INSTRUCTION MANUAL

12C SERIES TURNTABLE 16C SERIES TURNTABLE

April, 1988

IM No. 597-0089

BROADCAST ELECTRONICS, INC.



IMPORTANT INFORMATION

EQUIPMENT LOST OR DAMAGED IN TRANSIT

When delivering the equipment to you, the truck driver or carrier's agent will present a receipt for your signature. Do not sign it until you have (a) inspected the containers for visible signs of damage and (b) counted the containers and compared with the amount shown on the shipping papers. If a shortage or evidence of damage is noted, insist that notation to that effect be made on the shipping papers before you sign them.

Further, after receiving the equipment, unpack it and inspect thoroughly for concealed damage. If concealed damage is discovered, immediately notify the carrier, confirming the notification in writing, and secure an inspection report. This item should be unpacked and inspected for damage WITHIN 15 DAYS after receipt. Claims for loss or damage will not be honored without proper notification of inspection by the carrier.

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> FOR TECHNICAL ASSISTANCE Phone (217) 224-9600 Customer Service

WARRANTY ADJUSTMENT

Broadcast Electronics, Inc. warranty is included in the Terms and Conditions of Sale. In the event of a warranty claim, replacement or repair parts will be supplied F.O.B. factory. At the discretion of Broadcast Electronics, the customer may be required to return the defective part or equipment to Broadcast Electronics, Inc. F.O.B. Quincy, Illinois. Warranty replacements of defective merchandise will be billed to your account. This billing will be cleared by a credit issued upon return of the defective item.

RETURN, REPAIR AND EXCHANGES

Do not return any merchandise without our written approval and Return Authorization. We will provide special shipping instructions and a code number that will assure proper handling and prompt issuance of credit. Please furnish complete details as to circumstances and reasons when requesting return of merchandise. All returned merchandise must be sent freight prepaid and properly insured by the customer.

REPLACEMENT PARTS

Replacement and Warranty Parts may be ordered from the address below. Be sure to include equipment model and serial number and part description and part number.

> Broadcast Electronics, Inc. 4100 N. 24th St.; P.O. Box 3606 Quincy, Illinois 62305 Tel: (217) 224-9600 Telex: 25-0142

Cable: BROADCAST

PROPRIETARY NOTICE

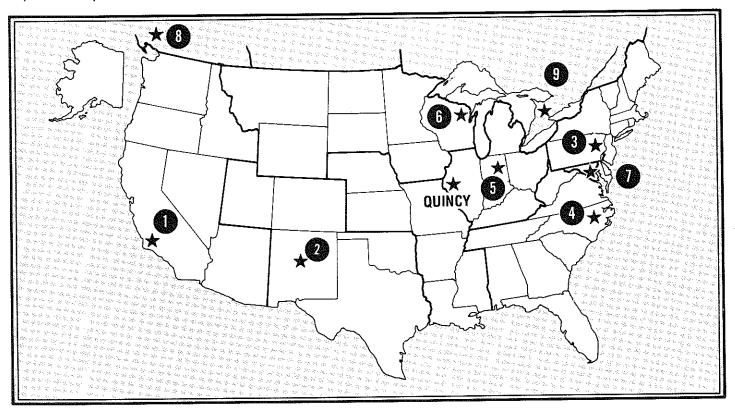
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MODIFICATIONS

Broadcast Electronics, Inc. reserves the right to modify the design and specifications of the equipment in this manual without notice. Any modifications shall not adversely affect performance of the equipment so modified.

AUTHORIZED SERVICE CENTERS

 Equipped to serve you with Broadcast Electronics parts and repairs—both in and out of warranty Regional depots reduce parts delivery time and repair turn-around time



UNITED STATES

 Riggins Electronics 3272 E. Willow St. Long Beach, CA 90806 Ph: (213) 598-7007

> States Covered: Alaska Arizona California Hawaii Nevada Oregon Washington

2. Dyma Engineering 367 Main ST. S.E. Box 1535

Los Lunas, NM 87031 Ph: (505) 867-6700

States Covered: Colorado New Mexico Oklahoma Texas Utah 3. Radio Systems Design 5131 West Chester Pike Edgemont, PA 19028 Ph: (215) 356-4700

> States Covered: Connecticut Maine Massachusetts New Hampshire New Jersey New York Pennsylvania Rhode Island Vermont

4. Broadcast Services Rt. #3, Box 45E Four Oaks, NC 27524 Ph: (919) 934-6869

> States Covered: Alabama Florida Georgia North Carolina South Carolina Tennessee Virginia West Virginia

 Allied Broadcasting Equipment 635 South E. St.

Richmond, IN 47374 Ph: (317) 962-8596

States Covered: Illinois Indiana Kentucky Michigan Ohio

6. Electronic Industries

19 East Irving Ave. Oshkosh, WI 54902 Ph: (414) 235-8930

States Covered: lowa Minnesota Montana North Dakota South Dakota Wisconsin Wyoming

 Midwest Telecommunications 4720-B Boston Way Lanham (Wash., D.C.) MD 20801 Ph: (301) 577-4903

States Covered: District of Columbia Delaware Maryland

CANADA

8. Nortec West, Ltd. 325 West Fifth Avenue Vancouver V5Y 1J6, B.C., Canada Ph: (604) 872-8525

Provinces Covered: British Columbia Yukon Territory Alberta Manitoba NW Territory Saskatchewan

9. J-Mar Electronics, Ltd. 6 Banigan Drive Toronto M4H 1E9, Ontario, Canada Ph: (416) 421-9080

> Provinces Covered: New Brunswick Nova Scotia Ontario Quebec



TECHNICAL MANUAL
597-0089
BROADCAST ELECTRONICS
12C/16C SERIES TURNTABLES



12C SERIES TURNTABLE

3 SPEED, 117V, 60 Hz MODELS 12C/U Undrilled 12C/320 Drilled for BE S-320 Tone Arm	STANDARD DOMESTIC PLATTER STOCK NO. 902-0008 902-0009	INTERNATIONAL FLAT PLATTER STOCK NO. 902-0032 902-0033
12C/O Drilled for Specified Tone Arm	902-0010	902-0034
3 SPEED, 220/240V, 50 Hz MODELS		
12C/U Undrilled 12C/32O Drilled for BE S-32O Tone Arm 12C/O Drilled for Specified Tone Arm	902-0011 902-0012 902-0013	902-0035 902-0036 902-0037
3 SPEED, 117V, 50 Hz MODELS		
12C/U Undrilled 12C/32O Drilled for BE S-320 Tone Arm 12C/O Drilled for Specified Tone Arm	902-0001 902-0002 902-0003	
2 SPEED, 117V, 60 Hz MODELS		
12C2/U Undrilled 12C2/32O Drilled for BE S-32O Tone Arm 12C2/O Drilled for Specified Tone Arm	902-0063 902-0064 902-0065	902-0038 902-0039 902-0040
2 SPEED, 117V, 50 Hz MODELS		
12C2/U Undrilled	902-0066-301	
2 SPEED, 220/240V, 50 Hz MODELS		
12C2/U Undrilled 12C2/32O Drilled for BE S-32O Tone Arm 12C2/O Drilled for Specified Tone Arm	902-0066 902-0067 902-0068	902-0041 902-0042 902-0043
16C SERIES TURNTABL	<u>_E</u>	
3 SPEED, 117V, 60 Hz MODELS		
16C/U Undrilled 16C/260 Drilled for BE S-260 Tone Arm 16C/O Drilled for Specified Tone Arm	902-0069 902-0070 902-0071	902-0076 902-0077 902-0078
3 SPEED, 220/240V 50 Hz MODELS		
16C/U Undrilled 16C/260 Drilled for BE S-260 Tone Arm 16C/O Drilled for Specified Tone Arm	902-0073 902-0074 902-0075	902-0079 902-0080 902-0081

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4-3 4-4	Wiring Diagram, 16C Turntables 16C Turntable Assembly Drawing	-0010 WB902-0072 AD902-0069, -0070, -0071, -0073, -0074,

SECTION I GENERAL INFORMATION

1-1. <u>DESCRIPTION</u>.

- 1-2. The Broadcast Electronics Model 12C and 16C Series Turntables are durable and dependable professional units. Designed for broadcasting and studio use, these turntables are easy to service and operate.
- 1-3. The 12C and 16C are three-speed turntables designed for 33 1/3, 45, or 78 revolutions per minute operation. The 12C2 is a two-speed turntable designed for 33 1/3 or 45 revolutions per minute operation. All turntables feature low wow and flutter and high-torque start. The 12C and 16C models feature start up times of 1/8th and 1/4th of a platter revolution, respectively at all speeds.
- 1-4. A heavy-duty hysteresis-synchronous motor drives the inside platter rim through a capstan high-memory idler arrangement. Motor isolation mounts and a statically-balanced motor/counter weight assembly reduces rumble.

1-5. SPECIFICATIONS.

1-6. Refer to Table 1-1 for electrical and physical specifications related to the operation of the 12C and 16C turntables.

1-7. OPTIONS AND ACCESSORIES.

- 1-8. The following items are available for use with the Broadcast Electronics Model 12C and 16C Turntables:
 - A. S-320 REK-0-Kut 12 inch Tone Arm (BE P/N 950-0061) for 12C models.
 - B. S-260 REK-O-Kut 16 inch Tone Arm (BE P/N 950-0062) for 16C models.
 - C. EP-1 Equalized Turntable Preamplifier RFI protected, 117/220/240V, 50/60 Hz (BE P/N 903-0020).
 - D. EP-2 Equalized Turntable Preamplifier RFI protected with Transformer Output, 117/220/240V, 50/60 Hz (BE P/N 903-0021).
- 1-9. A complete listing of accessories is available in the Broadcast Electronics Equipment Price List.

TABLE 1-1. Electrical and Physical Specifications

IABLE 1-1. Electrical	and Physical Specifications
PARAMETER	SPECIFICATIONS
SPEEDS: 12C2 12C and 16C Regulation	33 1/3 and 45 RPM 33 1/3, 45, and 78 RPM +1% -0%
MOTOR	Synchronous, integrated capstan, outer rim drive with idler
ACCELERATION: 12C	1/8th platter revolution to full speed
16C	1/4th platter revolution to full speed
WOW AND FLUTTER	Less than 0.1%
RUMBLE	-38 dB
POWER REQUIREMENTS: STANDARD OPTIONAL	105-125V ac, 60 Hz 105-125/220-240V ac, 50 Hz
PLATTER WEIGHT: 12C 16C	5 lbs (2.27 kg) 9 lbs 8 oz (4.31 kg)
TOTAL WEIGHT: 12C 16C	20.5 lbs (9.23 kg) unpacked 22 lbs 12 oz (10.32 kg) unpacked
12C DIMENSIONS: WIDTH	15 inches (38.1 cm)
LENGTH DEPTH BELOW FRAME	15.5 inches (39.37 cm) 5 inches (12.7 cm)
16C DIMENSIONS:	
WIDTH	20.13 inches (51.13 cm)
LENGTH DEPTH BELOW FRAME	20.25 inches (51.43 cm) 5.63 inches (14.3 cm)

SECTION II INSTALLATION

2-1. UNPACKING.

- 2-2. All equipment becomes the property of the customer when it is delivered to the carrier. Carefully unpack the turntable. Inspect it to determine if any damage was incurred during shipping. All shipping materials should be retained until it is positively determined that the machine sustained no damage. Claims for damaged equipment must be filed immediately.
- 2-3. Refer to Figure 2-1 and unpack the turntable as follows:
 - A. Remove the platter by slowly lifting it straight up from the turntable base. Remove the shaft shipping block, the vial of oil, and the envelope of parts.
 - B. A set of four mounting screws, a mounting template, a vial of oil, a remote control plug with three pins, and a 5/64 inch hex wrench are included with each turntable. If the contents are incomplete or if the unit is damaged, notify both the carrier and Broadcast Electronics, Inc.
 - C. Remove the shipping block from the shift arm speed selection plate. Set the shift lever in the neutral position (the notch between 33 1/3 and 45 RPM) to prevent the formation of flat spots on the idler.
 - D. Remove the three No. 10-32 shipping screws and the shock blocks which have been lodged between the motor hanger and the turntable base. When prepared for operation, the motor should float on the shock mount supports.

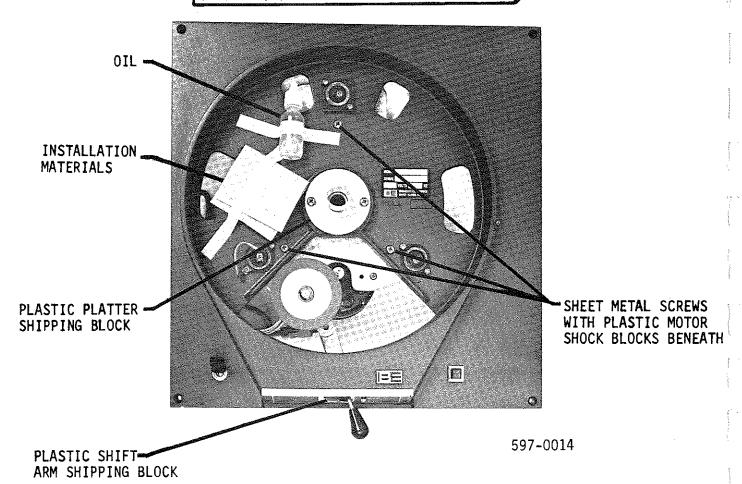
2-4. INSTALLATION.

2-5. MOUNTING.

2-6. The turntable should be mounted on a sturdy stand, desk, etc., to provide stability and adequate mass for the turntable-tone arm assembly. It is suggested that the mounting stand be detached from any other furniture in order to provide isolation of the turntable and tone arm from vibrations transmitted through the floor, walls, and other furniture. It is also recommended that a vibration absorbant balast material such as sand or lead-shot be placed in the base of the turntable stand.

PRIOR TO OPERATION

ALL SHIPPING MATERIALS MUST BE REMOVED PRIOR TO OPERATION. RETAIN THESE ITEMS IN CASE THE TURNTABLE MUST BE SHIPPED IN THE FUTURE.



TOP VIEW (PLATTER REMOVED)

REFER TO THE INSTRUCTION MANUAL FOR ALL PROCEDURES TO BE PERFORMED PRIOR TO TURNTABLE OPERATION.

FIGURE 2-1. UNPACKING INSTRUCTIONS: 12C AND 16C SERIES TURNTABLES

2-7. LUBRICATION.

WARNING

DO NOT USE THE OIL SHIPPED WITH THE TURNTABLE NEAR HEAT OR FLAME. REFER TO SECTION V, APPENDIX FOR SAFETY INFORMATION.

WARNING

2-8. Apply a light coat of oil (supplied) to the shaft of the platter. Fill the platter shaft well with enough oil to cover the ball-bearing at the bottom of the well. Lower the platter into the well.

- 2-9. The oil level in the well should be checked using the following procedure. Connect the unit to an appropriate ac power source. Select any speed and operate the power switch to on. Allow the platter to run for several minutes. Turn the turntable off and remove the platter. The correct amount of oil in the well will produce a light coating of oil in the recessed area at the top of the well shaft. Either an over flow of oil in the recess or no oil at all will require the appropriate corrective action for proper operation.
- 2-10. REMOTE CONTROL INTERCONNECTIONS.
- 2-11. To facilitate remote control start, a remote control receptacle has been installed (refer to diagram B902-0029 for the 12C or B902-0072 for the 16C) and a matching plug has been provided for customer use. Connect a switch of proper current and voltage ratings to the remote start plug. To use the remote start switch, connect the plug and receptacle and leave the chassis power switch in the off position (vertical for the 12C, horizontal for the 16C).
- 2-12. TONE ARM INSTALLATION.
- 2-13. Any high quality tone arm may be used with the 12C or 16C Series turntables. The turntable base can be drilled for many types of tone arms at the factory. Most professional tone arms provide a mounting template for installation. Manufacturer's instructions should be carefully followed when mounting a tone arm on a turntable that has not been factory drilled.
- 2-14. OPTIONAL EQUIPMENT INSTALLATION.
- 2-15. S-320/S-260 TONE ARMS. The interconnections between the S-320 tone arm and the 12C turntable or the S-260 tone arm and the 16C turntable are described in the S-320/S-260 instruction manual (597-0017).
- 2-16. EP-1/EP-2 TURNTABLE PREAMPLIFIER. The interconnections between the EP-1 or the EP-2 turntable preamplifier and the tone arm are described in the EP-1/EP-2 instruction manual (597-0083).

SECTION III OPERATION

3-1. OPERATION PROCEDURE.

CAUTION

THE POWER SWITCH SHOULD BE IN THE OFF POSITION (VERTICAL FOR THE 12C OR HORIZONTAL FOR THE 16C) AND THE SPEED CONTROL SHIFT ARM IN THE NEUTRAL POSITION (BETWEEN 33 1/3 AND 45 RPM) WHENEVER THE TURNTABLE IS NOT IN OPERATION.

- 3-2. To use the turntable, place a record on the platter and cue the tone arm. Back the record approximately 1/8th of a revolution. Place the speed control shift arm in the desired slot. Operate the power switch to on. The platter will be up to speed within 1/8th of a revolution for the 12C or 1/4th of a revolution for the 16C.
- 3-3. Return the power switch to the off position and the speed control shift arm to neutral when finished.

SECTION IV MAINTENANCE

4-1. INTRODUCTION.

4-2. This section provides general maintenance information, mechanical and electrical adjustment procedures, component replacement procedures, and parts lists and diagrams for Model 12C and 16C turntables.

4-3. FIRST LEVEL MAINTENANCE.

4-4. First level maintenance consists of routine cleaning and preventive maintenance procedures which help maintain high performance levels.

- 4-5. CLEANING.
- 4-6. The driving surface of the idler and the inside rim of the platter must be kept free of oil and other contaminating substances. Oil on the idler will affect starting torque and will cause undue wear of the idler.
- 4-7. Clean the capstan, idler, and the inside of the platter rim with a suitable solvent. During the first few weeks of operation, this cleaning should be done every few days. After this initial period, the cleaning need only be done monthly. If the idler or platter rim becomes contaminated with oil, clean both items throughly with hot water and detergent.
- 4-8. LUBRICATION.

WARNING

DO NOT USE THE OIL SHIPPED WITH THE TURNTABLE NEAR HEAT OR FLAME. REFER TO SECTION V, APPENDIX FOR SAFETY INFORMATION.

WARNING

- 4-9. DRIVE MOTORS. Two brands of motors are used with the 12C and 16C series turntables. Both are equipped with sintered bronze bearings which do not require frequent lubrication. If the motor is equipped with oil cup resevoirs, two or three drops of SAE 30 weight oil should be forced into the resevoirs after 2000 or more hours of operation.
- 4-10. PLATTER SHAFT, SHAFT WELL, AND SHAFT BEARING. The platter shaft, the shaft well, and the well bearing should be cleaned and relubricated every three months. Do this more frequently if the turntable is used continuously.
- 4-11. Remove the platter and wipe off any oily residue. Wrap a clean, absorbent, lintless cloth around a wooden dowel and clean the bearing well. It is not necessary to use a solvent under normal conditions.
- 4-12. Check the bearing, the shaft, and the well for scratches and scoring. If any scratches are noticed, it is important to double check that all oil and dirt is removed before relubrication. Refer to paragraph 2-7 for the lubrication procedure using a lightweight oil (such as 3-in-1 oil).
- 4-13. MOTOR SHOCK MOUNTS. The life of these mounts can be extended by periodically lubricating them with a small amount of petroleum jelly. This lubrication will help prevent them from becoming brittle and losing their ability to absorb motor vibrations.
- 4-14. SECOND LEVEL MAINTENANCE.
- 4-15. Second level maintenance consists of procedures required to restore the unit to proper operation after a fault has occured.

- 4-16. ADJUSTMENTS.
- SPEED CONTROL. Each turntable speed slot has an adjustable stop screw. This screw limits the travel of the speed change shift arm to control pressure between the motor capstan and the platter rim. Best results are realized with the least possible pressure that gives adequate driving power. Too much pressure causes idler wear, incorrect speed, and vibrations.

NOTE

THESE STOP SCREWS ARE FACTORY ADJUSTED FOR PROPER START AND RUN TORQUE. BEFORE ADJUST-ING THESE SCREWS, BE SURE THAT THE IDLER

NOTE

WHEEL AND INSIDE PLATTER RIM ARE CLEAN, AS OIL ON THESE SURFACES COULD CAUSE PROBLEMS

NOTE

SIMILAR IN NATURE TO MALADJUSTED STOP SCREWS.

- To adjust a stop screw, insert the supplied 5/64 inch hex wrench through the appropriate opening in the shift plate. With the turntable operating at the speed to be adjusted, turn the stop screw clockwise until the motor ceases driving the platter.
- Slowly back the screw out (counterclockwise) until the platter just begins to turn. Continue in a counterclockwise direction for an additional 1 1/4 turn to provide the optimum start and run torque adjustment.

WARNING

DISCONNECT AC POWER BEFORE PERFORMING THE FOLLOWING MAINTENANCE PROCEDURES.

- IDLER WHEEL HEIGHT. The idler wheel should be aligned so 4-20. that, when engaged, it rides in the middle of the capstan step for the speed chosen. As the motor shock mounts age, the motor may sag causing the capstan to slip out of alignment. This can be corrected to some extent by changing the number of washers beneath the idler wheel.
- Carefully remove the platter and set it off to one side. Using a pair of needlenose pliers, push the C-clip off of the idler arm. Remove and retain the fiber washer and the idler wheel. The washers beneath the idler may be added to or reduced in number, as required, to obtain correct idler wheel-capstan alignment. There should always be at least one washer below the idler to prevent metal from rubbing against metal.
- If a sufficient adjustment in the number of washers can not be made, fiber washers can also be added to or subtracted from the shift arm (refer to assembly drawing D902-0008 for the 12C or D902-0069 for the 16C).
- After a satisfactory alignment has been made, replace the idler wheel, the fiber washer, and slide the C-clip back onto the idler arm.

- 4-24. COMPONENT REPLACEMENT.
- 4-25. IDLER WHEEL REPLACEMENT. If the idler wheel becomes hard-ened, glazed, or begins to crumble, it will require replacement. Follow the procedure in paragraph 4-21 to remove the old idler wheel.
- 4-26. Set the new idler wheel on the shaft and check for correct idler wheel-capstan alignment (refer to paragraph 4-20). If the idler and the capstan do not line up correctly, adjust the number of washers beneath the idler wheel as required. Refer to paragraph 4-23 to complete the procedure.
- 4-27. MOTOR SHOCK MOUNT REPLACEMENT. If the shock mounts have become brittle, if rumble increases, or if the motor sags excessively or to one side, the motor shock mounts must be replaced.
- 4-28. Disconnect ac power. Remove the platter and plug the shaft well with a clean lint-free cloth to prevent the oil and the bearing from spilling out during the procedure. Set the turntable on a table or some other surface so that the motor and hanger casting are supported and will not fall as the shock mounts are replaced.
- 4-29. Remove the center screw from each shock mount while supporting the motor hanger and motor from below. Removal of the center screw frees the motor hanger from the base of the turntable. Set the motor hanger assembly aside. Finally, remove the two outside screws from each shock mount. This allows the shock mounts to be removed from the turntable base.

NOTE

THE FRONT AND THE REAR SHOCK MOUNTS ARE NOT INTERCHANGEABLE. THE SQUARE SHOCK MOUNT BELONGS AT THE REAR OF THE TURNTABLE BASE.

NOTE

- 4-30. Mount the replacement shock mounts on the turntable base using the outside screws first. Attach the grounding strap to the left front mount. Line the motor hanger up and replace the middle screw of each mount, supporting the weight of the motor and hanger assembly until all the center screws are in place.
- 4-31. Replace the turntable in its stand. Remove the cloth from the shaft well and check the oil level as described in paragraph 2-12. Check the idler wheel-capstan alignment and make any necessary adjustments as described in paragraph 4-20.
- 4-32. MOTOR REPLACEMENT. Disconnect ac power. Remove the turntable platter. To prevent spillage, plug the shaft well with a clean, lint-free cloth. The idler wheel sould be removed to prevent damage (refer to paragraph 4-21). Move the turntable base to a surface where support can be provided for the motor.

- 4-33. Remove the motor mounting screws from the hanger, providing support as the screws are removed. Unwire the motor as shown in diagram B902-0029 for the 12C or B902-0072 for the 16C. Mount the new motor in the appropriate holes, tightening the mounting screws alternately and slowly to assure even mounting. Rewire the motor according to the wiring diagram (B902-0029 for the 12C or B902-0072 for the 16C).
- 4-34. Replace the turntable in its stand. Replace the idler wheel and check for proper alignment and make any necessary adjustments (refer to paragraph 4-20). Remove the cloth from the shaft well and check for the proper oil level (refer to paragraph 2-7) before returning the turntable to service.
- 4-35. POWER SWITCH REPLACEMENT. Disconnect ac power. Unscrew the black knob from the switch. Remove the locking nut from the base of the switch. Pull the switch through the hole in the base of the turntable, remove the clear tubing and the wires shown in the wiring diagram (B902-0029 for the 12C or B902-0072 for the 16C). Replace with a new switch and metal oxide varistor. Replace the locking nut and the black knob. Rewire per the wiring diagram and install clear tubing over wiring.
- 4-36. PARTS LISTS.
- 4-37. The following tables are part lists and descriptions required for maintenance of the Broadcast Electronics 12C/16C Series Turntables.

TABLE NO.	<u>DESCRIPTION</u>
4-1	12C/12C2 TURNTABLE PARTS LIST
4-2	12C FLAT PLATTER TURNTABLE PARTS LIST
4-3	16C TURNTABLE PARTS LIST
4-4	16C FLAT PLATTER TURNTABLE PARTS LIST

- 4-38. DRAWINGS.
- 4-39. The following drawings are contained in this section as aids to maintenance:

FIGURE NO.	DESCRIPTION	NUMBER
4-1	WIRING DIAGRAM, 12C, 12C-2 TURNTABLES	B902-0029
4-2	12C TURNTABLE ASSEMBLY DRAWING .	D902-0008/ -0009/-0010
4-3	WIRING DIAGRAM, 16C TURNTABLES	B902-0072
4-4	16C TURNTABLE ASSEMBLY DRAWING	D902-0069/ -0070/-0071/ -0073/-0074/ -0075

LYEM NO	(Sheet 1 of 2) DESCRIPTION	PART NO.	QTY.
ITEM NO.		444-0126	1
1 2	12 Inch Platter and Pin Assembly Felt, 12 inch, Black	407-0109	i
	ITEMS 1 and 2 AVAILABLE IN REPLACEMENT KIT 830-0025		
3	Well, Platter Pin	443-0035 442-4202	1 1
4 5 6	Ball Bearing, Well, 7/16 inch Idler Wheel, Rubber	404-0002-1	1
6	Retainer, C-clip	454-0052 423-8010	3 1
7 8	Washer, Fiber (5/8 X 3/8 X 1/32) Washer, Fiber (5/8 X 3/8 X 1/16)	423-8009	4
	IYEMS 5 THROUGH 8 AVAILABLE IN REPLACEMENT KIT 830-0047		
9 10	Idler Arm Retainer, Snap Ring	473-0025 454-0051	1 2
10			
	ITEMS 6 THROUGH 10 AVAILABLE IN REPLACEMENT KIT 830-0216		
11	Shock Mount, Motor (front)	400-0007 400-0008	2 1
12 13	Shock Mount, Motor (rear) Clip, Wire Harness	421-1103	2
14(J1)	Connector, 3-Pin (to Remote Control)	418-1031	1
15(P1)	Plug, 3-Pin (to Remote Control) Pins (for J1)	418-2032 417-1103	1 3
16 17	Pins (for P1)	417-2103	3
18 a.	Hanger, Motor (used on all 60 Hz models)	474-0215	1
b.	Hanger, Motor (used on all 50 Hz models)	474-0215-001	1
19(M1)	110V/60 Hz MOTOR ASSEMBLY		
a.	Motor, 110V/60 Hz, Hysteresis Synchronous, 1800 RPM, 5 oz/in (with 1.5 uF capacitor)	384-0001-2	1
	220V/50 Hz MOTOR ASSEMBLY		
b.	Motor, 220V/50 Hz, Hysteresis Synchronous, 1500 RPM, 5 oz/in (with 2 uF capacitor)	387-0060	1
	110V/50 Hz MOYOR ASSEMBLY		
c.	Motor, 220V/50 Hz, Hysteresis Synchronous, 1500 RPM, 5 oz/in	378-0060	1
d.	(with 2 uF capacitor) Transformer, Step-Up Primary: 110/125V, 50/60 Hz	378-1555	1
20(C1)	Secondary: 220/250V, 50/60 Hz Capacitor, Ceramic Disc, 0.03 uF, 600V	000-1051	1
	TYEMS 6, 7, 8, AND 11 THROUGH 20, AS WELL AS MOUNTING HARDWARE, ARE AVAILABLE IN REPLACEMENT KIT 972-0005 (110V/60 Hz) 972-0006 (110V/50 Hz) 972-0003 (220V/50 Hz)		
21 a.	Shift Plate Extrusion, 3 Speed (order with Item 22a)	465-0013-1	1
b.	Shift Plate Extrusion, 2 Speed (order with Item 22b)	465-0020 596-0006	1 1
22 a.	Overlay for 3 Speed Extrusion Plate Overlay for 2 Speed Extrusion Plate	596-0006 596-0010	1
b. 23	Shift Stud	440-0800	1
24	Knob, Shift Arm	481-0617	1

TABLE 4-1. 12C/12C2 TURNTABLE PARTS LIST - 902-0001/-0002/-0003/-0008/ -0009/-0010/-0011/-0012/-0013/-0063/-0064/-0065/-0066/-0066-301/-0067/-0068 (Sheet 2 of 2)

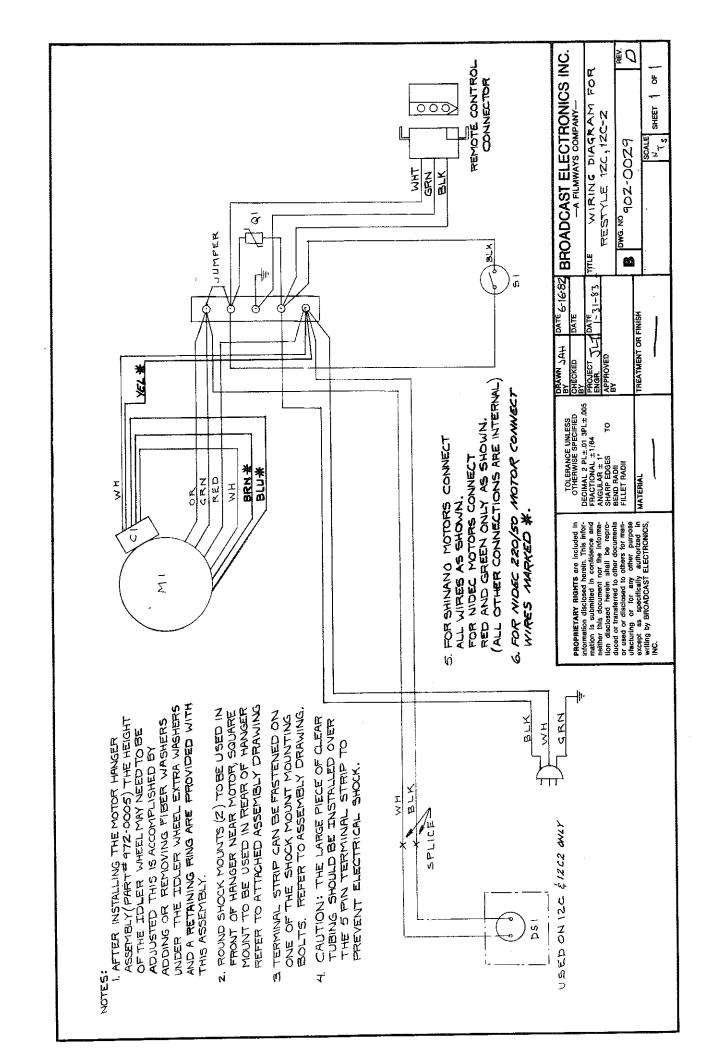
	(Sheet 2 of 2)	, -, -,, -,,	
ITEM NO.	DESCRIPTION	PART NO.	QTY.
	TYEMS 6, 7, 8, AND 11 THROUGH 20, AS WELL AS MOUNTING HARDWARE, ARE AVAILABLE IN REPLACEMENT KIT 972-0005 (110V/60 Hz) 972-0006 (110V/50 Hz) 972-0003 (220V/50 Hz) (Cont'd)		
25 26 27(S1) 28 29	Shift Arm Spring, Compression (Shift Arm) Switch, Power, SPSY, Locking, N/O, 300W Maximum, 3 Amperes Knob, Power Switch Yubing, Clear (for switch wiring)	464-0010-2 430-5003 340-0032 481-0616 690-0075	1 1 1 1
30(DS1) a. b. 31 32	Indicator Lamp, Red, with clip, 125V ac (110V Models) Indicator Lamp, Red, with clip, 250V ac (220V Models) Spring, Extension Shield, Electrical Connection	320-0003 320-0006 430-5002 467-0099	1 1 1
	TABLE 4-2. 12C FLAT PLATTER TURNTABLE PARTS LIST 902-0032/-0033/-0034/-0035/-0036/-0037/-0038/-0039/-0040/-0041/-00	042/~0043	
REF. DES.	DESCRIPTION	PART NO.	QTY.
	DELETE FROM TABLE 4-1		
	12 Inch Platter and Pin Assembly	444-0126	1
	ADD		
	12 Inch Flat Platter and Pin Assembly	444-0130	1
REF. DES.	TABLE 4-3. 16C TURNTABLE PARTS LIST - 902-0069/-0070/-0071/-0073/- (Sheet 1 of 2) DESCRIPTION	-0074/-0075 PART NO.	
:1			QTY
51	Capacitor Ceramic Disc 0.03 UF 600V	000-1051	
151	Capacitor, Ceramic Disc, 0.03 uF, 600V Idler Arm Assembly Switch, Power, SPST, Locking N/O, 300W Maximum, 3 Amperes	000-1051 473-0025 340-0032	QTY 1 1 1
a. b.	Idler Arm Assembly	473-0025	1

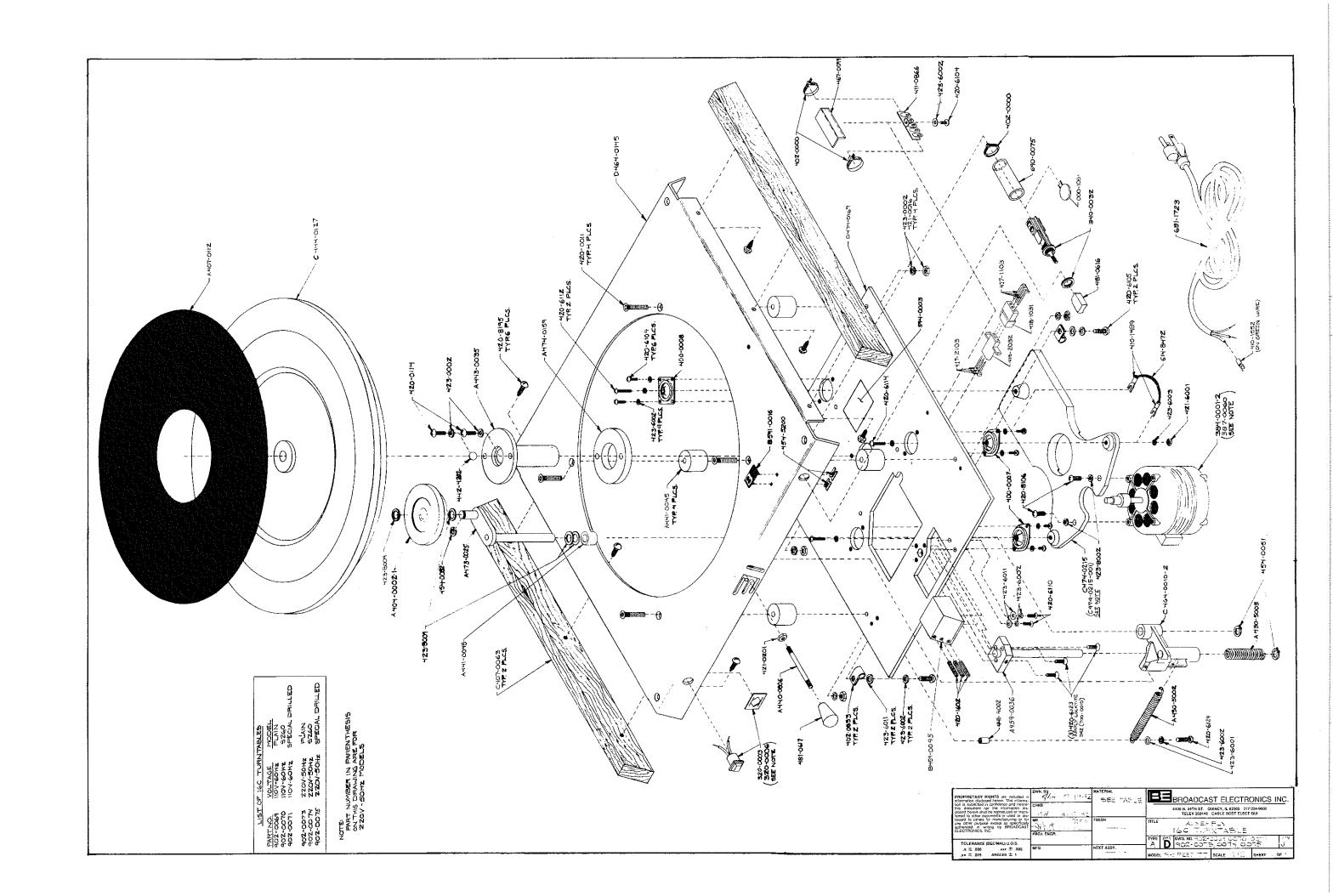
TABLE 4-3. 16C TURNTABLE PARTS LIST - 902-0069/-0070/-0071/-0073/-0074/-0075 (Sheet 2 of 2)

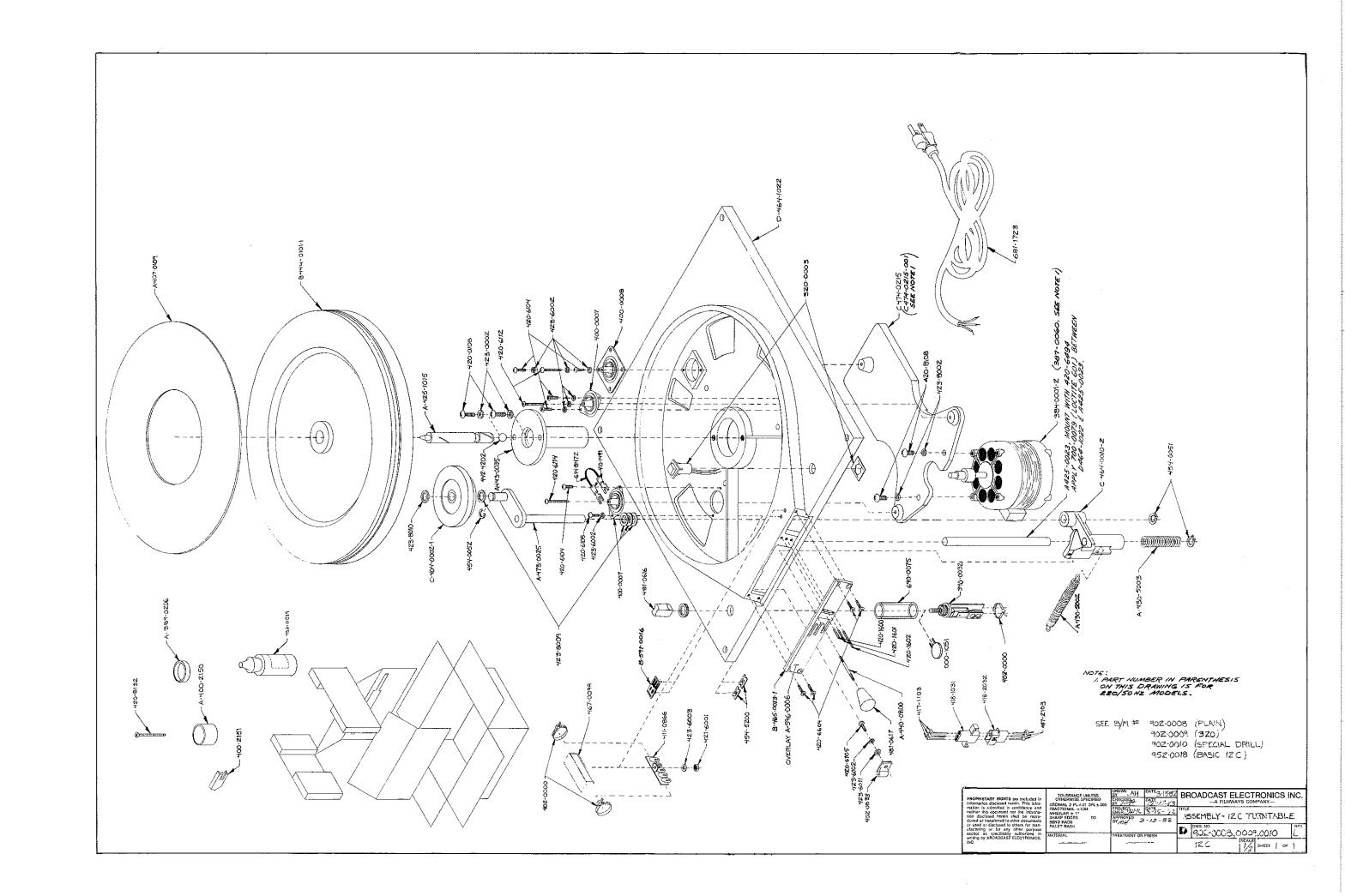
REF. DES.	DESCRIPTION	PART NO.	QTY.
,	ABOVE ITEMS ARE AVAILABLE IN REPLACEMENT KIT - 972-0008 (Cont'd)		
11	140V/CO II- Hartania Carabanasa 1000 PDM	384-0001-2	1
a.	Motor, 110V/60 Hz, Hysteresis Synchronous, 1800 RPM, 5 oz/in (with 1.5 uF capacitor)	304-0001-2	1
b.	Motor, 220V/50 Hz, Hysteresis Sybnchronous, 1500 RPM, 5 oz/in (with 2 uF capacitor)	387-0060	1
a.	Hanger, Motor (for use with 110V Models)	474-0215	1
b.	Hanger, Motor (for use with 220V Models)	474-0215-001	1
1	Plug, 3-Pin (To Remote Control)	418-2032	1
<u>-</u>	Pins (for J1)	417-1103	3
	Pins (for P1)	417-2103	3
	Shift Stud	440-0806	1
	Knob, Shift Stud	481-0617	1
	Shift Arm	464-0010-2	1
	Spring, Compression (Shift Arm)	430-5003	1
	Knob, Power Switch	481-0616	1
	Tubing, Clear (for Switch Wiring)	690-0075	1
	Spring, Extension	430-5002	1
	Shield, Electrical Connection	467-0099	1

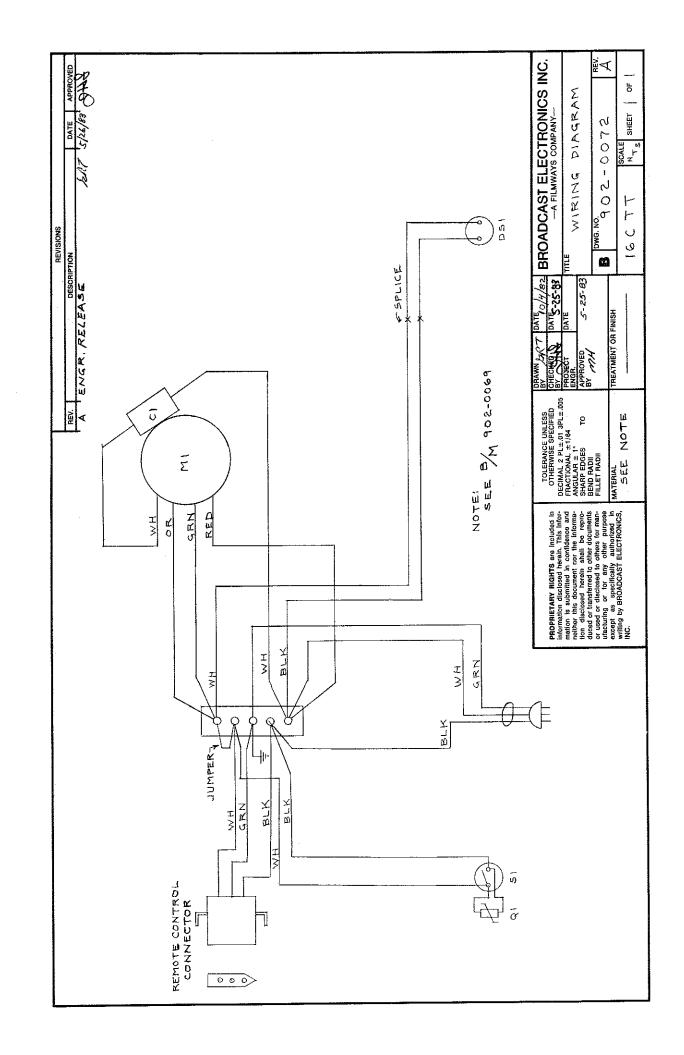
TABLE 4-4. 16C FLAT PLATTER TURNTABLE PARTS LIST 902-0076/-0077/-0078/-0079/-0080/-0081

REF. DES.	DESCRIPTION	PART NO.	QTY.
	DELETE FROM TABLE 4-3		
	16 Inch Platter and Pin Assembly	444-0127	1
	ADD		
	16 Inch Flat Platter and Pin Assembly	444-0132	1









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SECTION V APPENDIX

5-1. INTRODUCTION.

5-2. This appendix provides data required for the OHSA (Occupational Safety and Health Administration) HAZARD COMMUNICATIONS STANDARD 29 CFR 1900.1200. The information presented describes specific safety information reguarding the oil used for lubrication in Broadcast Electronics turntables. The information is presented in the following order:

A. Material Safety Data Sheet. Product: Dectol R.O. Oil, Grade 32 Manufactured by: Conoco Inc.

Address: P.O. Box 1267, Ponca City, OK 74603



MATERIAL SAFETY DATA SHEET

I. MATERIAL IDENTIFICATION

Name: Dectol R.O. Oils 32 46, 68, 100 Conoco Product Code: 73U2/7304/7306/7308

Synonyms: Petroleum Lubricating and Hydraulic Oil

Chemical Family: Petroleum Hydrocarbon Oil

Manufacturer: Conoco Inc.

Address: P.O. Box 1267, Ponca City, OK 74603

CAS Registry No.: Mixture
Transportation Emergency No.:
(800) 424-9300 (Chemtrec)

Product Information No.:

(405) 767-6000

II. HAZARDOUS INGREDIENTS

HAZARD DATA

Hazard Determination:

Health Effect Properties: None.

Not applicable.

Physical Effect Properties:

Product/Mixture: None.

Not applicable.

III. PHYSICAL DATA

Appearance and Odor: Light brown liquid; mild petroleum hydrocarbon odor.

Boiling Point (Deg.F)

650-1200

Specific Gravity (H₂O=1)

0.87

Vapor Pressure (mmHg)

Nil

% Volatile (by volume)

Nil

Vapor Density (Air=1)

Not applicable

Evaporation Rate (=1)

Nil

Solubility in Water

Insoluble

IV. REACTIVITY DATA

Stable: X Unstable:

Hazardous Decomposition Products: Normal combustion forms carbon dioxide.

Incomplete combustion may produce carbon monoxide.

Conditions To Avoid: Strong oxidizing materials, heat, flame.

Hazardous Polymerization: Will not occur.

CAS Registry No.: Mixture

V. FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method used): 290F (PMCC) Autoignition Temperature: 680F Handle and store in accordance with NFPA procedure for Class III B Combustible Liquid.

Extinguishing Media: Use water spray, dry chemical, foam, or carbon dioxide.

Special Fire Fighting Procedures: Water or foam may cause frothing. Use water to keep fire-exposed containers cool. Water spray may be used to flush spills away from exposures.

Unusual Fire and Explosion Hazards: Products of combustion may contain carbon monoxide, carbon dioxide, and other toxic materials. Do not enter enclosed or confined space without proper protective equipment including respiratory protection.

National Fire Protection Agency (NFPA) CLASSIFICATION HAZARD RATING

Health 0 Fire 1 Reactivity 0 Least - 0 Slight - 1 Moderate - 2 High - 3 Extreme - 4

VI.TRANSPORTATION AND STORAGE

DOT HAZARD CLASS: Not Applicable

Precautions To Be Taken In Handling And Storing: Product is Class III B Combustible - Liquid per NFPA Code No. 30-1984. Store and handle accordingly.

Shipping Paper Description: Not D.O.T. Regulated.

Placard: Not D.O.T. Regulated.

Label: Not D.O.T. Regulated.

VII. HEALTH HAZARD INFORMATION

PEL Not Established TLV Not Established
Ceiling Value Not Established AEL Not Established

Primary Route of Exposure/Entry: Skin.

Signs and Symptoms of Exposure/Medical Conditions Aggravated By Exposure:
No adverse health effect has been identified specifically for this
product. Health effect information from animal and human studies has
been included on related materials, even though health experts may
disagree as to the significance of this data.

Mouse skin painting studies have shown that highly solvent-refined petroleum distillates having a boiling point below 700F, and which are similar to ingredients in this product, have not caused skin tumors. Studies of petroleum workers have not shown a significant increased incidence of skin tumors.

CAS Registry No.: Mixture

VII. HEALTH HAZARD INFORMATION (continued)

The product may cause irritation to eyes, lungs, or skin after prolonged or repeated exposure.

Listed as Carcinogen or Potential Carcinogen by: NTP No IARC No OSHA No

VIII. EMERGENCY AND FIRST AID PROCEDURES

Eyes: Immediately wash with fresh water for at least 15 minutes and get medical attention.

Skin: Remove contaminated clothing as soon as possible. Wash exposed skin thoroughly with soap and water. If irritation persists, consult a physician.

Launder contaminated clothing before reuse. Extremely contaminated leather shoes should be discarded.

If exposed to <u>hot oil</u>, immediately cool with cold water. Do not attempt to remove oil but continue to cool exposed areas with cold packs and seek medical assistance immediately.

- Ingestion: If this material is swallowed, do not induce vomiting. If vomiting begins, lower victim's head in an effort to prevent vomitus from entering lungs. Immediately consult a physician. Do not attempt to give liquid to an unconscious person.
- Inhalation: If overexposure occurs, remove individual to fresh air. If breathing stops, administer artificial respiration.
- Note to Physicians: Gastric lavage by qualified medical personnel may be considered, depending on quantity of material ingested.

IX. SPILL, LEAK AND DISPOSAL PROCEDURES

RCRA HAZARDOUS WASTE: Yes No X

- In Case Of Spill Or Leak: Contain spill immediately in smallest area possible. Recover as much of the product itself as possible by such methods as vacuuming, followed by soaking up residual fluids by use of absorbent materials. Remove contaminated items including soils and place in proper container for disposal. Avoid washing, draining or directing material to storm or sanitary sewers.
- Waste Disposal Method: Recycle as much of the recoverable product as possible.

 Dispose of nonrecyclable material by such methods as controlled incineration, complying with federal, state and local regulations.

CAS Registry No.: Mixture

X. PRECAUTIONARY MEASURES

Respiratory Protection: None required except under unusual circumstances such as described in Section V.

Ventilation: Normal shop ventilation.

Protective Gloves: Impervious.

Eye Protection: Safety glasses with side shields.

Other Protective Equipment: Coveralls.

The above data is based on tests and experience which Conoco believes reliable and are supplied for informational purposes only. CONOCO DISCLAIMS ANY LIABILITY FOR DAMAGE OR INJURY WHICH RESULTS FROM THE USE OF THE ABOVE DATA AND NOTHING CONTAINED THEREIN SHALL CONSTITUTE A GUARANTEE, WARRANTY (INCLUDING WARRANTY OF MERCHANTABILITY) OR REPRESENTATION (INCLUDING FREEDOM FROM PATENT LIABILITY) BY CONOCO WITH RESPECT TO THE DATA, THE PRODUCT DESCRIBED, OR THEIR USE FOR ANY SPECIFIC PURPOSE, EVEN IF THAT PURPOSE IS KNOWN TO CONOCO.

PRODUCT WARRANTY

LIMITED ONE YEAR

While this warranty gives you specific legal rights, which terminate one (1) year (6 months on turntable motors)

from the date of shipment, you may also have other rights which vary from state to state.

Broadcast Electronics, Inc. ("BE"), 4100 North 24th Street, P. O. Box 3606, Quincy, Illinois 62305, hereby warrants cartridge machines, consoles, transmitters and other new Equipment manufactured by BE against any defects in material or workmanship at the time of delivery thereof, that develop under normal use within a period of one (1) year (6 months for turntable motors) from the date of shipment. Other manufacturers' Equipment, if any, shall carry only such manufacturers' standard warranty. This warranty extends to the original user and any subsequent purchaser during the warranty period. BE's sole responsibility with respect to any Equipment or parts not conforming to this warranty is to replace such equipment or parts upon the return thereof F.O.B. BE's factory or authorized repair

depot within the period aforesaid. In the event of replacement pursuant to the foregoing warranty, only the unexpired portion of the warranty from

the time of the original purchase will remain in effect for any such replacement. However, the warranty period will be extended for the length of time that the original user is without the services of the Equipment due to its being serviced pursuant to this warranty. The terms of the foregoing warranty shall be null and void if the Equipment has been altered or repaired without specific written authorization of BE, or if Equipment is operated under environmental conditions or circumstances other than those specifically described in BE's product literature or instruction manual which accompany the Equipment purchased. BE shall not be liable for any expense of any nature whatsoever

incurred by the original user without prior written consent of BE.

BE shall not be liable to the original user for any and all incidental or consequential damages for breach of either expressed or implied warranties. However, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. All express and implied warranties shall terminate at the conclusion of the period set forth herein.

Except as set forth herein, and except as to title, there are no warranties, or any affirmations of fact or promises by BE, with reference to the Equipment, or to merchantability, fitness for a particular application, signal coverage, infringement, or otherwise, which extend beyond the description of the Equipment in BE's product literature or instruction manual which accompany the Equipment. Any card which is enclosed with the Equipment will be used by BE for survey purposes only.

BROADCAST ELECTRONICS, INC. 4100 North 24th Street, P. O. Box 3606, Quincy, Illinois 62305