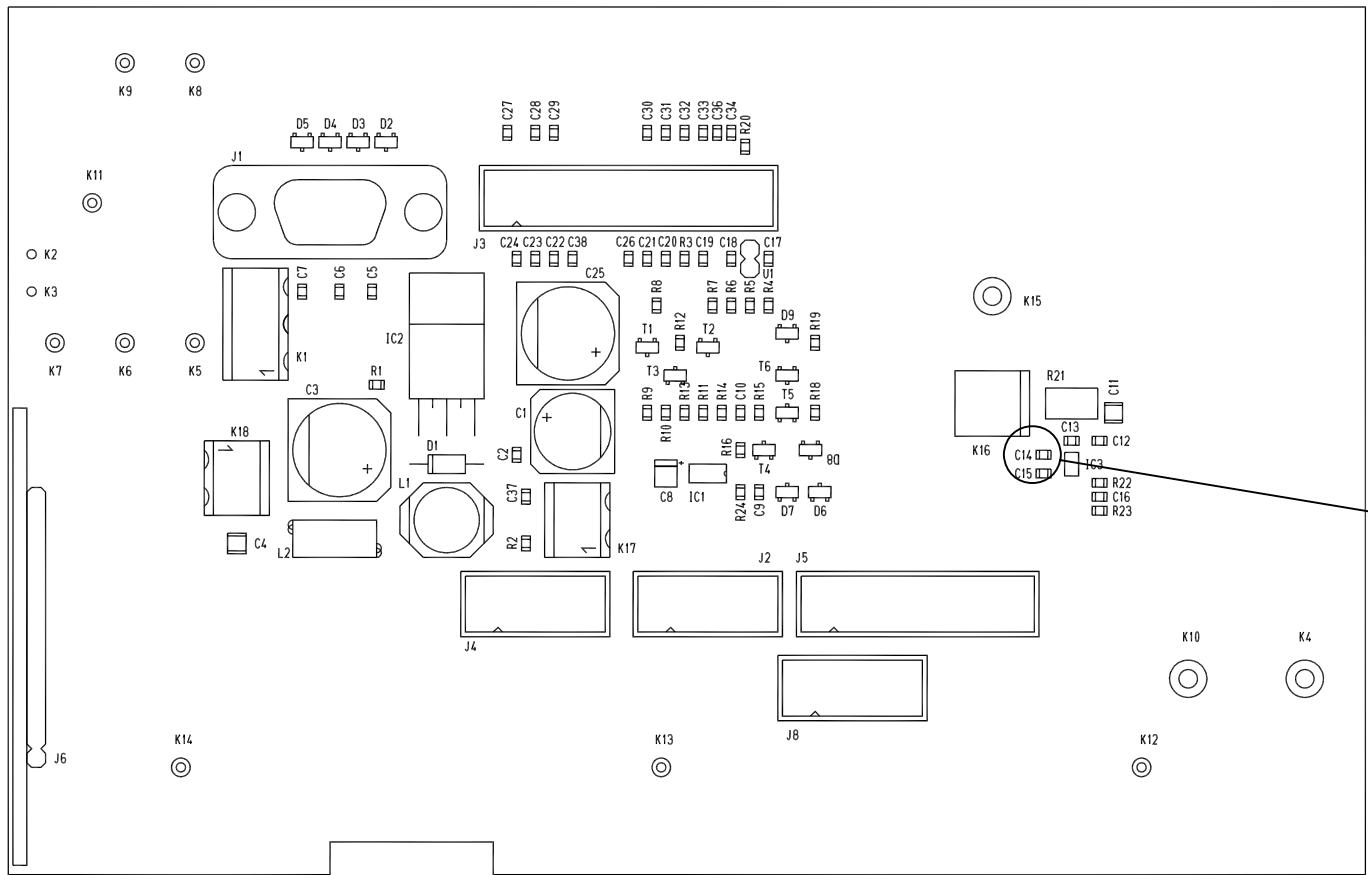


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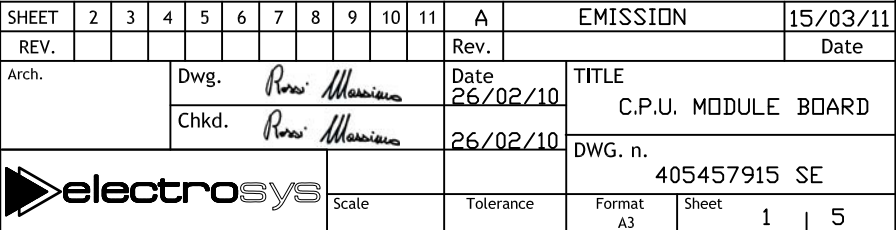
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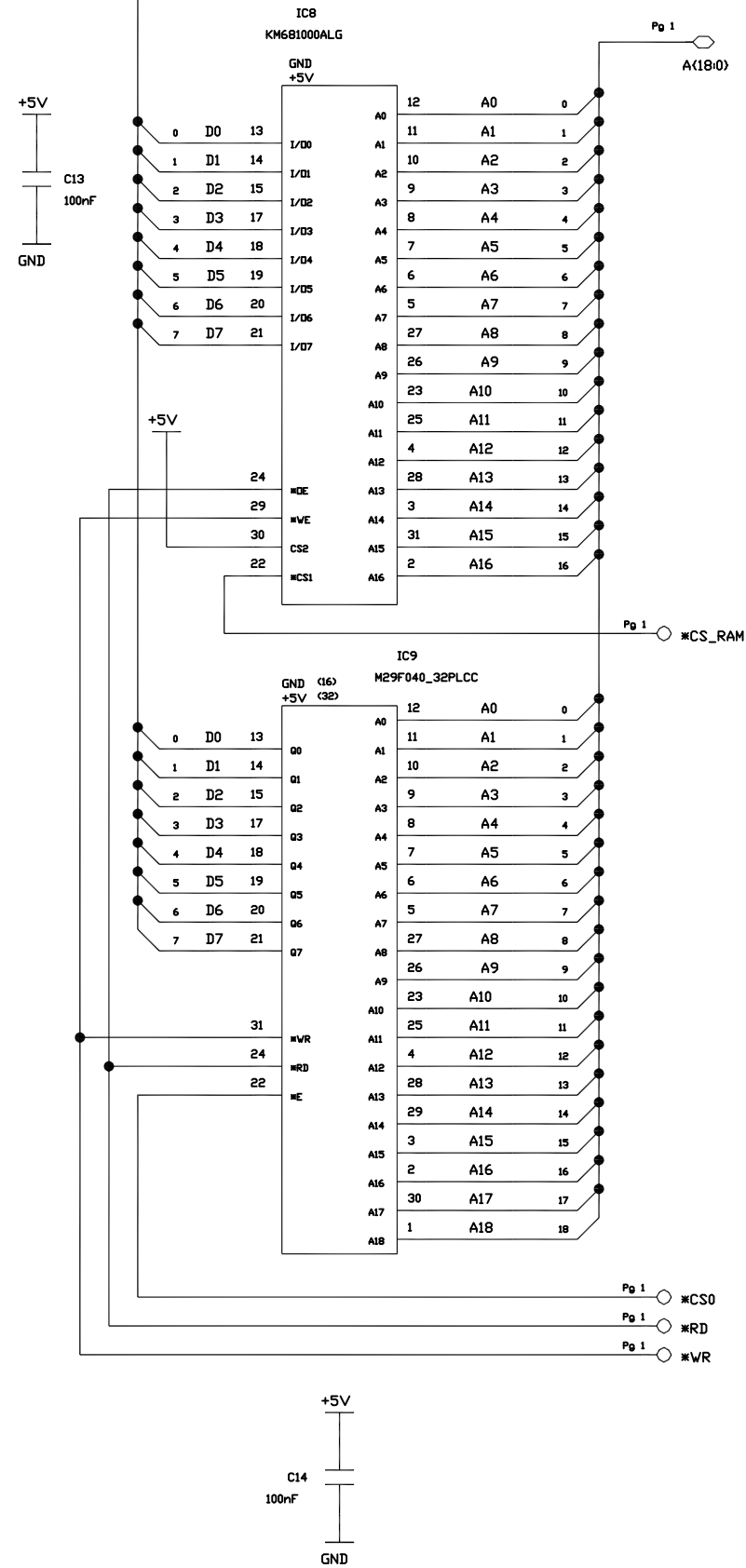
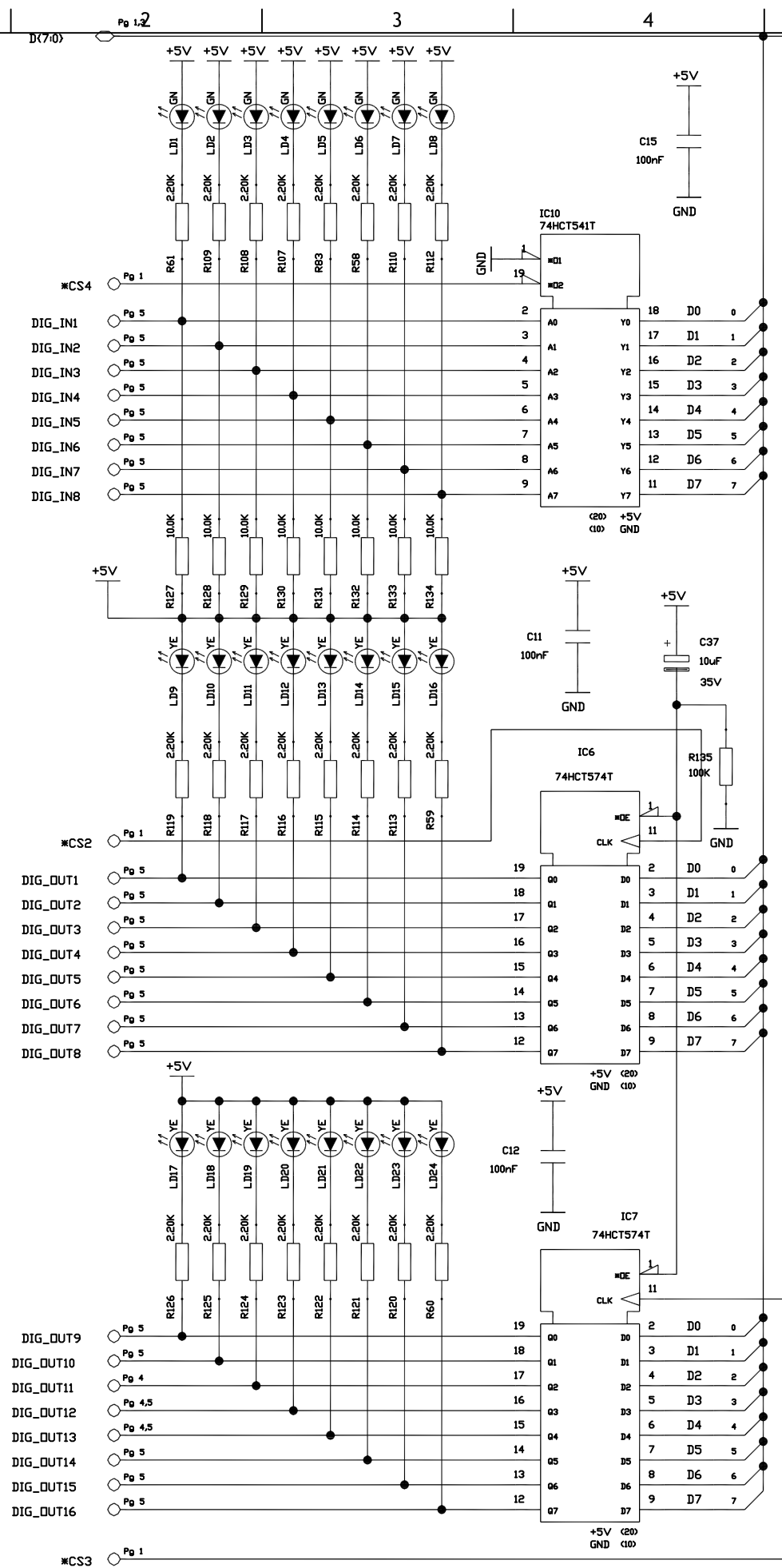
											B	PM09-188		28/10/09			
SHEET	2	3	4	5	6	7	8	9	10	11	-	EMISSION		22/01/04			
REV.											Rev.			Date			
Arch.			Dwg. <i>Mario Tordini</i>								Date		TITLE POWER MOTHER BOARD				
			Chkd. <i>g. l...</i>								22/01/04						
											DWG. n. 405025710 ST						
										Scale		Tolerance		Format		Sheet	
														A3		1 1	

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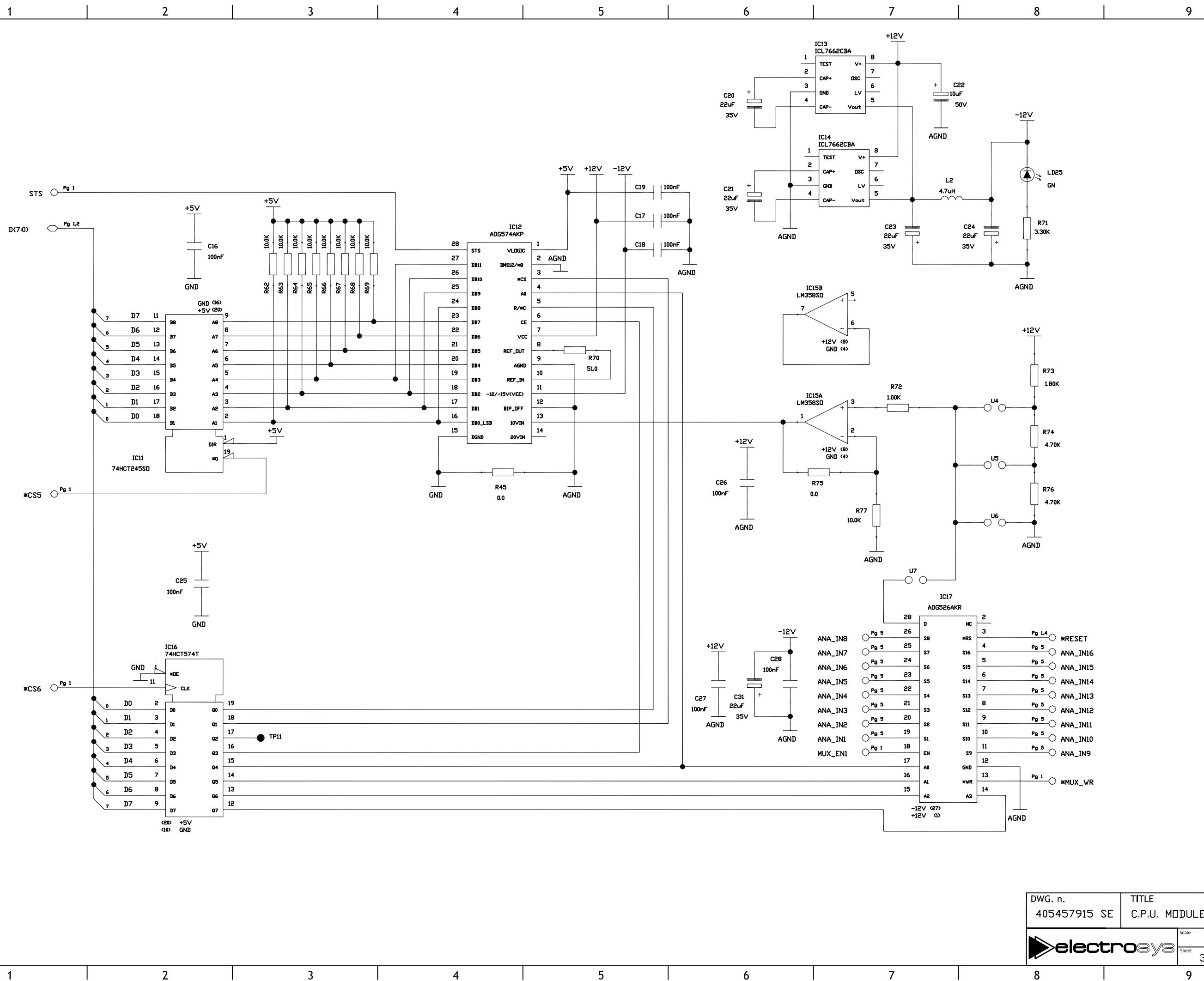
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DWG. n. 405457915 SE	TITLE C.P.U. MODULE BOARD
	Scale Sheet 3
	Format A3 5

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1 2 3 4 5 6 7 8 9

A

B

C

D

E

F

G

H

A

B

C

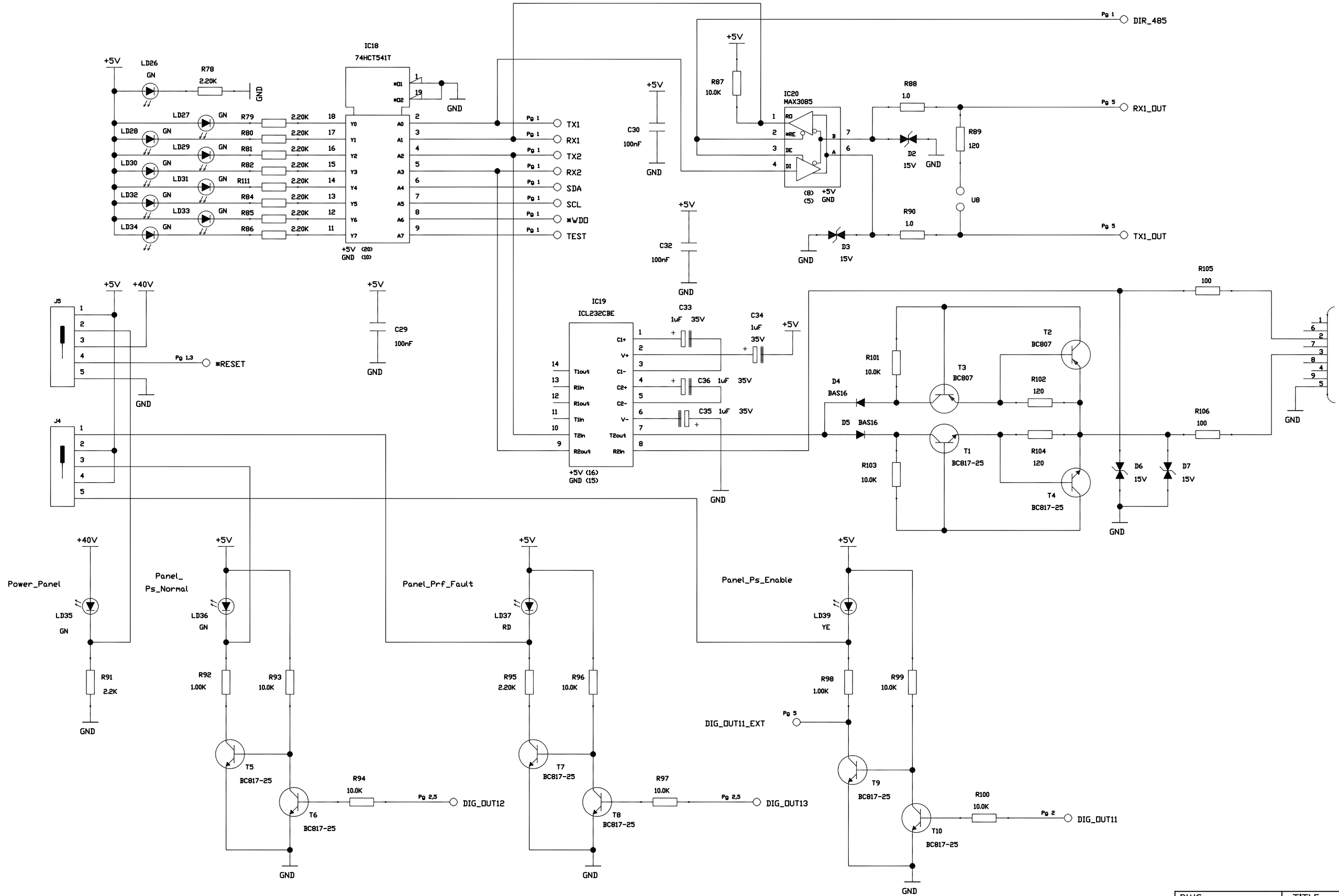
D

E

F

G

H

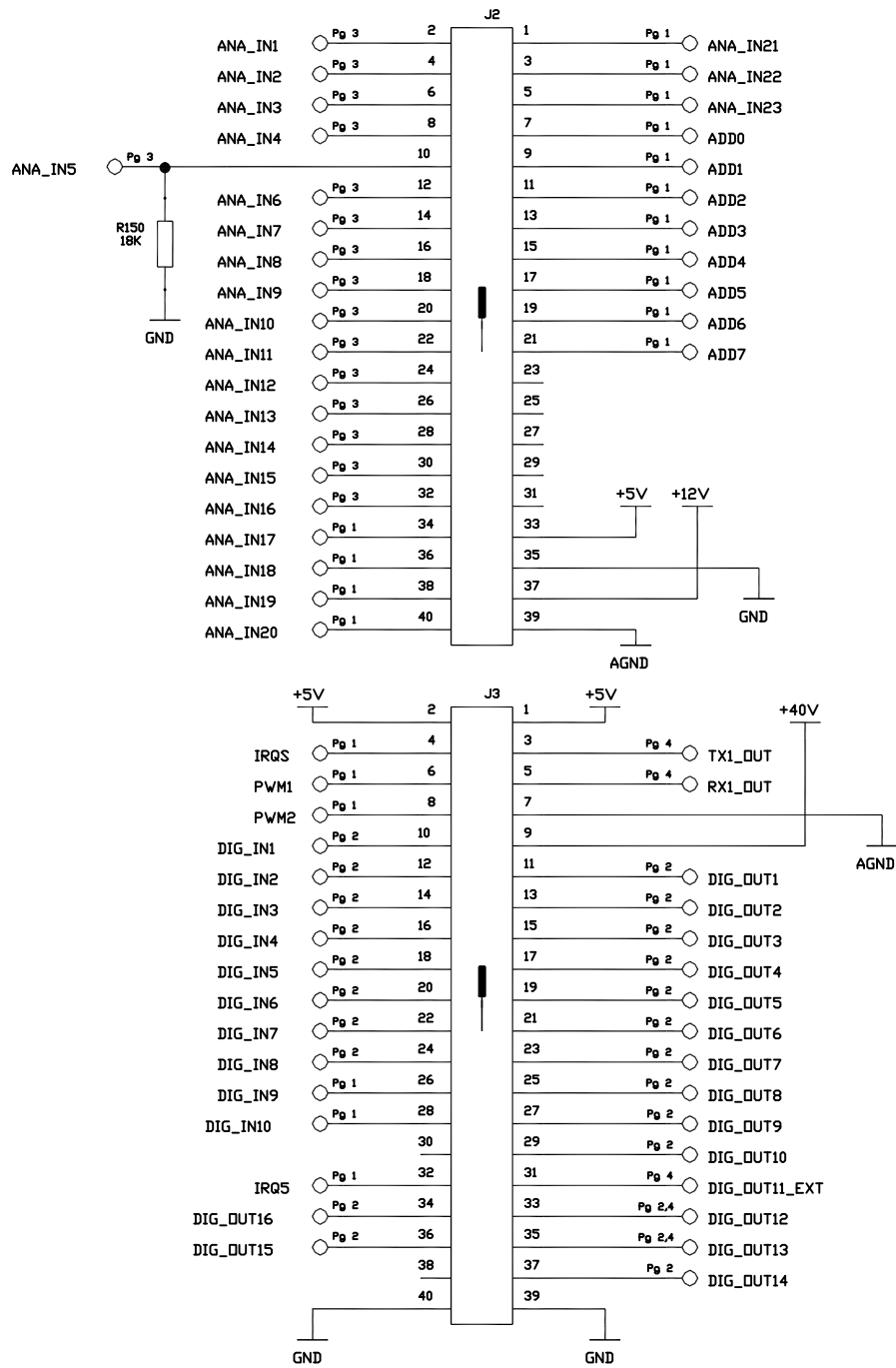


DWG. n. 405457915 SE	TITLE C.P.U. MODULE BOARD	
	Scale	Format A3
	Sheet 4	5

1 2 3 4 5 6 7 8 9

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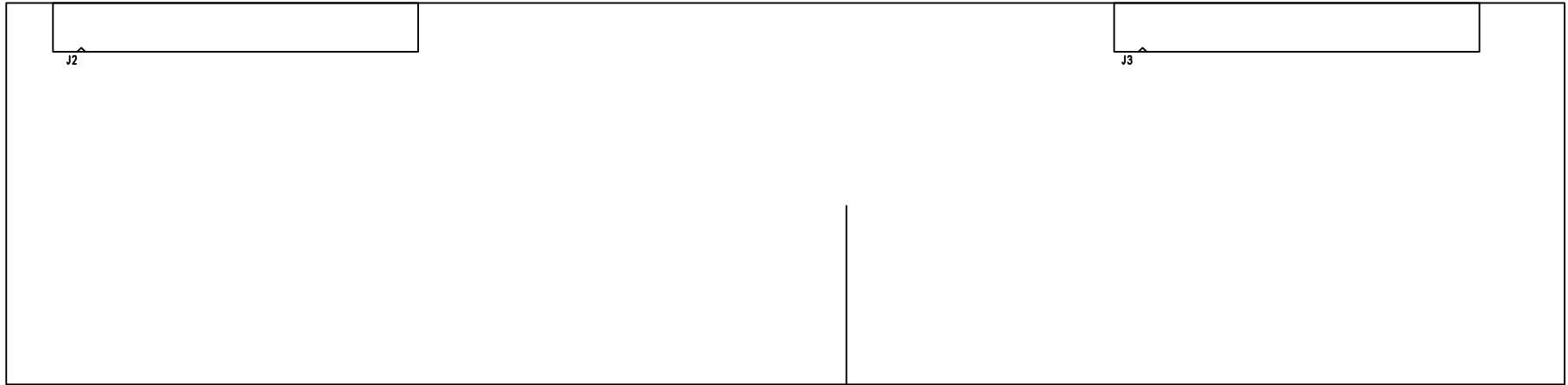
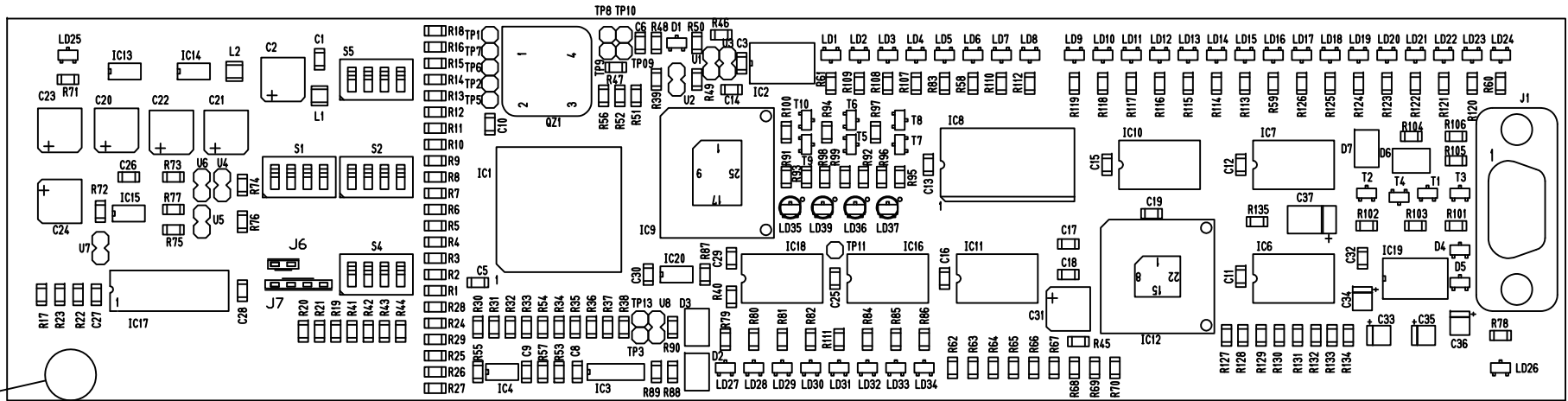
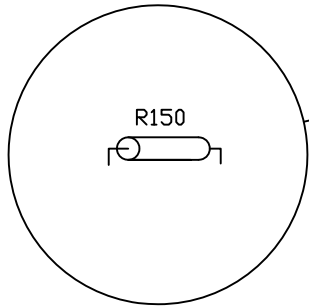
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DWG. n. 405457915 SE	TITLE C.P.U. MODULE BOARD		
	Scale	Format A3	
	Sheet 5	5	

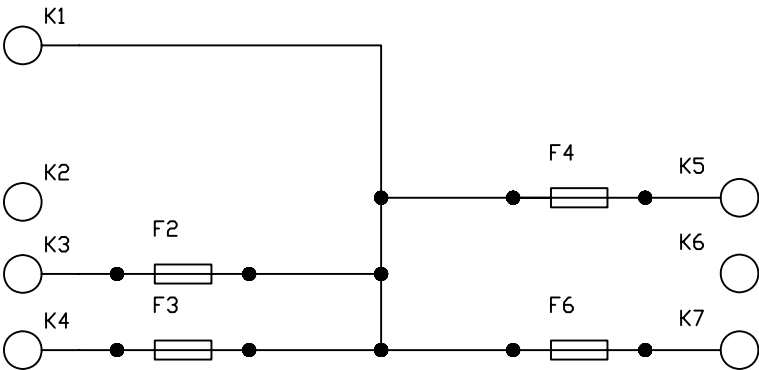
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SHEET	2	3	4	5	6	7	8	9	10	11	A	EMISSION		15/03/11		
REV.											Rev.			Date		
Arch.				Dwg. <i>Perrini Massimo</i>							Date	TITLE C.P.U. Module Board				
				Chkd. <i>Perrini Massimo</i>							26/02/10					
											26/02/10		DWG. n. 405457915 ST			
							Scale		Tolerance		Format A3		Sheet			

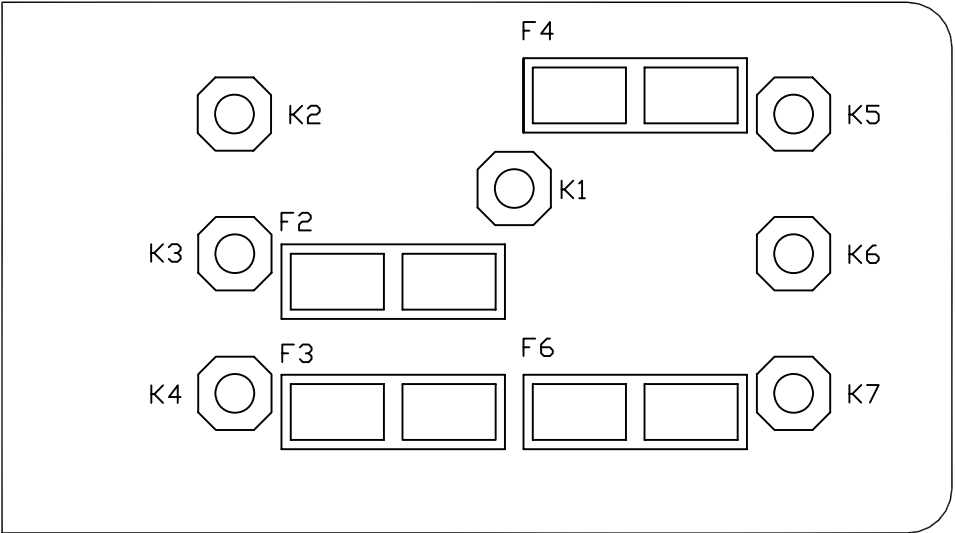
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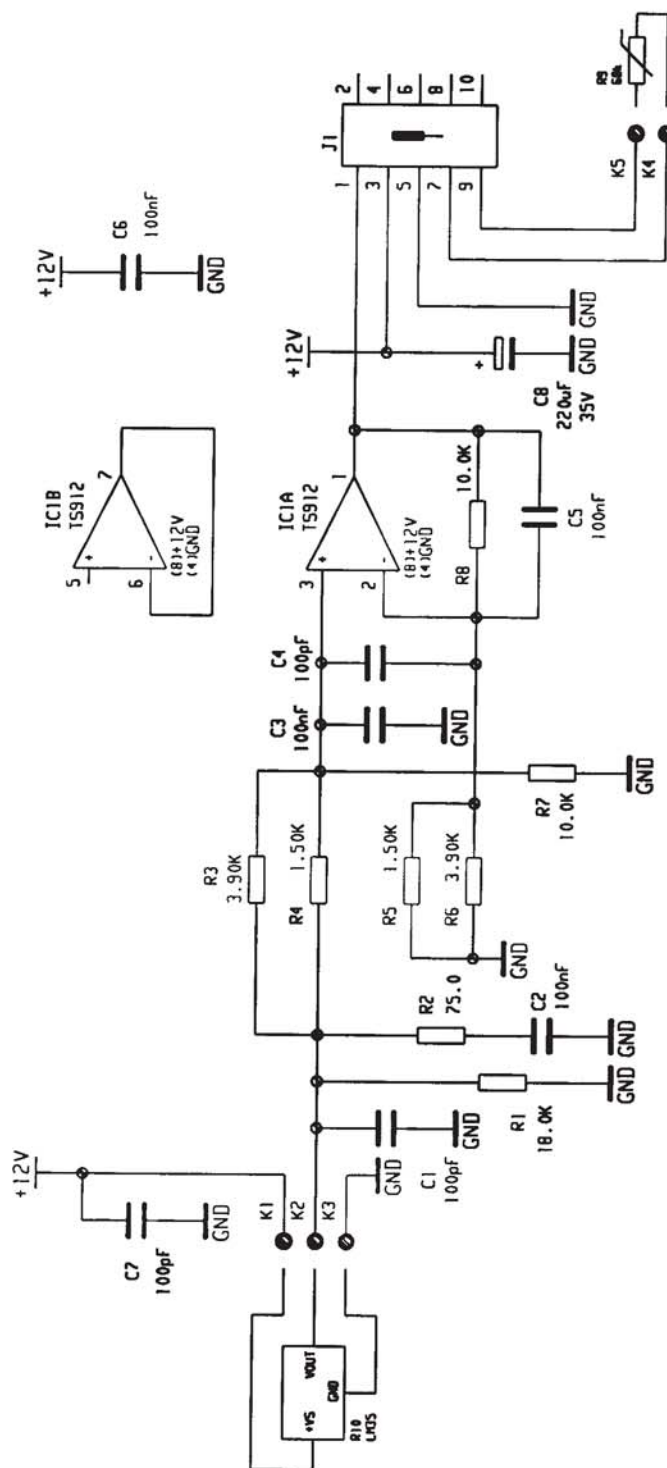
SHEET	2	3	4	5	6	7	8	9	10	11	A	EMISSION		17/12/09	
REV.											Rev.			Date	
Arch.			Dwg. <i>Rossi Massimo</i>								Date		TITLE FUSES BOARD		
			Chkd. <i>Rossi Massimo</i>								07/10/09				
											07/10/09		DWG. n. 405461115 ED		
								Scale		Tolerance		Format A4		Sheet	

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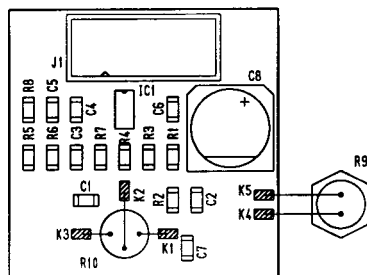


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SHEET	2	3	4	5	6	7	8	9	10	11	A	EMISSION			17/12/09				
REV.											Rev.				Date				
Arch.				Dwg. <i>Ponsi Massimo</i>							Date 07/10/09		TITLE FUSES BOARD						
				Chkd. <i>Ponsi Massimo</i>							07/10/09								
												DWG. n. 405461115 CL							
												Scale		Tolerance 07/10/09		Format A4		Sheet 1	

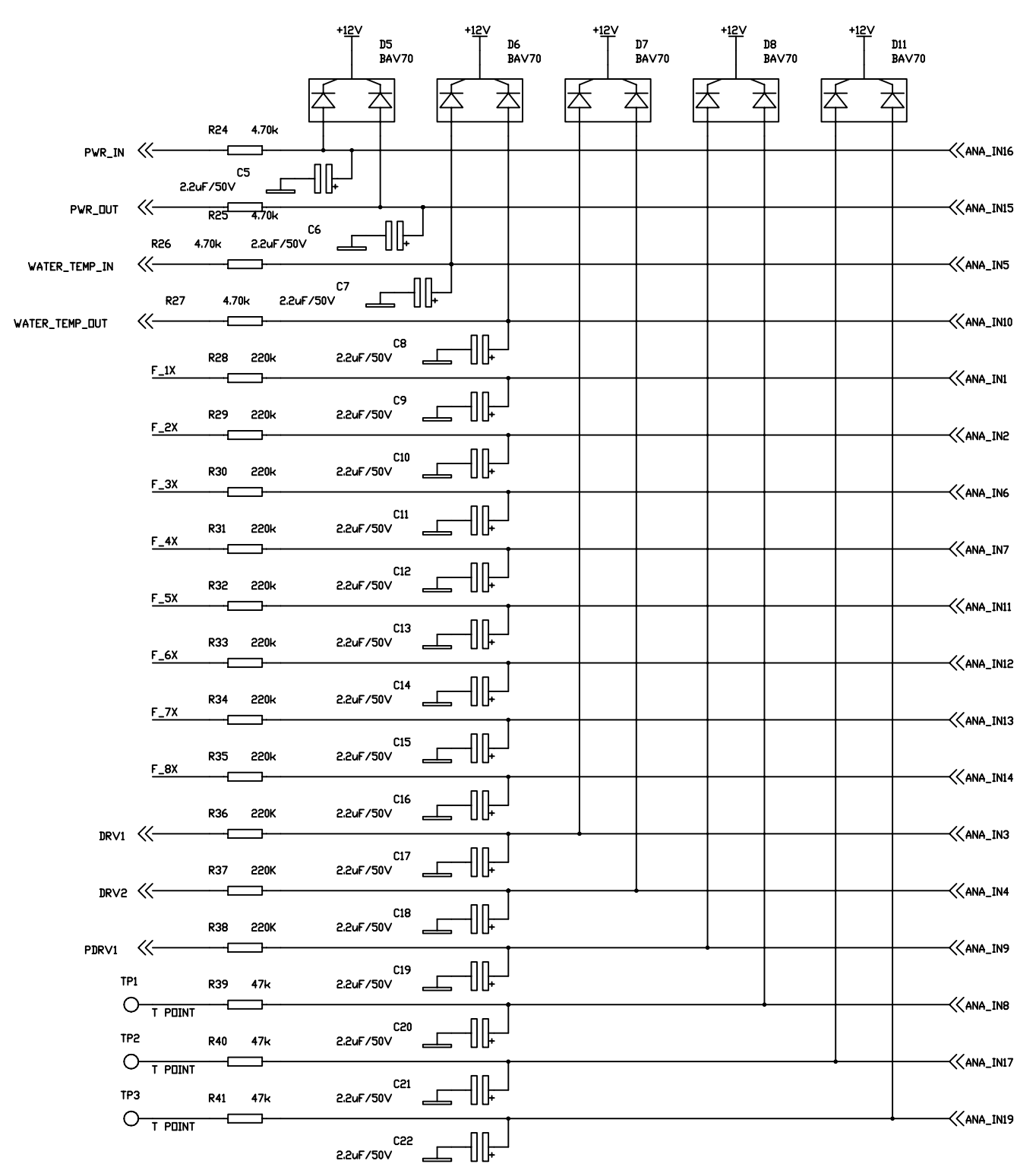


SHEET	2	3	4	5	6	7	8	9	10	11				
REV.											Rev.		Date	
Arch.											Dwg.	G. Ocera	Date	16/06/04
											Chkd.			
electrosys											Scale	Tolerance	TITLE	SENSE BOARD
													DWG.n.	405461410 SE
											Format	A4	Sheet	1 1



SHEET	2	3	4	5	6	7	8	9	10	11			
REV.											Rev.		Date
Arch.					Dwg.	G. Ocera					Date	TITLE	
								Chkd.				16/06/04	SENSE BOARD
												DWG.n.	
												405461410 ST	
								Scale				Tolerance	Formal A4
												Sheet 1/1	

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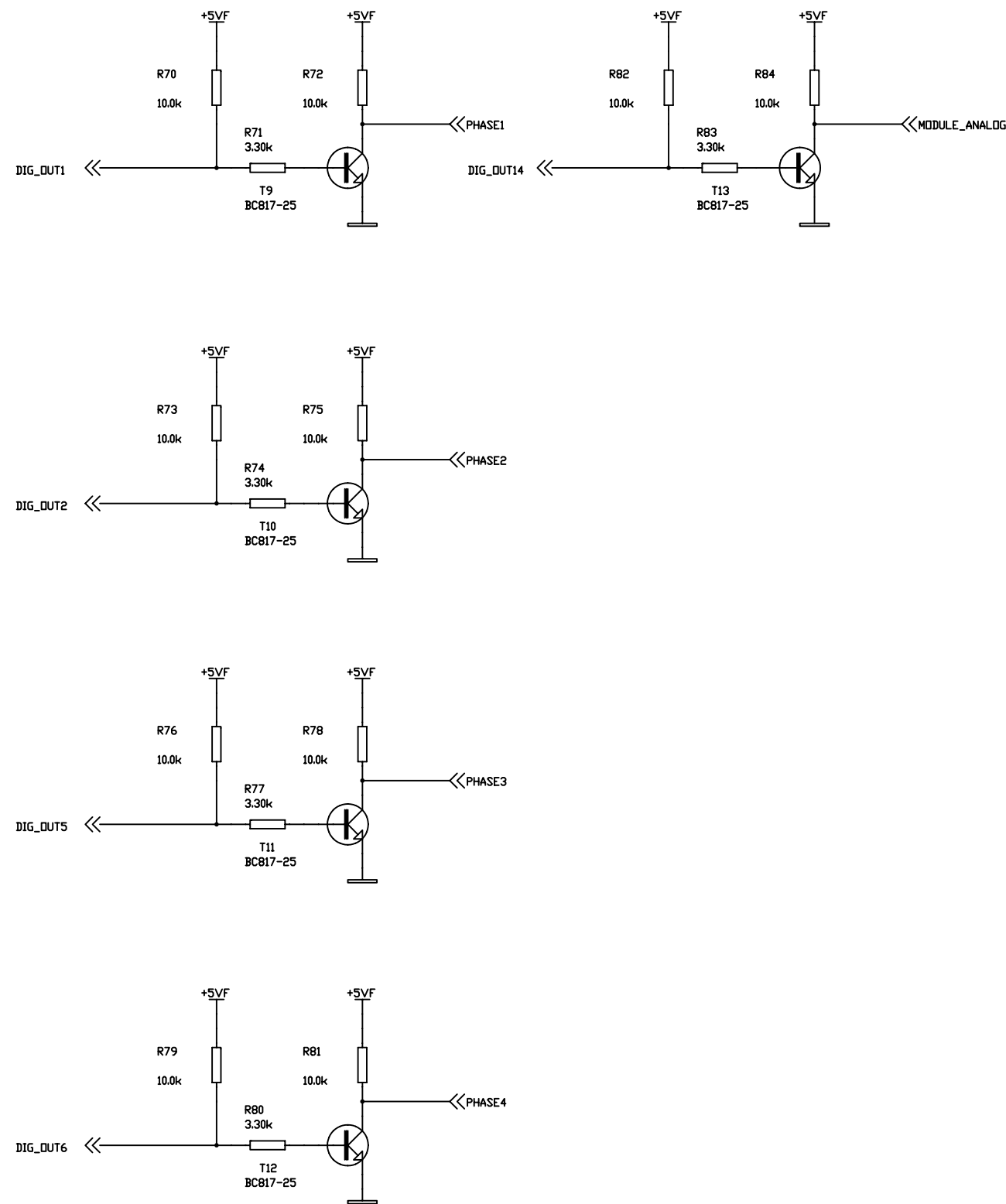
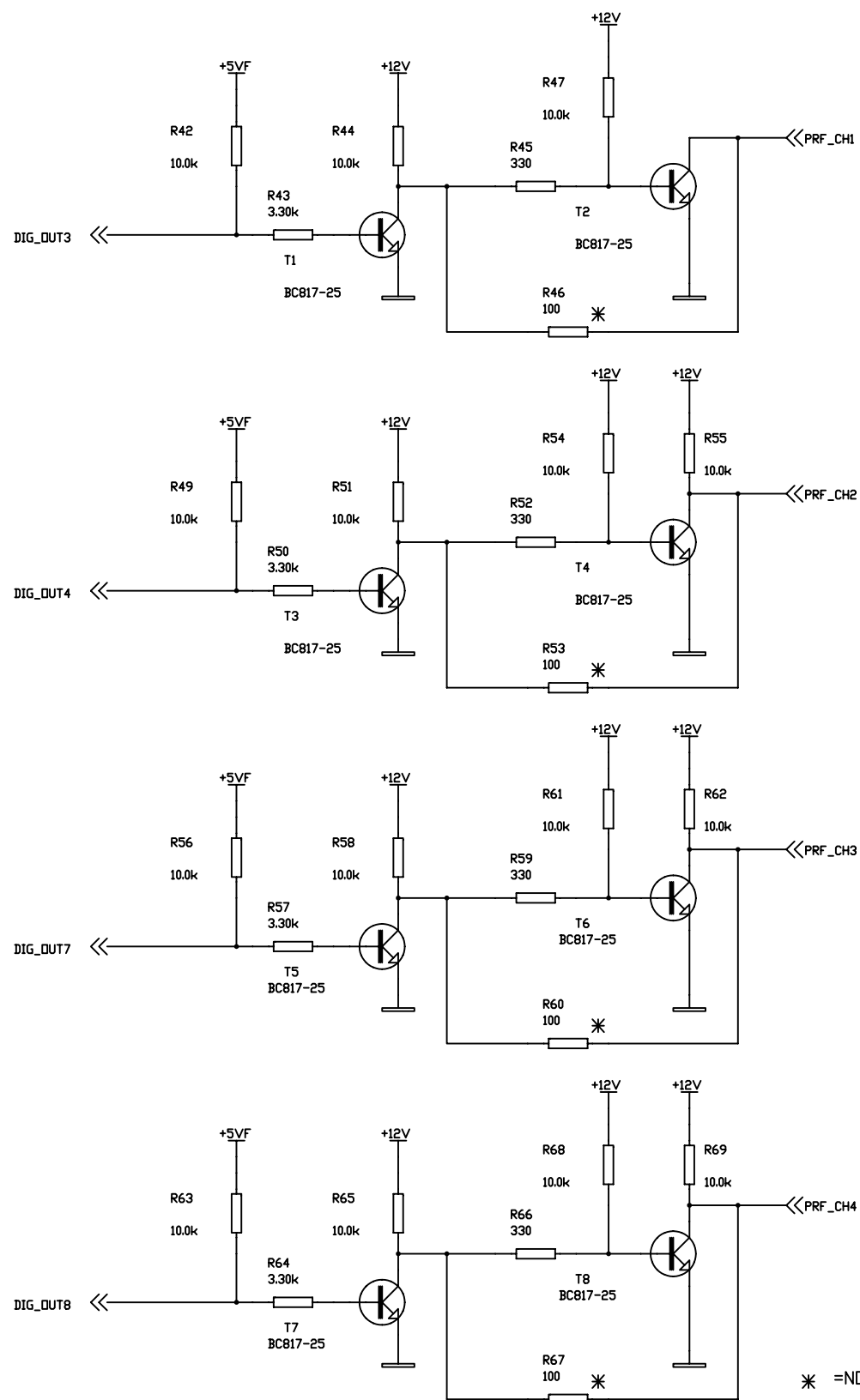


U1	2 - 3 NORMAL POSITION 1 - 2 FACTORY TEST
U2	CLOSED
U3	OPEN
U4	OPEN

											C	PM 09/020		29/01/09				
SHEET	2	3	4	5	6	7	8	9	10	11	B	PM 06/059		06/06/06				
REV.											Rev.				Date			
Arch.				Dwg.							Date		TITLE					
				Rev: Maxima							29/01/09		MODULE FIELD INTERFACE					
				Chkd.							29/01/09		DWG. n.					
													405461811SE					
											Scale		Tolerance		Format		Sheet	
													A3		1		5	

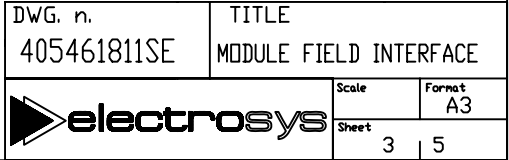
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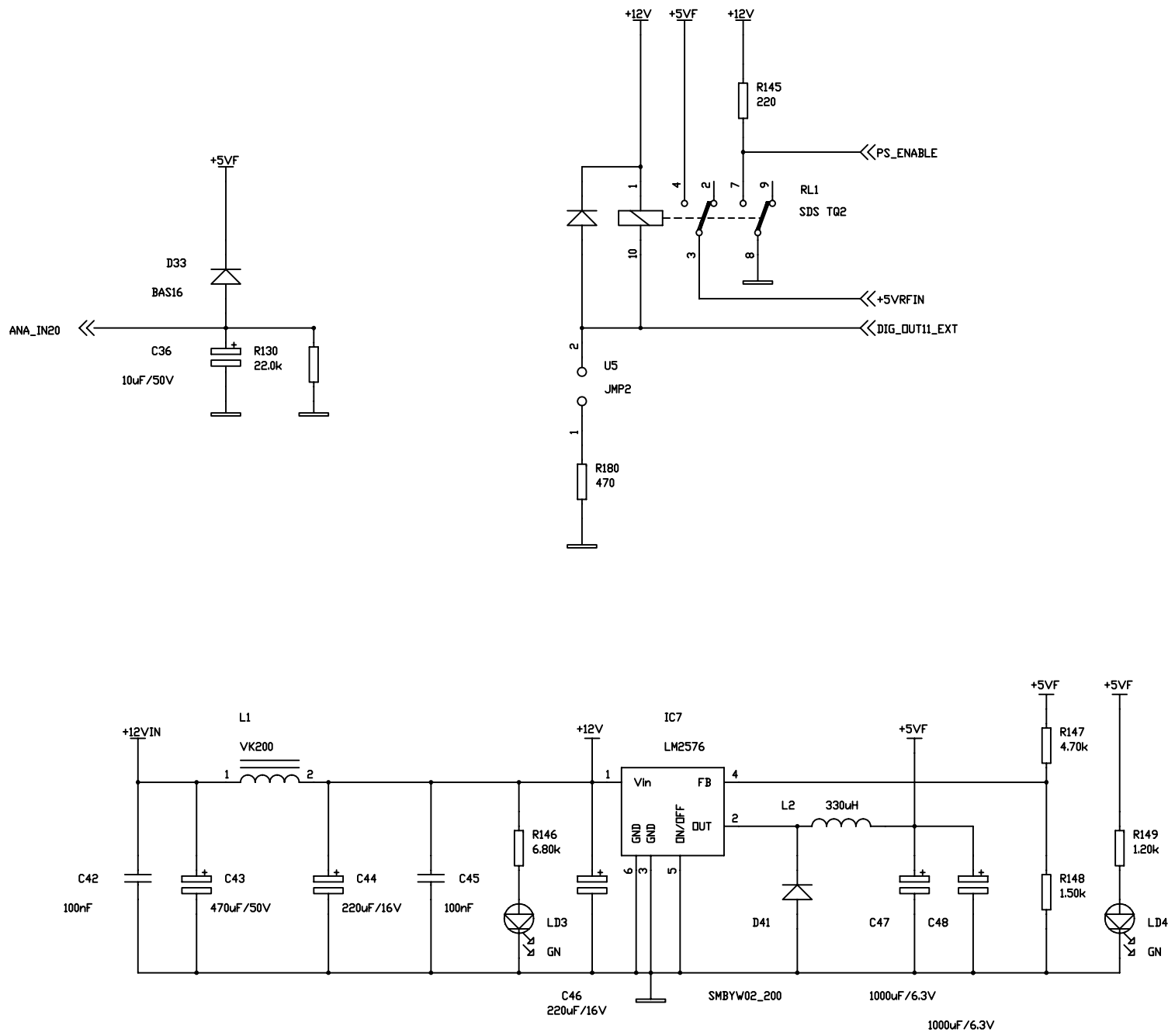
DWG. n. 405461811SE	TITLE MODULE FIELD INTERFACE		
	Scale	Format A3	
	Sheet 2	5	

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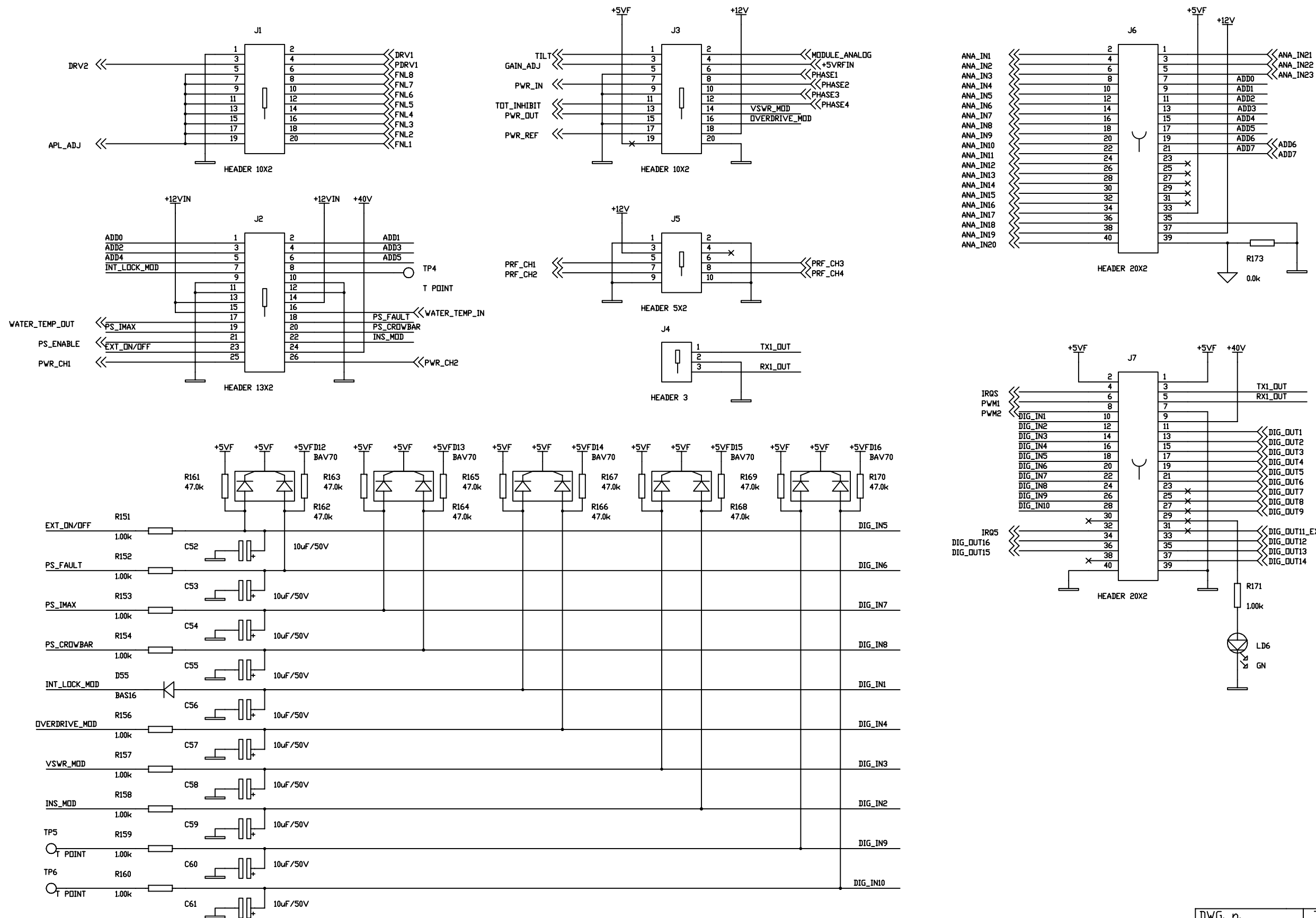
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DWG. n. 405461811SE	TITLE MODULE FIELD INTERFACE
	Scale Sheet 4 5

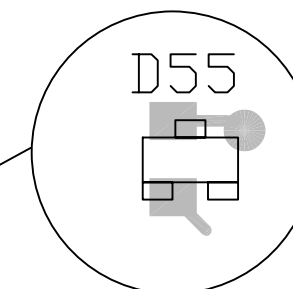
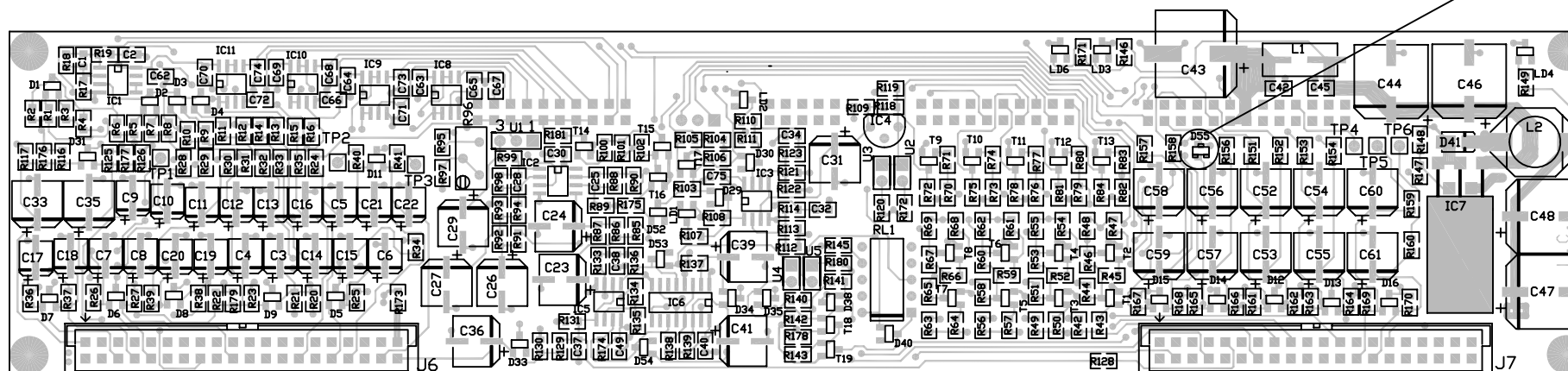
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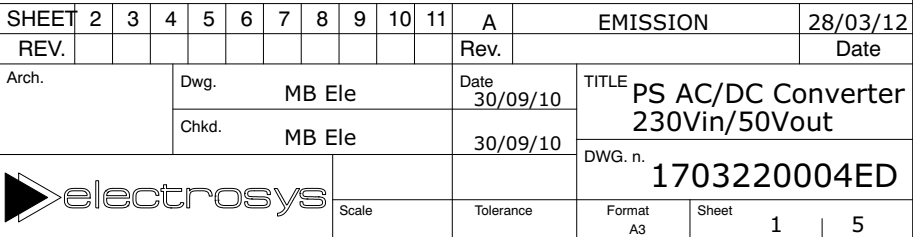


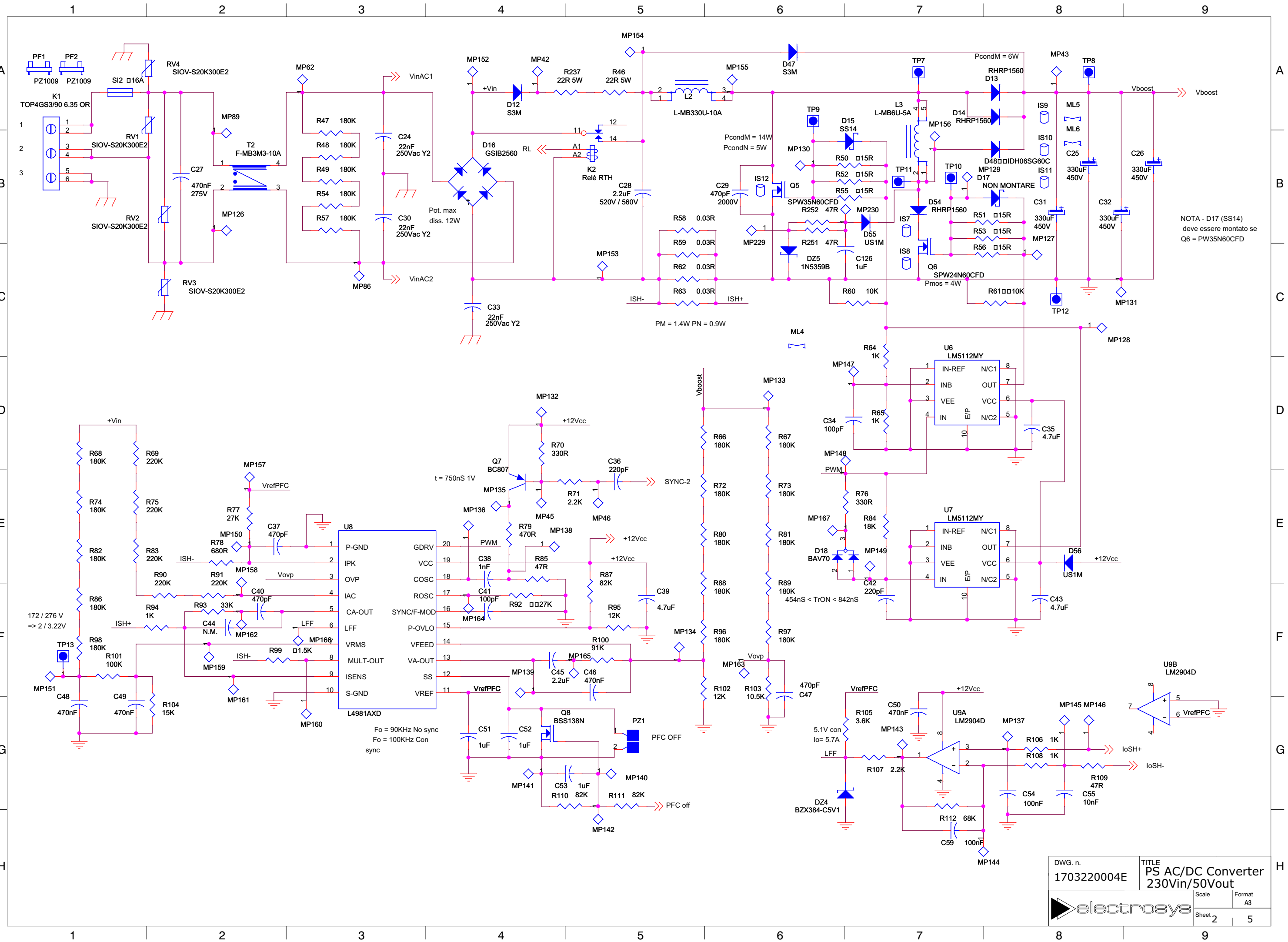
DWG. n. 405461811SE	TITLE MODULE FIELD INTERFACE	Scale	Format A3
electrosys		Sheet 5	5

A termini di legge ci riserviamo la proprietà' di questo disegno con divieto di riprodurlo o di renderlo comunque noto a terzi o a ditte concorrenti senza la nostra autorizzazione.

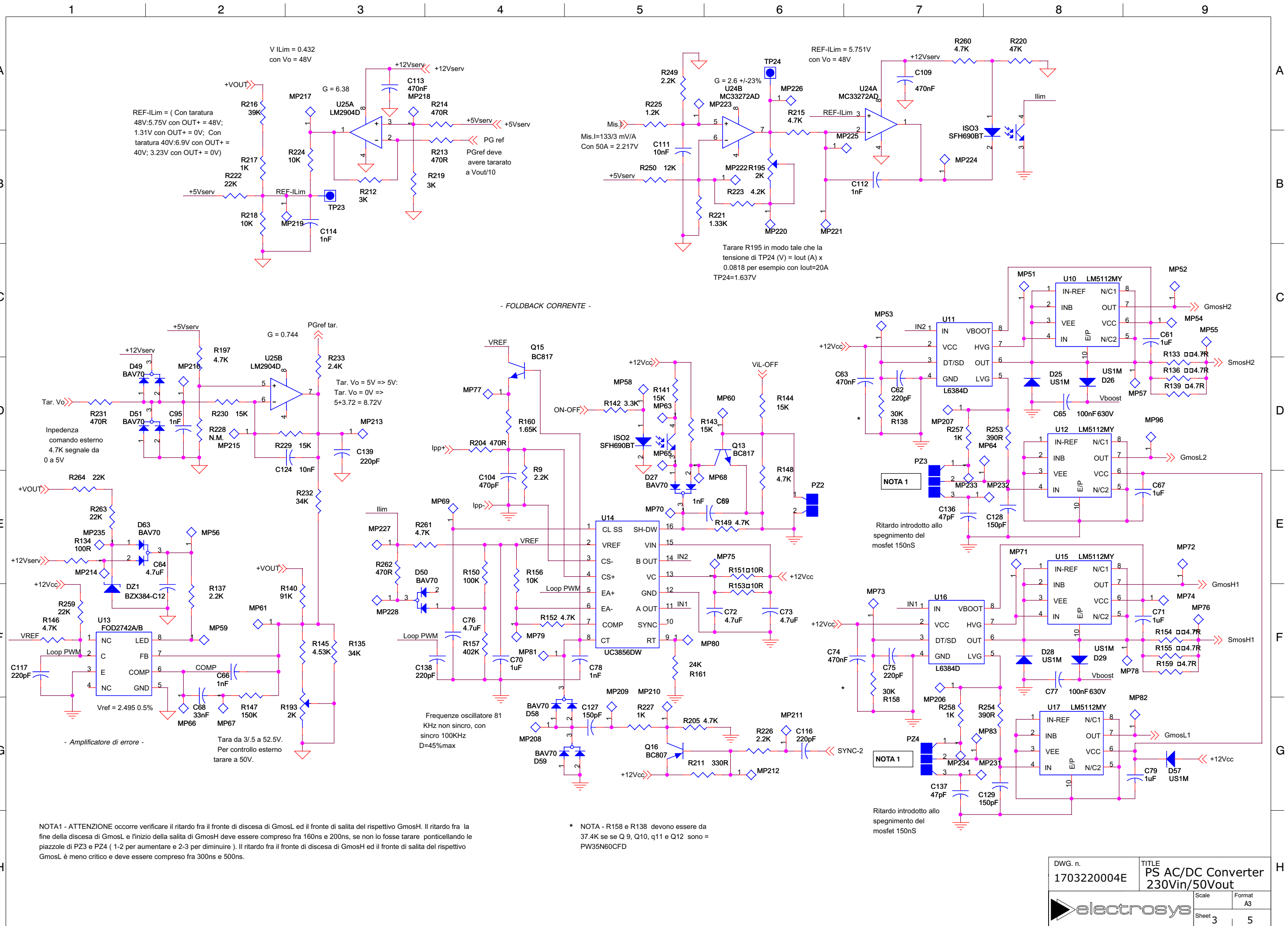


SHEET											A	PM 05/063		07/02/05		
REV.											Rev.	EMISSION		19/02/04		
Arch.											Dwg.	Date	TITLE			
											Chkd.	07/06/05	FIELD INTERFACE			
												07/06/05	DWG. n.			
													405461811ST			
 Electrosyos											Scale		Tolerance	Format	Sheet	
													A3		1 / 1	





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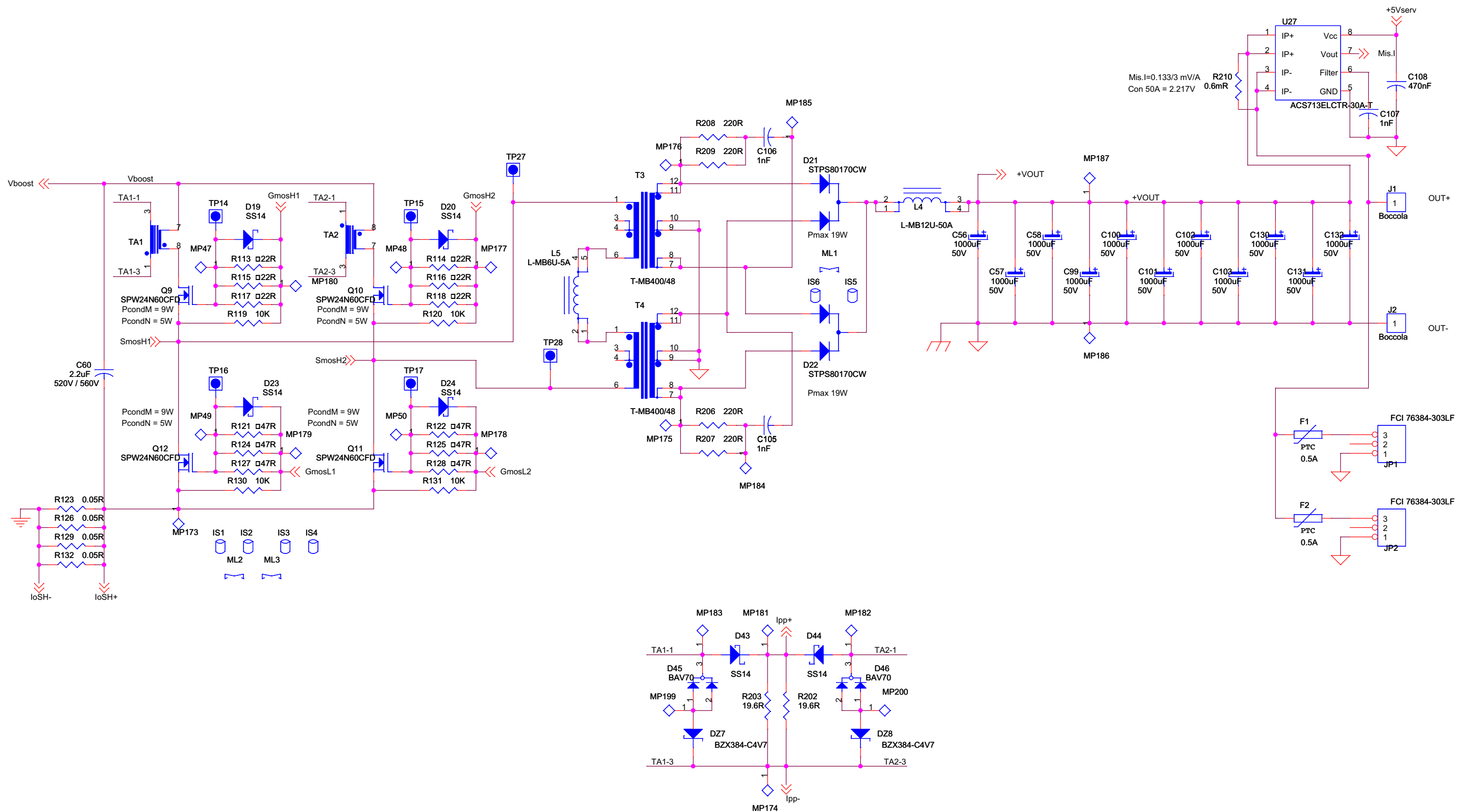
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NOTA1 - ATTENZIONE occorre verificare il ritardo fra il fronte di discesa di GmosL ed il fronte di salita del rispettivo GmosH. Il ritardo fra la fine della discesa di GmosL e l'inizio della salita di GmosH deve essere compreso fra 160ns e 200ns, se non lo fosse tarare ponticellando le piazzole di PZ3 e PZ4 (1-2 per aumentare e 2-3 per diminuire). Il ritardo fra il fronte di discesa di GmosH ed il fronte di salita del rispettivo GmosL è meno critico e deve essere compreso fra 300ns e 500ns.

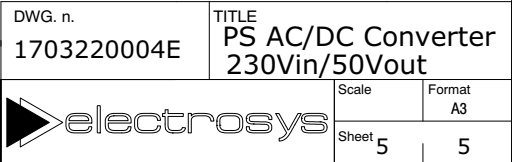
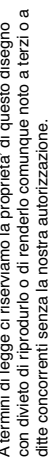
* NOTA - R158 e R138 devono essere da 37.4K se se Q 9, Q10, q11 e Q12 sono = PW35N60CFD

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DWG. n.	1703220004E	TITLE	PS AC/DC Converter 230Vin/50Vout
Scale	Sheet 4	Format	A3
Sheet	4	Sheet	5



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component side

SHEET	2	3	4	5	6	7	8	9	10	11	A	EMISSION			28/03/12
REV.											Rev.				Date
Arch.			Dwg.		MB Ele					Date		TITLE PS AC/DC Converter 230Vin/50Vout			
			Chkd.		MB Ele					30/09/10					
												DWG. n. 1703220004CL			
			Scale		Tolerance					Format A3		Sheet		1	2

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solder side

DWG. n. 1703220004C		TITLE PS AC/DC Converter 230Vin/50Vout	
		Scale	Format A3
		Sheet 2	2